

Garant

Indexable insert for milling RDNX 0702 MOEN, for copy and face milling cutters, HB7635, positive

**Order data**

Order number	212222 INOX
GTIN	4045197527219
Item class	21A

Description**Version:**

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_{pmax} = 1.5$ mm.

Technical description

Type	INOX
ISO code indexable insert	RDNX 0702 MOEN
Tool material	Carbide
Type	HB7635
Feed f_z per tooth	0.18 mm
Number of changes/inserts	1

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	190 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		