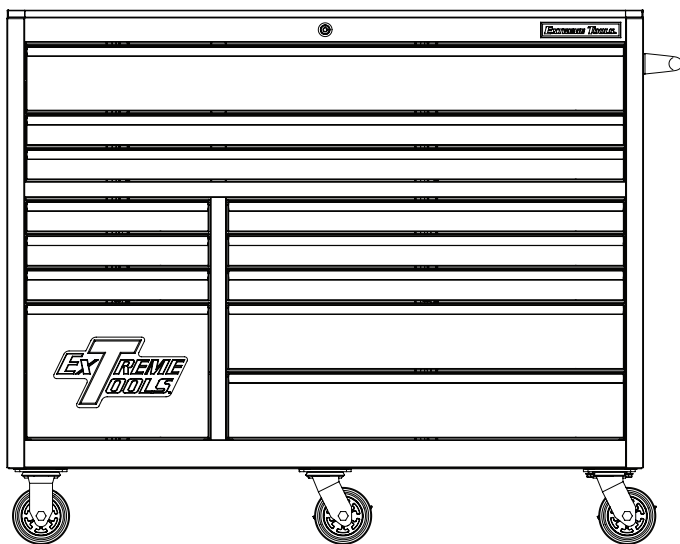




**55 inch Powder-Coated Steel
Roller Cabinet**

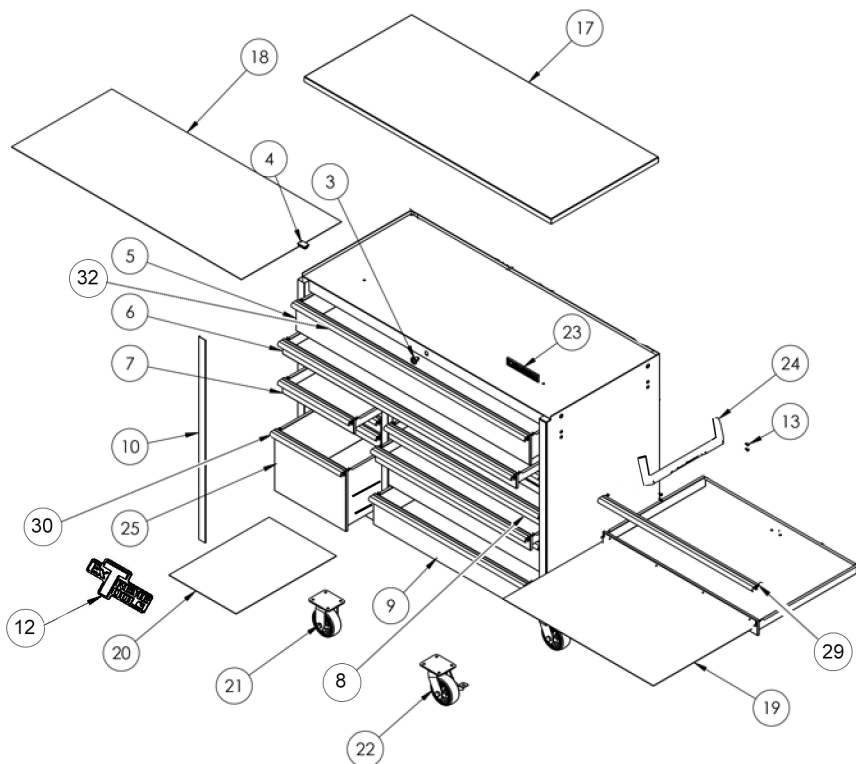
**Model: RX552512RC-X
150-300 Lbs. Drawer Capacity**

Extreme Tools, Inc.
740 Frontenac Rd.
Naperville, Illinois 60563
6330.369.9303
[www. ExtremeTools.net](http://www.ExtremeTools.net)

Roller Cabinet Parts List

RX552512RC-X

150 lbs. drawer slides



Replacement keys may be ordered using the code that appears on the face of the lock.

To order replacement parts, have the part number, tool box color and quantity ready. If under warranty, the serial number is **REQUIRED** to get replacement parts.

Not all parts are available under warranty and may be purchased separately.

