

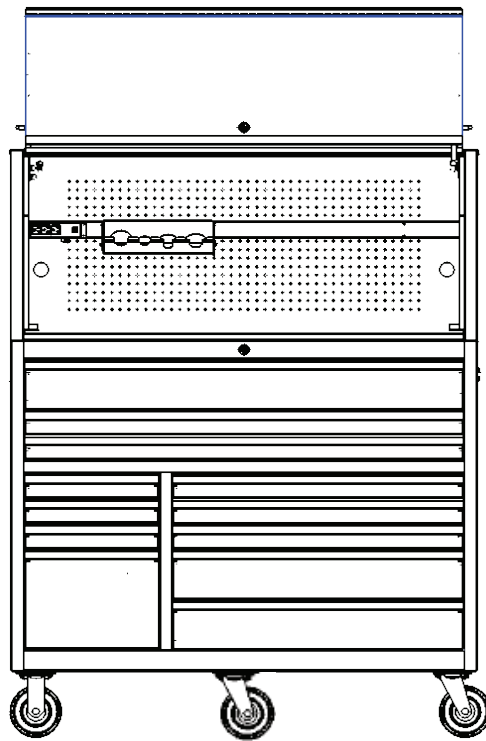


Owner's Manual

Professional

Powder-Coated Steel Hutch and Roller Cabinet

Combination

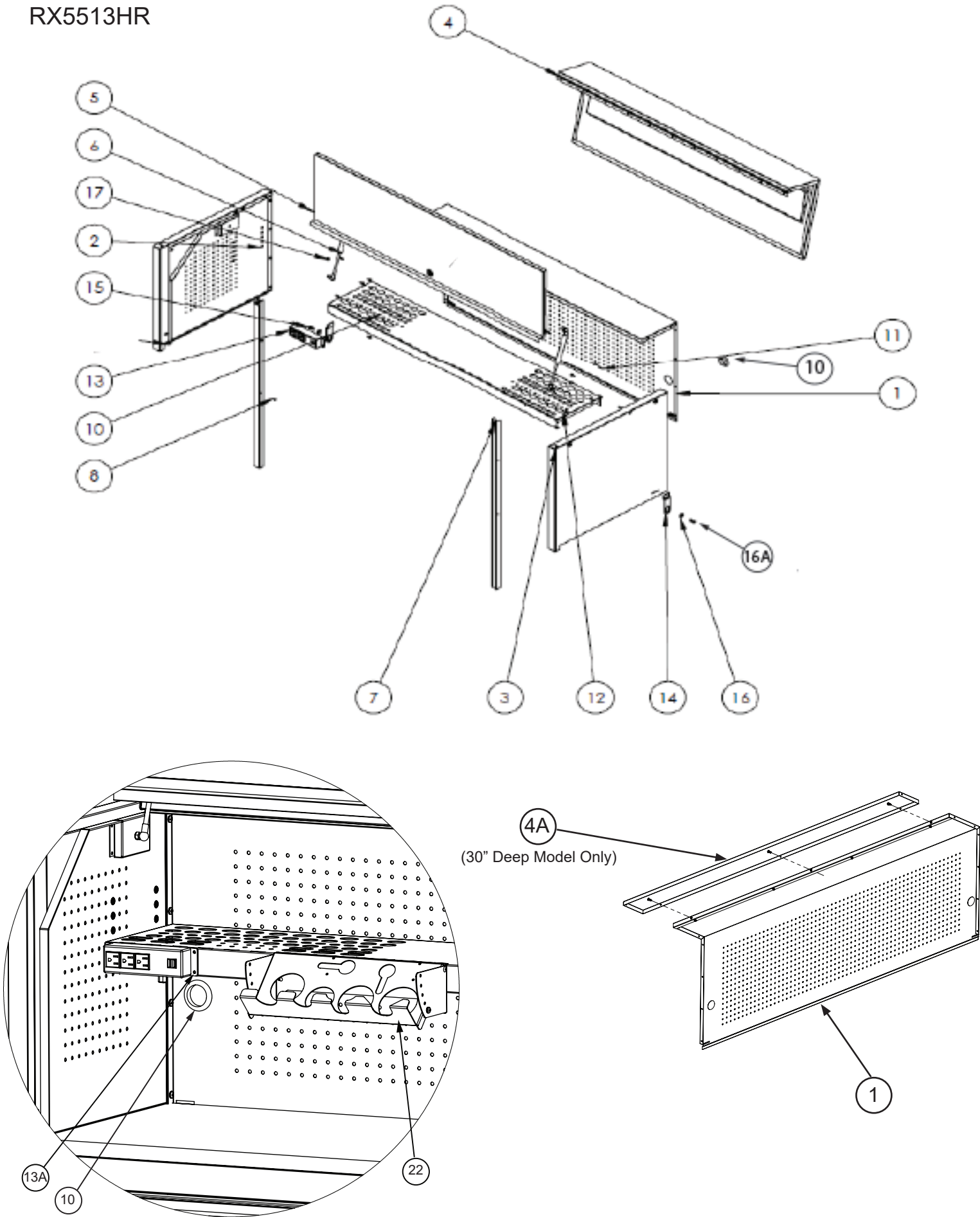


Model:
RX5513HR 55in W x 25in D x 69.25in H

*Extreme Power Workstation Hutch Assembly instructions
apply to all RX Series 55 in. and 72 in. models
(Assembly instructions shown using 72 in. model diagrams)*

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Extreme Power Workstation Hutch Parts List
RX5513HR



