

Garant
Indexable insert for milling ONMU 05T6 ANER, for TwinCut face mills, HB8630

Order data

Order number	213435 INOX
GTIN	4045197747822
Item class	21A

Description
Version:

Double-sided with 2×8 cutting edges.

Recommendation:

For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Technical description

Type	INOX
Feed f_z per tooth	0.2 mm
Number of changes/inserts	16
ISO code indexable insert	ONMU 05T6 ANER
Type	HB8630
Tool material	Carbide

maximum cutting depth $a_{p\max}$	3 mm
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	200 m/min	M
INOX > 900 N/mm ²	suitable	160 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		