RX552512RC-X
PARTS LIST

Item	Part number	Descriptions	Qty
3	Z-LK EX01-04	EX01-EX04 Mix lock sets	1
4	Z-ECRX	RX Plastic End Cap	2
5	ZDRR1305E2QXGK	RX DRAWER #1 ASSY, 25" DEEP, GREEN, BLACK, 150# SLIDE	1
5	ZDRR1305E2QXKR	RX DRAWER #1 ASSY, 25" DEEP, BLACK, RED, 150# SLIDE	1
5	ZDRR1305E2QXKU	RX DRAWER #1 ASSY, 25" DEEP, BLACK, BLUE, 150# SLIDE	1
5	ZDRR1305E2QXMK	RX DRAWER #1 ASSY, 25" DEEP, MATT BLACK, BLACK, 150# SLIDE	1
5	ZDRR1305E2QXOK	RX DRAWER #1 ASSY, 25" DEEP, ORANGE, BLACK, 150# SLIDE	1
5	ZDRR1305E2QXUK	RX DRAWER #1 ASSY, 25" DEEP, BLUE, BLACK, 150# SLIDE	1
6	ZDRR1305E1QXGK	RX DRAWER #2 ASSY, 25" DEEP, GREEN, BLACK, 150# SLIDE	2
6	ZDRR1305E1QXKR	RX DRAWER #2 ASSY, 25" DEEP, BLACK, RED, 150# SLIDE	2
6	ZDRR1305E1QXKU	RX DRAWER #2 ASSY, 25" DEEP, BLACK, BLUE, 150# SLIDE	2
6	ZDRR1305E1QXMK	RX DRAWER #2 ASSY, 25" DEEP, MATT BLACK, BLACK, 150# SLIDE	2
6	ZDRR1305E1QXOK	RX DRAWER #2 ASSY, 25" DEEP, ORANGE, BLACK, 150# SLIDE	2
6	ZDRR1305E1QXUK	RX DRAWER #2 ASSY, 25" DEEP, BLUE, BLACK, 150# SLIDE	2
7	ZDRR398E1QXGK	RX DRAWER #3 ASSY, 25" DEEP, GREEN, BLACK, 150# SLIDE	3
7	ZDRR398E1QXKR	RX DRAWER #3 ASSY, 25" DEEP, BLACK, RED, 150# SLIDE	3
7	ZDRR398E1QXKU	RX DRAWER #3 ASSY, 25" DEEP, BLACK, BLUE, 150# SLIDE	3
7	ZDRR398E1QXMK	RX DRAWER #3 ASSY, 25" DEEP, MATT BLACK, BLACK, 150# SLIDE	3
7	ZDRR398E1QXOK	RX DRAWER #3 ASSY, 25" DEEP, ORANGE, BLACK, 150# SLIDE	3
7	ZDRR398E1QXUK	RX DRAWER #3 ASSY, 25" DEEP, BLUE, BLACK, 150# SLIDE	3
8	ZDRR865E1QXGK	RX DRAWER #5 ASSY GREEN, BLACK, 150# SLIDE	3
8	ZDRR865E1QXKR	RX DRAWER #5 ASSY BLACK, RED, 150# SLIDE	3
8	ZDRR865E1QXKU	RX DRAWER #5 ASSY BLACK, BLUE, 150# SLIDE	3
8	ZDRR865E1QXMK	RX DRAWER #5 ASSY MATT BLACK, BLACK, 150# SLIDE	3
8	ZDRR865E1QXOK	RX DRAWER #5 ASSY ORANGE, BLACK, 150# SLIDE	3
8	ZDRR865E1QXUK	RX DRAWER #5 ASSY BLUE, BLACK, 150# SLIDE	3
9	ZDRR865E2QXGK	RX DRAWER #6 ASSY GREEN, BLACK, 150# SLIDE	2
9	ZDRR865E2QXKR	RX DRAWER #6 ASSY BLACK, RED, 150# SLIDE	2
9	ZDRR865E2QXKU	RX DRAWER #6 ASSY BLACK, BLUE, 150# SLIDE	2
9	ZDRR865E2QXMK	RX DRAWER #6 ASSY MATT BLACK, BLACK, 150# SLIDE	2
9	ZDRR865E2QXOK	RX DRAWER #6 ASSY ORANGE, BLACK, 150# SLIDE	2
9	ZDRR865E2QXUK	RX DRAWER #6 ASSY BLUE, BLACK, 150# SLIDE	2
10	ZTRRX979-BK	RX/GW 72/55 cabinet vertical trim, 979mm, AL, Left=right, Black	2
10	ZTRRX979-BL	RX/GW 72/55 cabinet vertical trim, 979mm, AL, Left=right, Blue	2
10	ZTRRX979-RD	RX/GW 72/55 cabinet vertical trim, 979mm, AL, Left=right, Red	2