Extreme Power Workstation Hutch Parts List

RX5513HR

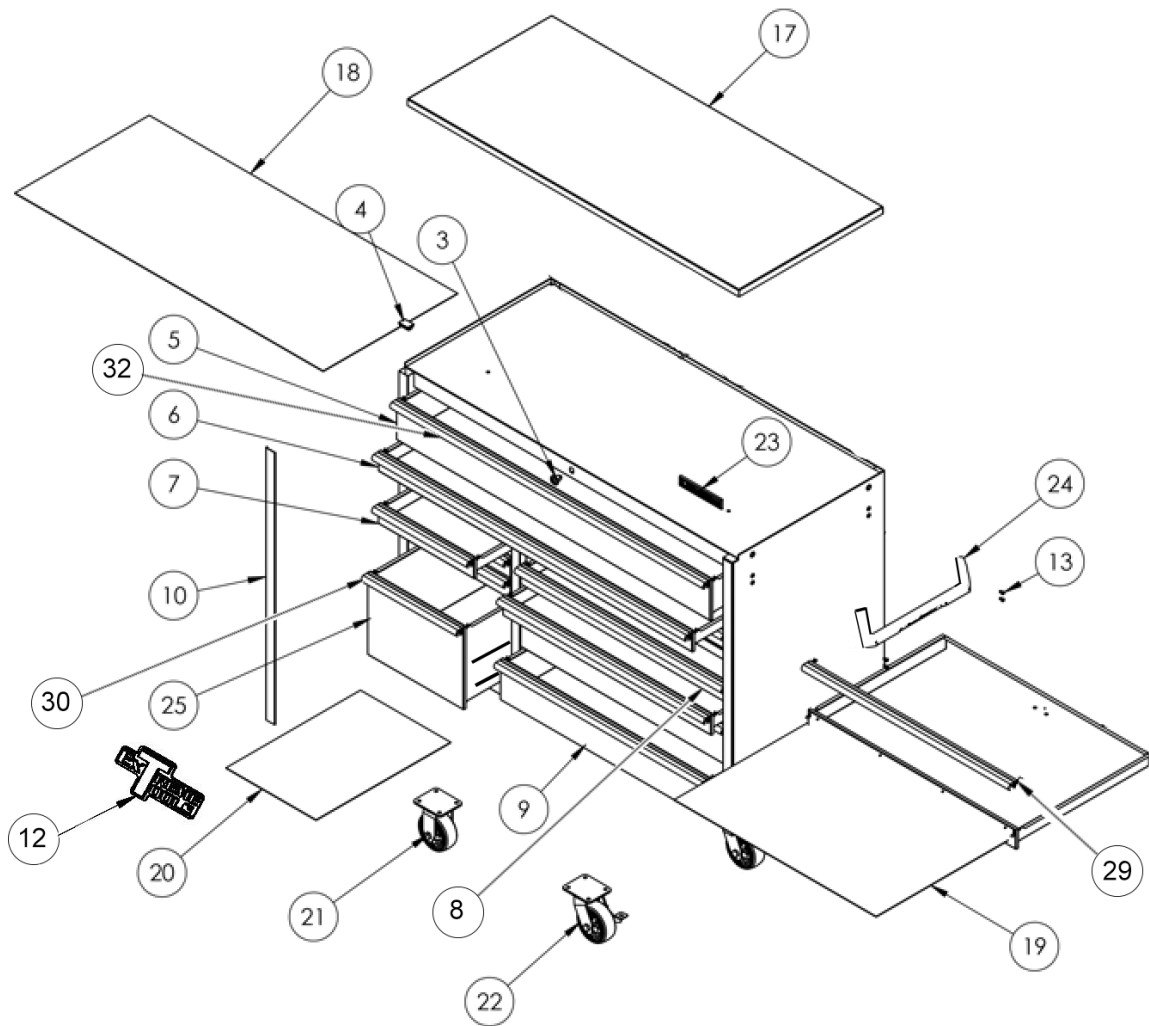
ITEM #	PART NUMBER	DESCRIPTION	QTY
1	Z-5525HC-01 BK	7225 Hutch Top-Back panel, BK	1
1	Z-5525HC-01 BL	7225 Hutch Top-Back panel, BL	1
1	Z-5525HC-01 GN	7225 Hutch Top-Back panel, GN	1
1	Z-5525HC-01 MB	7225 Hutch Top-Back panel, MB	1
1	Z-5525HC-01 OR	7225 Hutch Top-Back panel, OR	1
2	Z-7225HC-02 KC	RX 25" Side panel, Left, Black w/ Chrome trim	1
2	Z-7225HC-02 UC	RX 25" Side panel, Left, Blue w/ Chrome trim	1
2	Z-7225HC-02 GK	RX 25" Side panel, Left, Green w/ Black trim	1
2	Z-7225HC-02 MK	RX 25" Side panel, Left, Matte Black w/ Black trim	1
2	Z-7225HC-02 OK	RX 25" Side panel, Left, Orange w/ Black trim	1
3	Z-7225HC-05 KC	RX 25" Side panel, Right, Black w/ Chrome trim	1
3	Z-7225HC-05 UC	RX 25" Side panel, Right, Blue w/ Chrome trim	1
3	Z-7225HC-05 GK	RX 25" Side panel, Right, Green w/ Black trim	1
3	Z-7225HC-05 MK	RX 25" Side panel, Right, Matte Black w/ Black trim	1
3	Z-7225HC-05 OK	RX 25" Side panel, Right, Orange w/ Black trim	1
4	Z-5525HC-10 BK	7225 Hutch Top-Front panel, Black	1
4	Z-5525HC-10 BL	7225 Hutch Top-Front panel, Blue	1
4	Z-5525HC-10 GN	RX7225 Hutch Top-Front panel, Green	1
4	Z-5525HC-10 MB	7225 Hutch Top-Front panel, Matte Black w/ black handle	1
