ABB BALDOR RELIANCE

Customer information packet

EM2554T-4

125HP, 3540RPM, 3PH, 60HZ, 404TS, 4476M, OPSB

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Specifications

Enclosure	OPSB
Frame	404TS
Frame Material	Steel
Frequency	60.00 Hz
Motor Letter Type	Three Phase
Output @ Frequency	125.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	3600 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
Agency Approvals	CURUSEEV
	NEMA PREMIUM
	NEMA PREMIUM (OLD LOGO)
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	143.000 A @ 460.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	94.1 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	143.0 a
Insulation Class	F
Inverter Code	Inverter Ready
IP Rating	NONE

Part Detail

Revision	V
Type	AC
Mech. spec.	44E194
Base	
Status	PRD/A
Elec. spec.	44WGW324
Layout	44LYE194
Eff. date	09-29-2025
CD Diagram	CD0382
Poles	02
Leads	6#6
Proprietary	False
Created date	11-05-2010

KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	6 @ 6 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	4476M
Mounting Arrangement	F1
Number of Poles	2
Overall Length	31.85 IN
Power Factor	88
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	3540 rpm
Speed Code	Single Speed
Starting Method	Wye Start - Delta Run
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP2138LUA												
CAT.NO.	EM2554T-4			**P/N**					**ENCLOSURE**	OPSB		
SPEC.	44E194W324	**CC**	010A		**FRAME**	404TS		**S/N**				
HP	125			**CLASS**	F		**HZ**	60				
RPM	3540			**PH**	3		**DES**	B				
VOLT	460				**KVA-CODE**	G		**ODE BRG**	6312	**DE BRG**	6312	
AMP	143											
RATING	40C AMB-CONT				**GREASE**	POLYREX EM						
NEMA-NOM-EFF	94.1	**PF**	88	**SER.F.**	1.15							
	50HZ 125HP 380V 118A						SF 1.0					
HTR-VOLTS		**HTR-AMPS**										

AC Induction Motor Performance Data
Record # 33221
Typical performance - not guaranteed values

Winding: 44WGW324-R001	**Type:** 4476M	**Enclosure:** OPSB

Nameplate Data				**460 V, 60 Hz: Single Voltage Motor**	
Rated Output (HP)			125	**Full Load Torque**	187 LB-FT
Volts			460	**Start Configuration**	direct on line
Full Load Amps			143	**Breakdown Torque**	554 LB-FT
R.P.M.			3540	**Pull-up Torque**	197 LB-FT
Hz	60	**Phase**	3	**Locked-rotor Torque**	295 LB-FT
NEMA Design Code	B	**KVA Code**	G	**Starting Current**	893 A
Service Factor (S.F.)			1.15	**No-load Current**	35.7 A
NEMA Nom. Eff.	94.1	**Power Factor**	88	**Line-line Res. @ 25ºC**	0.038466 Ω
Rating - Duty			40C AMB-CONT	**Temp. Rise @ Rated Load**	39°C
S.F. Amps				**Temp. Rise @ S.F. Load**	48°C
				Locked-rotor Power Factor	17.2
				Rotor inertia	9.94 LB-FT2

Load Characteristics 460 V, 60 Hz, 125 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	65	83	87	88	89	88	89
Efficiency	91.9	94.5	94.7	94.3	93.7	92.8	93.9
Speed	3588.6	3581.9	3573.7	3564.4	3553.5	3541.5	3558
Line amperes	51	78.3	108	143	179	217	165

