

Garant
Precision boring set Ø 86 – 302 mm, Connection: HW63

Order data

Order number	237570 HW63
GTIN	4062406123963
Item class	29W

Description
Version:

Complete precision boring set for **Ø 86 - 302 mm**, with fine boring head no. 237571, insert toolholder and accessories in a case. **Can be extended** with indexable insert holder no. 237573 242-402 **up to Ø 402 mm**.

Adjustment accuracy 0.01 mm per graduation/with vernier 0.002 mm on the Ø.

Application:

Insert toolholders with suitable standard ISO insert type CC..09T3..

Supplied with:

1 fine boring head: 237571 HW63

1 each insert toolholder: No. 237573 86-138 for Ø 86– 138

No. 237573 136-220 for Ø 136– 220

No. 237573 188-302 for Ø 188– 302

1 each support: No. 237574 86 for No. 237573 86-138

No. 237574 136 for No. 237573 136-220, 188-302 and 242-402

1 each pressure pad: No. 237575 86 for No. 237573 86-138

No. 237575 136 for No. 237573 136-220, 188-302 and 242-402

1 insert: No. 260058 CU7010 (or use CC.. 09T3)

Spare part:

Insert screw No. 219805.

Recommendation:

Best with indexable inserts No. 237697 and No. 237698.

Technical description

Connection	HW63
Through-coolant	yes
Type of product	Boring tool

Accessories

Precision boring setØ 86 – 302 mm Connection 1	237570 1
Fine boring headØ 86 – 402 mm Connection HW63	237571 HW63
Insert toolholder for boring rangeØ 242 – 402 mm Type 136-220	237573 136-220
Insert toolholder for boring rangeØ 242 – 402 mm Type 188-302	237573 188-302
Insert toolholder for boring rangeØ 242 – 402 mm Type 86-138	237573 86-138
SupportØ 86 – 138 mm Type 136 mm	237574 136
SupportØ 86 – 138 mm Type 86 mm	237574 86
Pressure platefor Ø 136 – 402 mm Type 136 mm	237575 136
Pressure platefor Ø 136 – 402 mm Type 86 mm	237575 86
CC.T 09T304 Grade CU7010	260058 CU7010