4	Z-5525HC-10 OR	7225 Hutch Top-Front panel, Orange	1
5	Z-RX5525HC-13 BKCR	RX7225 Hutch Lower-Front Lid Assy, Black w/ Chrome handle	1
5	Z-RX5525HC-13 BLCR	RX7225 Hutch Lower-Front Lid Assy, Blue w/ Chrome handle	1
5	Z-RX5525HC-13 GNBK	RX7225 Hutch Lower-Front Lid Assy, Green w/ Black handle	1
5	Z-RX5525HC-13 MBBK	RX7225 Hutch Lower-Front Lid Assy, Matte Black w/ Black handle	1
5	Z-RX5525HC-13 ORBK	RX7225 Hutch Lower-Front Lid Assy, Orange w/ Black handle	1
6	ZST300350M6	Strut door support for a RX722501, RX723001HC & DX722101HC hutch, M6 stud ball joint	2
6	ZST300350M6Q	Strut door support for a RX722501, RX723001HC & DX722101HC hutch,	2
7	Z-7225HC-20	SPLICER POST ASSY, internal part	2
*	ZRB-10 OD	Rubber bumper, 10 mm OD	2
12	Z-5525HC-19 BK	RX 72" Hutch adjustable shelf, For 25" deep, Black	1
12	Z-5525HC-19 BL	RX 72" Hutch adjustable shelf, For 25" deep, Blue	1
12	Z-5525HC-19 GN	RX 72" Hutch adjustable shelf, For 25" deep, Green	1
12	Z-5525HC-19 MB	RX 72" Hutch adjustable shelf, For 25" deep, Matte Black	1
12	Z-5525HC-19 OR	RX 72" Hutch adjustable shelf, For 25" deep, Orange	1
10	ZRG-38	RUBBER GROMMET - 38 MM ID	2
11	ZM6SCPH-12	M6 X 12MM SCREW, Pan head	18
13	Z-PS333032	POWER STRIP, 2.1A USBX2, 120VX3	1