RX552512RC-X

PARTS LIST Continued

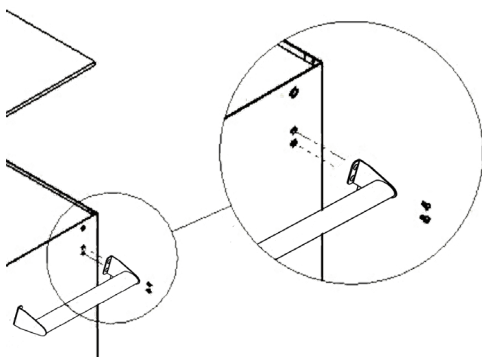
12	Z-LGL	Extreme Tools Logo	1
13	ZM6BTHXS-16	RX series side handle screws.	4
17	ZMDF552515MM	55"x25" 3/5" (15mm) Laminated MDF Work Surface	1
17	ZSST552525MM	55"x25" 1.00mm, Grade 304 Stainless Steel Top (Optional)	1
18	ZDL1278X559 PVC	Drawer liner, large, 1278x559, PVC, Black	3
19	ZDL839X559 PVC	Drawer liner, med, 839x559, PVC, Black	4
20	ZDL375X559 PVC	Drawer liner, small, 375x559, PVC, Black	5
21	Z-CA6R(CR)	6X2 Chrome Mag Caster (Rigid)	2
22	Z-CA6R(CRS)	6X2 MAG wheel swivel with brake, NO LOGO	4
23	Z-LGS	Extreme Tools name plate	1
24	ZHDRD29SS483-BK	29mm Dia round Stainless Steel formed tubing, C-C: 483, Black	1
24	ZHDRD29SS483-BL	29mm Dia round Stainless Steel formed tubing, C-C: 483, Blue	1
24	ZHDRD29SS483-RD	29mm Dia round Stainless Steel formed tubing, C-C: 483, Red	1
25	ZDRR398E4QXGK	RX DRAWER #4 ASSY, 25" DEEP, GREEN, BLACK, 150# SLIDE	1
25	ZDRR398E4QXKR	RX DRAWER #4 ASSY, 25" DEEP, BLACK, RED, 150# SLIDE	1
25	ZDRR398E4QXKU	RX DRAWER #4 ASSY, 25" DEEP, BLACK, BLUE, 150# SLIDE	1
25	ZDRR398E4QXMK	RX DRAWER #4 ASSY, 25" DEEP, MATT BLACK, BLACK, 150# SLIDE	1
25	ZDRR398E4QXOK	RX DRAWER #4 ASSY, 25" DEEP, ORANGE, BLACK, 150# SLIDE	1
25	ZDRR398E4QXUK	RX DRAWER #4 ASSY, 25" DEEP, BLUE, BLACK, 150# SLIDE	1
29	ZDPRX864-BK	RX drawer pull assy for drawer #5 & 6, 864 mm long, Black	5
29	ZDPRX864-BL	RX drawer pull assy for drawer #5 & 6, 864 mm long, Blue	5
29	ZDPRX864-RD	RX drawer pull assy for drawer #5 & 6, 864 mm long, Red	5
30	ZDPRX395-BK	RX drawer pull assy for drawer #3 & 4, 395 mm long, Black	4
30	ZDPRX395-BL	RX drawer pull assy for drawer #3 & 4, 395 mm long, Blue	4
30	ZDPRX395-RD	RX drawer pull assy for drawer #3 & 4, 395 mm long, Red	4
32	ZDPRX1305-BK	RX drawer pull assy for drawer #1 & 2, 1305 mm long, Black	3
32	ZDPRX1305-BL	RX drawer pull assy for drawer #1 & 2, 1305 mm long, Blue	3
32	ZDPRX1305-RD	RX drawer pull assy for drawer #1 & 2, 1305 mm long, Red	3
	ZSLX530F520	150 lb. Drawer Slide set	16 sets
	Z-DL552512RC-Kit	Liner kit, 3 large, 5 midium & 4 small (For re-order purpose)	1 set
	Z-DTEX56	Detents for slides (come with slides)	32
	ZM10BTSR-25	M10 Serrated head hex bolts	24

ASSEMBLY

Handle Installation

NOTE: Assemble the handle first to make it easier to move the tool cabinet.

Position the handle over the holes in the cabinet and attach with the provided (4) ZM6BTHXSS-16 screws. Tighten securely.



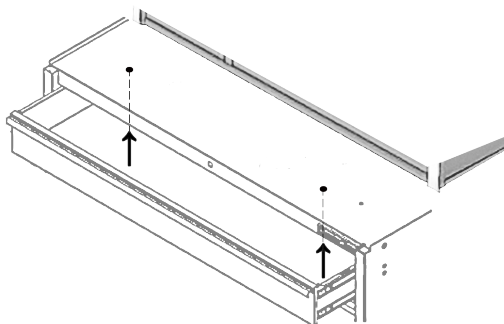
Securing Top Chest and Roller Cabinet

(Top Chest purchased separately.)

