

**Garant**

**Indexable insert for drilling WOEX 05T304 F, for universal indexable drills, HB7310, Type: ALU**

**Order data**

Order number	232660 ALU
GTIN	4045197346599
Item class	21E

**Description****Suitable for:**

GARANT indexable drills No. 232298; 232300; 232302; 232310.

**Technical description**

Feed f	0.1 mm/rev.
Number of changes/inserts	3
ISO code indexable insert	WOEX 05T304 F
Grade	HB7310
Tool material	Carbide
Machining strategy	MTC
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	350 m/min	N
Aluminium (short chipping)	suitable	200 m/min	N
Alu > 10% Si	suitable	200 m/min	N
CuZn	suitable	300 m/min	N
Graphite, GRP, CRP	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		