Extreme Power Workstation Hutch Parts List Continued

RX5513HR

ITEM #	PART NUMBER	DESCRIPTION	QTY
15	ZM6SCSH-35	M6 x 35 mm Socket Head Screw, for RX/DX HC door hinge	2
16	ZM8WAFT-BK	M8 flat washer, Black	2
16	ZM8WAFT-BL	M8 flat washer, Blue	2
16	ZM8WAFT-GN	M8 flat washer, Green	2
16	ZM8WAFT-MK	M8 flat washer, Matte Black	2
16	ZM8WAFT-OR	M8 flat washer, Orange	2
16A	ZM8SCHX-16 BK	M8X16 Hex Bolts, Black	2
16A	ZM8SCHX-16 BL	M8X16 Hex Bolts, Blue	2
16A	ZM8SCHX-16 GN	M8X16 Hex Bolts, Green	2
16A	ZM8SCHX-16 MB	M8X16 Hex Bolts, Matte Black	2
16A	ZM8SCHX-16 OR	M8X16 Hex Bolts, Orange	2
14	Z-7225HC-22 BK	Hutch-RC Connecting Bracket for sides, BK	2
14	Z-7225HC-22 BL	Hutch-RC Connecting Bracket for sides, BL	2
14	Z-7225HC-22 GN	Hutch-RC Connecting Bracket for sides, GN	2
14	Z-7225HC-22 MB	Hutch-RC Connecting Bracket for sides, MB	2
14	Z-7225HC-22 OR	Hutch-RC Connecting Bracket for sides, OR	2
8	ZM4SCCS-10	M4 Screw, Counter sink, 10 mm long, for splicer mounting to RC	2
17	Z-ECM13	Hole plug for RX/DX hutch pivot hole	2
18	Z-LK EX01-04	SEE KEY CODE ON LOCK (EX01-04)	1
19	ZTRRX564-CR	RX72, RX55 & RX41 chest or hutch vertical side trim chrome.	2
19	ZTRRX564-BK	RX72, RX55 & RX41 chest or hutch vertical side trim, Black finish.	2
20	ZDPRX1305-BK	72" RX Chest or Hutch lid handle, Black	1
20	ZDPRX1305-CR	72" RX Chest or Hutch lid handle, Chrome	1
	ZM4SCPH-6	PAN HEAD M4 SCREWS, 6 MM LONG for handle	8
	ZM4SCPH-12	PAN HEAD M4 SCREWS, 12 MM LONG for power strip	4
	ZM4WAFT-ST BK	M4 flat washer, steel, Black, for handle & power strip (8 already installed on door panel)	12
	ZM4NTLK ZK	M4 Nylon lock nut, Zn plating	4
	ACPTRBK	Adjustable Power Tool Rack, Black	1
	ACPTRBL	Adjustable Power Tool Rack, Blue	1
	ACPTRGN	Adjustable Power Tool Rack, Green	1
	ACPTRMB	Adjustable Power Tool Rack, Matte Black	1
	ACPTROR	Adjustable Power Tool Rack, Orange	1
		*NOT SHOWN ON DRAWING	

