

Garant**Fine boring head ER25 Ø 39.9 – 70.1 mm****Order data**

Order number	237501
GTIN	4045197579126
Item class	29W

Description**Version:**

The Monoblock System consists of a **boring tool with an integral taper** which is simply screwed on to the existing **ER25 collet chuck**. Quick rough adjustment. **Can be extended with the bridge** No. 237508 to Ø 100.1 mm.

Application:

Adjustment accuracy 0.01 mm on the Ø. Spindle nose with suitable standard ISO insert type **CC..0602**.

Supplied with:

With indexable insert No. 260052 size CU7010.

Spare part:

Insert screw No. 237606 size 1.

Recommendation:

Best with indexable inserts No. 237695 and 237696.

Note:

During the extraction cycle ensure cutting edge orientation $\pm 20^\circ$!

Technical description

Standard	ISO 15488-B
Through-coolant	yes
Type of product	Boring tool