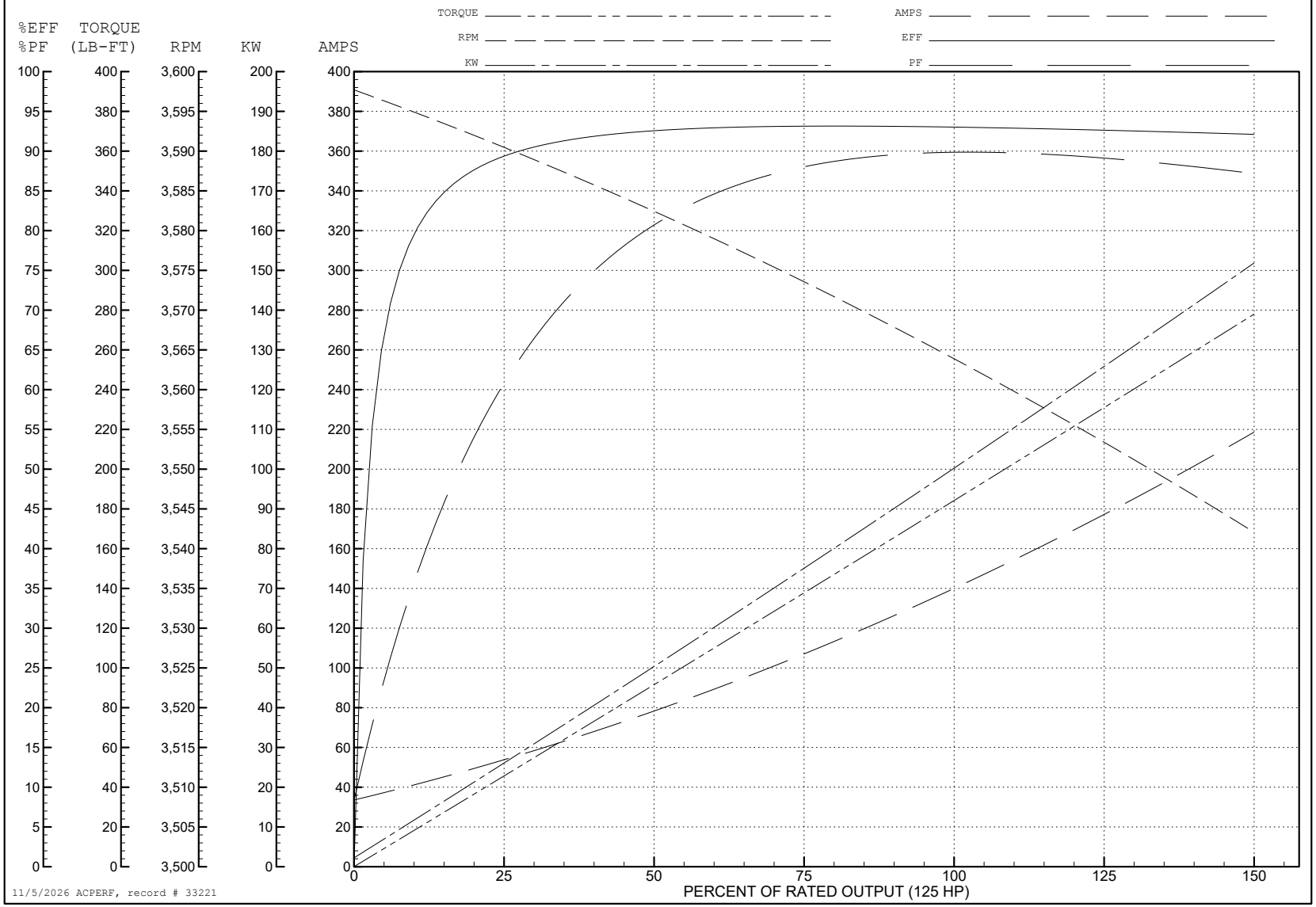
ABB Motors and Mechanical Inc.