55 inch Roller Cabinet 150 lbs slides Parts List RX5513HR



Replacement keys may be ordered using the code that appears on the face of the lock.

To order replacement parts, have the part number, tool box color and quantity ready. If under warranty, the serial number is **REQUIRED** to get replacement parts.

Not all parts are available under warranty and may be purchased separately.

55 inch Roller Cabinet 150 lbs slides Parts List

RX5513HR

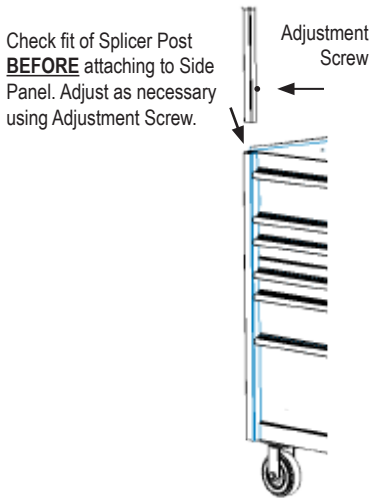
Item #	Part number	Descriptions	Qty.
3	Z-LK EX01-04	EX01-EX04 Mix Lock Sets	1
4	ZECRX	RX Plastic End Caps for Vertical Trim, Black	2
5	ZDRR1305E2QXGK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Green with Black Drawer Pulls	1
5	ZDRR1305E2QXOK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Orange with Black Drawer Pulls	1
5	ZDRR1305E2QXKU	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Black with Blue Drawer Pulls	1
5	ZDRR1305E2QXKR	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Black with Red Drawer Pulls	1
5	ZDRR1305E2QXMK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Matte Black with Black Drawer Pulls	1
5	ZDRR1305E2QXUK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Double Deep, Blue with Black Drawer Pulls	1
6	ZDRR1305E1QXGK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Green with Black Drawer Pulls	2
6	ZDRR1305E1QXOK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Orange with Black Drawer Pulls	2
6	ZDRR1305E1QXKU	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Black with Blue Drawer Pulls	2
6	ZDRR1305E1QXKR	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Black with Red Drawer Pulls	2
6	ZDRR1305E1QXMK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Matte Black with Black Drawer Pulls	2
6	ZDRR1305E1QXUK	RX5525RC-X Drawer 1305 mm Wide, 150 Lb Slides, Single Deep, Blue with Black Drawer Pulls	2
7	ZDRR398E1QXGK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Green with Black Drawer Pulls	3
7	ZDRR398E1QXOK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Orange with Black Drawer Pulls	3
7	ZDRR398E1QXKU	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Black with Blue Drawer Pulls	3
7	ZDRR398E1QXKR	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Black with Red Drawer Pulls	3
7	ZDRR398E1QXMK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Matte Black with Black Drawer Pulls	3
7	ZDRR398E1QXUK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Single Deep, Blue with Black Drawer Pulls	3
8	ZDRR865E1QXGK	RX5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Green with Black Drawer Pulls	3
8	ZDRR865E1QXOK	RX5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Orange with Black Drawer Pulls	3
8	ZDRR865E1QXKU	RX5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Black with Blue Drawer Pulls	3
8	ZDRR865E1QXKR	RX5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Black with Red Drawer Pulls	3
8	ZDRR865E1QXMK	RX5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Matte Black with Black Drawer Pulls	3
8	ZDRR865E1QXUK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Single Deep, Blue with Black Drawer Pulls	3
9	ZDRR865E2QXGK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Green with Black Drawer Pulls	2
9	ZDRR865E2QXOK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Orange with Black Drawer Pulls	2
9	ZDRR865E2QXKU	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Black with Blue Drawer Pulls	2
9	ZDRR865E2QXKR	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Black with Red Drawer Pulls	2
9	ZDRR865E2QXMK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Matte Black with Black Drawer Pulls	2
9	ZDRR865E2QXUK	RX7225,5525RC-X Drawer 865 mm Wide, 150 Lb Slides, Double Deep, Blue with Black Drawer Pulls	2
12	Z-LGL	Extreme Tools Logo	1
13	ZM6BTHXSS-16	M6X16 SS Hex Bolt for side handle, 16 mm lg	4
14	ZTRR979K	RX72,55RC Vertical Side Trim, 979 mm, Polished Anodized Black	2
14	ZTRR979U	RX72,55RC Vertical Side Trim, 979 mm, Polished Anodized Blue	2
14	ZTRR979R	RX72,55RC Vertical Side Trim, 979 mm, Polished Anodized Red	2
17	ZMDF552515MM	55"x25" 3/5" (15mm) Laminated MDF Work Surface	1
17	ZSST552525MM	55"x25" 100mm, Grade 304 Stainless Steel Top (Optional)	1
18	ZDL1278X559 PVC	Drawer liner, large, 1278x559, PVC, Black	3
19	ZDL839X559 PVC	Drawer liner, med, 839x559, PVC, Black	4
20	ZDL375X559 PVC	Drawer liner, small, 375x559, PVC, Black	5
21	ZCA62MR	6X2" Mag Wheel Rigid Caster, 900 Lb Rating	2
22	ZCA62MS	6X2" Mag Wheel Swivel Caster with Brake, 900 Lb Rating	4
23	Z-LGS	Extreme Tools name plate	1