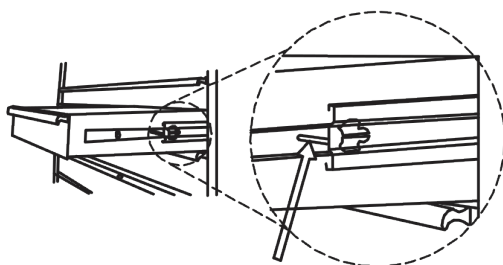
Place the chest on the cabinet. Open the top drawer and locate the two holes under the top surface of the roller cabinet.

Place one flat washer on each of (2) M6 x 12mm hex bolts.

Insert hex bolt with washer up through the hole of the roller cabinet and into the hole on the bottom side of the top chest. Tighten securely.



OPERATING PROCEDURE

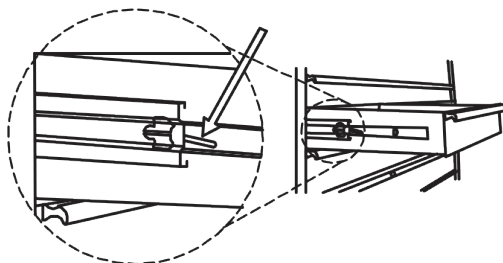


Drawer Removal

Pull drawer out so that it is almost fully extended.

Push up on the black lever on one drawer slide and at the same time push down on the lever on the other side.

With the levers in these positions, pull the drawer out until it releases from the drawer slides.



Drawer Replacement

Extend the drawer slides.

Careful align the brackets on the sides of the drawers with the slots of the cabinet slides. Insert the brackets on the side of each drawer into the slots of the cabinet slides.

Once properly inserted, completely close the drawer to set the slides into their properly functioning positions.

MAINTENANCE

Lubricate the casters once a year with high quality ball bearing grease.

Lubricate the slides twice a year with high quality, petroleum-based lubricant. This may be required more often if operating the tool box in colder climates.

Use mild detergent and water to clean drawer fronts, drawer trim and other surfaces.

Grease and oil can be removed with standard, non-abrasive, non-flammable cleaning products.

Auto wax will help preserve the unit's high gloss finish. Follow directions as provided.

SAFETY



WARNING

Do not attempt to lift the cabinet by its side handle using chains, ropes or lifting device. Side handle may fail resulting in personal injury or damage to the product!

Use a forklift or similar lifting device with forks placed under the bottom of the tool box to move if tool box cannot be moved by two people.

Close the drawers and lock the tool box before moving this product! If drawers are not locked they could open and make the product unstable and tip which may cause personal injury or damage to the product.

Do NOT stand on this product or lean on the drawer or work top.

Wear safety glasses when removing or repositioning the slides. The tool box could slip resulting in personal injury.

Do NOT mount this product on a truck bed or other moving object. This may cause personal injury or product damage. Mounting this product on any surface will void the warranty.

Do NOT tow with power equipment. The product could tip which may cause personal injury or product damage.

Do NOT alter this product in any manner or attach electrical equipment. This may cause personal injury or product damage and will void the warranty.

If using the combination top chest and roller cabinet, the top chest MUST be secured to the roller cabinet by following the directions provided. Not securing the top chest to the roller cabinet may cause the product to become unstable which may cause personal injury or damage to the product.



CAUTION - IMPORTANT PRODUCT INFORMATION

DRAWERS MUST BE CLOSED AND TOOL BOX LOCKED USING KEYS BEFORE MOVING!

The maximum weight for each drawer should not exceed 150 lbs. (68 kg) for single slides and 300 lbs. (136 kg) for drawers with double slides.

Maximum overall weight should not exceed 2,700 lbs. (1,224 kg.)

Use caution when closing the chest lid. Remove hands from the area before closing to prevent personal injury.

Do NOT pull this product. Push the product to prevent personal injury.

ENGAGE THE BRAKES when not moving this product. Locked casters prevent the product from rolling which may result in personal injury or damage to the product.

This product may become unstable and tip if more than one drawer is open at a time. To prevent personal injury or damage to product, OPEN ONLY ONE DRAWER AT A TIME.

Lock product and properly secure before moving with a forklift or other device.

Keep the product on a level surface. The product could become unstable and tip if stored or moved on an uneven surface which may result in personal injury or product damage.

Remove the work surface from the roller cabinet before installing top chest.