

**HOLEX**
**Indexable insert for milling XNEX 080608, for indexable milling cutters, HUM310**

**Order data**

Order number	215104 ALU
GTIN	4062406103071
Item class	22A

**Description**
**Version:**

6 edges ensure good value for money, due to a low price per cutting edge.  
Double-sided 2×3-edge carbide indexable insert for **shoulder milling operations**.

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 3\text{mm}$ .

**Technical description**

Type	ALU
Feed $f_z$ per tooth	0.15 mm
Corner radius	0,8 mm
ISO code indexable insert	XNEX 080608
Type	HUM310
Tool material	Carbide
maximum cutting depth $a_{p\text{max}}$	4 mm

Number of changes/inserts	6
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	1100 m/min	N
Aluminium (short chipping)	suitable	1100 m/min	N
Alu > 10% Si	suitable	900 m/min	N
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		