55 inch Roller Cabinet 150 lbs slides Parts List Continued

RX5513HR

Item #	Part number	Descriptions	Qty.
24	ZHDR483TSK	RX7225,5525RC-X Side Push Handle Tubular, 483mm, Steel, Black (19"MHD)	1
24	ZHDR483TSU	RX7225,5525RC-X Side Push Handle Tubular, 483mm, Steel, Blue (19"MHD)	1
24	ZHDR483TSR	RX7225,5525RC-X Side Push Handle Tubular, 483mm, Steel, Red (19"MHD)	1
25	ZDRR398E4QXGK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Green with Black Drawer Pulls	1
25	ZDRR398E4QXOK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Orange with Black Drawer Pulls	1
25	ZDRR398E4QXKU	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Black with Blue Drawer Pulls	1
25	ZDRR398E4QXKR	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Black with Red Drawer Pulls	1
25	ZDRR398E4QXMK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Matte Black with Black Drawer Pulls	1
25	ZDRR398E4QXUK	RX5525RC-X Drawer 398 mm Wide, 150 Lb Slides, Quadruple Deep, Blue with Black Drawer Pulls	1
29	ZDPRQ865K	RX72,55 RC/CH Quick Release Drawer Pull, 865 mm DDT, Polished Anodized Black	5
29	ZDPRQ865U	RX72,55 RC/CH Quick Release Drawer Pull, 865 mm DDT, Polished Anodized Blue	5
29	ZDPRQ865R	RX72,55 RC/CH Quick Release Drawer Pull, 865 mm DDT, Polished Anodized Red	5
30	ZDPRQ399K	RX72,55 RC/CH Quick Release Drawer Pull, 399 mm DDT, Polished Anodized Black	4
30	ZDPRQ399U	RX72,55 RC/CH Quick Release Drawer Pull, 399 mm DDT, Polished Anodized Blue	4
30	ZDPRQ399R	RX72,55 RC/CH Quick Release Drawer Pull, 399 mm DDT, Polished Anodized Red	4
32	ZDPRQ1305K	RX72,55 RC/CH Quick Release Drawer Pull, 1305 mm DDT, Polished Anodized Black	3
32	ZDPRQ1305U	RX72,55 RC/CH Series Quick Release Drawer Pull, 1305 mm DDT, Polished Anodized Blue	3
32	ZDPRQ1305R	RX72,55 RC/CH Series Quick Release Drawer Pull, 1305 mm DDT, Polished Anodized Red	3
attached to drawer	ZSLX530F520	150 lb Drawer Slide set	16 sets
attached to slide	Z-DTEX56	Detents for slides (come with slides)	32
	Z-DL552512RC-Kit	Liner kit, 3 large, 5 midium & 4 small (For re-order purpose)	1 set
	ZM10BTSR-25	M10 Serrated head hex bolts	24

