

Garant**Circular mill, with thread steel, Type: 12/M5****Order data**

Order number	217253 12/M5
GTIN	4045197597878
Item class	21Q

Description**Note:**

The actual groove depth $S_{\max}$ is calculated as follows: $(D-d_1) / 2$.

Tool exchange: PowerCard

Through-coolant: yes

smallest hole $\varnothing D$: 9.6 - 11.7 mm

Thread size M: M5 mm

for insert type: P12

Internal $\varnothing d_1$: 9.5 mm

maximum cutting depth $S_{\max}$: 1.1 mm

Overhang L_1 : 10 mm

Technical description

Internal $\varnothing d_1$	9.5 mm
Set of insert screws	219832 (8IP; 1.0 Nm)
Overall length L_{tot}	13.5 mm
smallest hole $\varnothing D$	9.6 - 11.7 mm
Thread size M	M5 mm
Shank type	with thread

Overhang L_1	10 mm
maximum cutting depth $S_{\max}$	1.1 mm
for insert type	P12
Hole $\varnothing$	16 mm
Thread depth	10 mm
Through-coolant	yes
Material of milling tool	with thread steel
Tool exchange	PowerCard
Type of product	Circular mills

Accessories

Set of insert screws 10-piece	219832
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