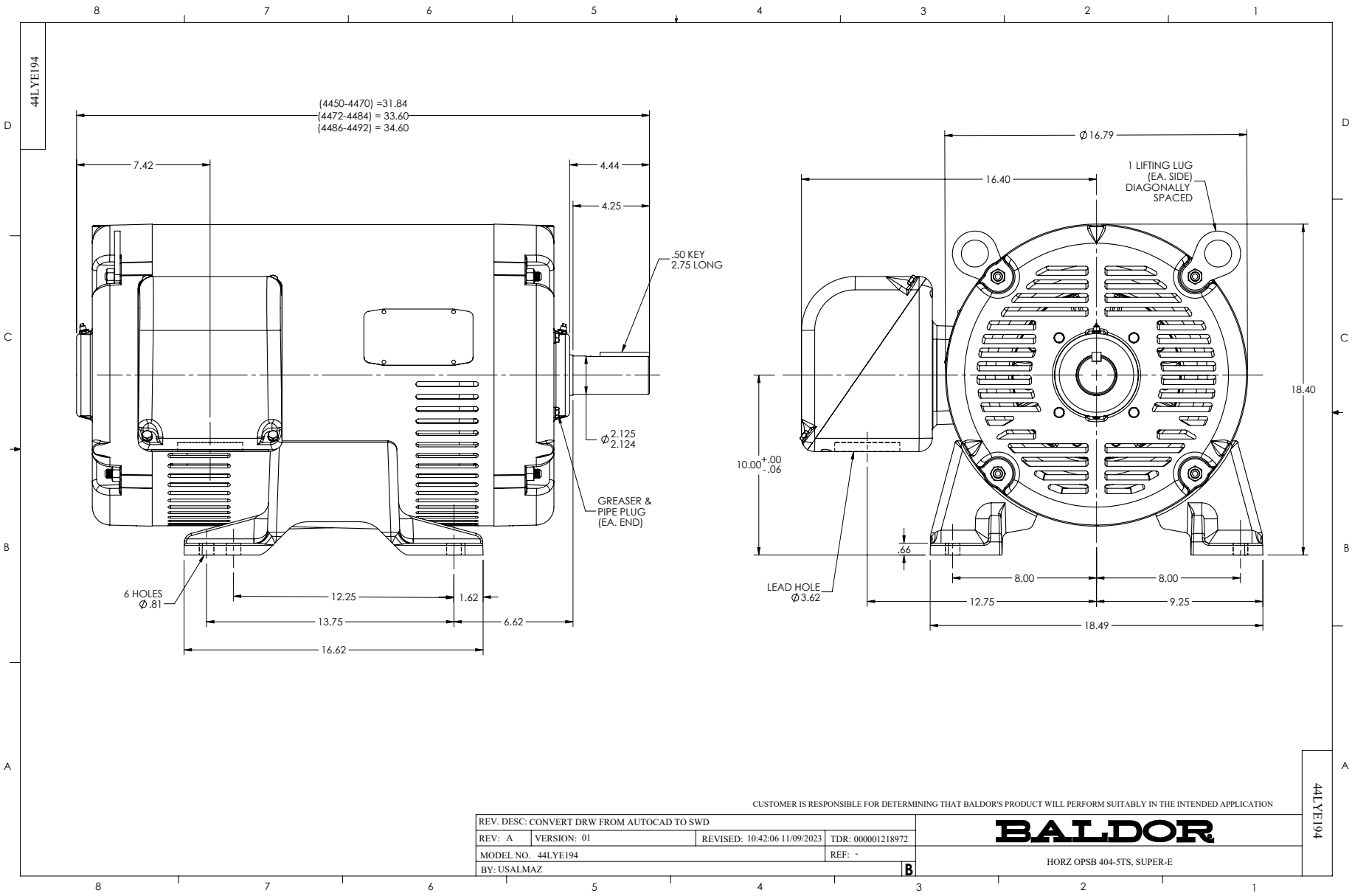
WINDING # 44WGW324

125 HP 3 PH 60 HZ 3540 RPM 460 V 4476M

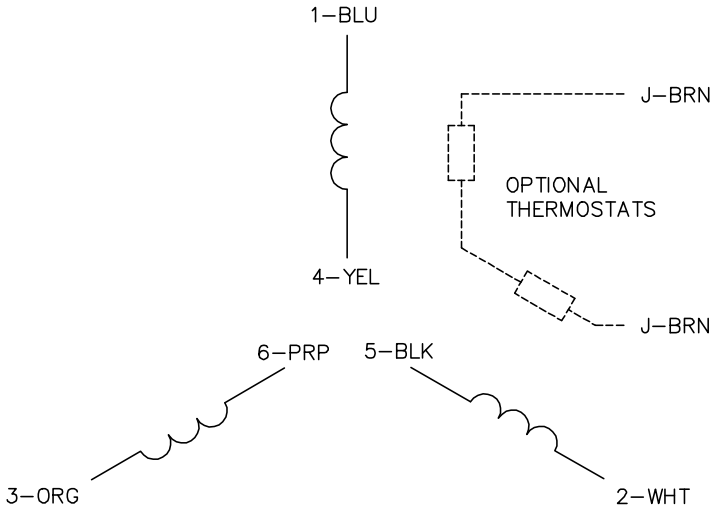
TORQUES(LB-FT): PO=554 PU=197 LR=295 LRA=893

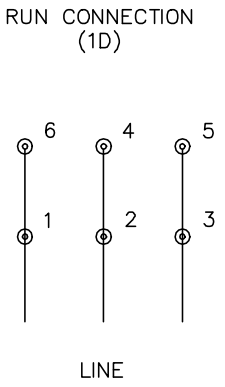
Typical performance - not guaranteed values.

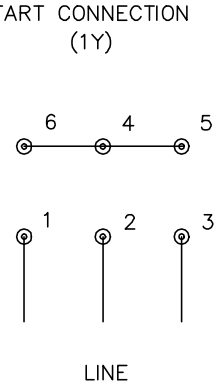



44LYE194
(4450-4470) =31.84
(4472-4484) = 33.60
(4486-4492) = 34.60
7.42
4.44
4.25
.50 KEY
2.75 LONG
Ø2.125
2.124
GREASER &
PIPE PLUG
(EA. END)
6 HOLES
Ø.81
12.25
1.62
13.75
6.62
16.62
Ø16.79
16.40
1 LIFTING LUG
(EA. SIDE)
DIAGONALLY
SPACED
18.40
10.00 +.00 -.06
.66
LEAD HOLE
Ø3.62
8.00
8.00
12.75
9.25
18.49
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: CONVERT DRW FROM AUTOCAD TO SWD
REV: A
VERSION: 01
REVISED: 10:42:06 11/09/2023
TDR: 000001218972
MODEL NO. 44LYE194
REF: -
BY: USALMAZ
B
BALDOR
HORZ OPSB 404-5TS, SUPER-E
44LYE194

CD0382







NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.
5. FOR ACROSS–THE–LINE STARTING, USE 'RUN' CONNECTION.

CD0382

REV. DESC: ADD CLASS CONN00000007		
REV. LTR: F	VERSION: 01	TDR: 000001099922
FILE: \AAA\00005\243	REVISED: 09:05:32 02/19/2019	BY: ENBRIR0
MTL: –		

BALDOR - RELIANCE®

3PH, SV, 6 LEADS, Y START/D RUN

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