

Garant**Circular mill, Carbide, Type: 27XL****Order data**

Order number	217252 27XL
GTIN	4045197216564
Item class	21Q

Description**Note:**

The actual groove depth $S_{\max}$ is calculated as follows: $(D-d_1) / 2$.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P26

smallest hole $\varnothing D$: 22 - 37 mm

Internal $\varnothing d_1$: 15.5 mm

maximum cutting depth $S_{\max}$: 10.75 mm

Overhang L_1 : 25 mm

Overall length L_{tot} : 180 mm

Technical description

Set of insert screws	219819 (20IP; 5.7 Nm)
Overall length L_{tot}	180 mm
Shank $\varnothing D_s$ h6	20 mm
Internal $\varnothing d_1$	15.5 mm
smallest hole $\varnothing D$	22 - 37 mm
maximum cutting depth $S_{\max}$	10.75 mm
Shank type	cylindrical
Overhang L_1	25 mm

Shank	DIN 6535 HA
for insert type	P26
Through-coolant	yes
Thread depth	21.5 mm
Material of milling tool	Carbide
Tool exchange	PowerCard
Type of product	Circular mills

Accessories

Set of insert screws 10-piece	219819
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