Step 0: PRIOR TO ASSEMBLY

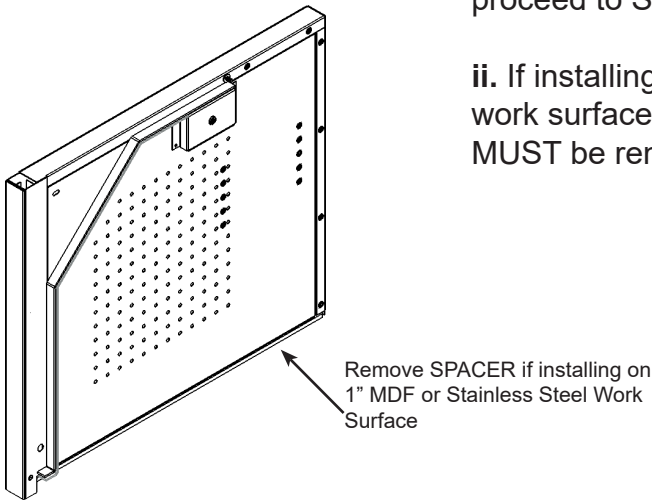


- a. **BEFORE ASSEMBLING SIDE PANEL**, check the tightness of the Splicer Posts by inserting them into the side trim. The fit should be snug while still allowing the post to be inserted or pulled out of the trim. Use the adjustment screw to tighten or loosen the fit of the post as needed.

- b. Roller Cabinet Work Surface & Spacer Instructions:

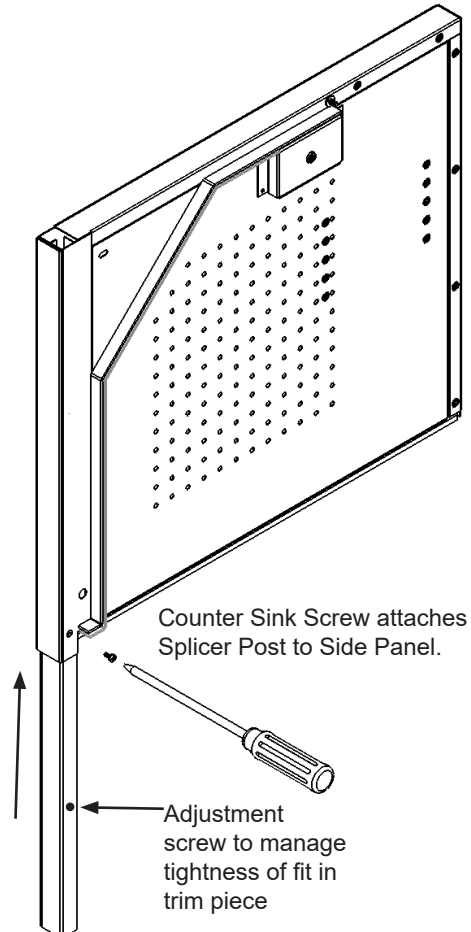
i. If installing on 5/8" (15mm) black MDF work surface, proceed to Step 1.

ii. If installing on 1" (25mm) black MDF or Stainless Steel work surface, then SPACER at bottom of both Side Panels **MUST** be removed **BEFORE** continuing to Step 1.



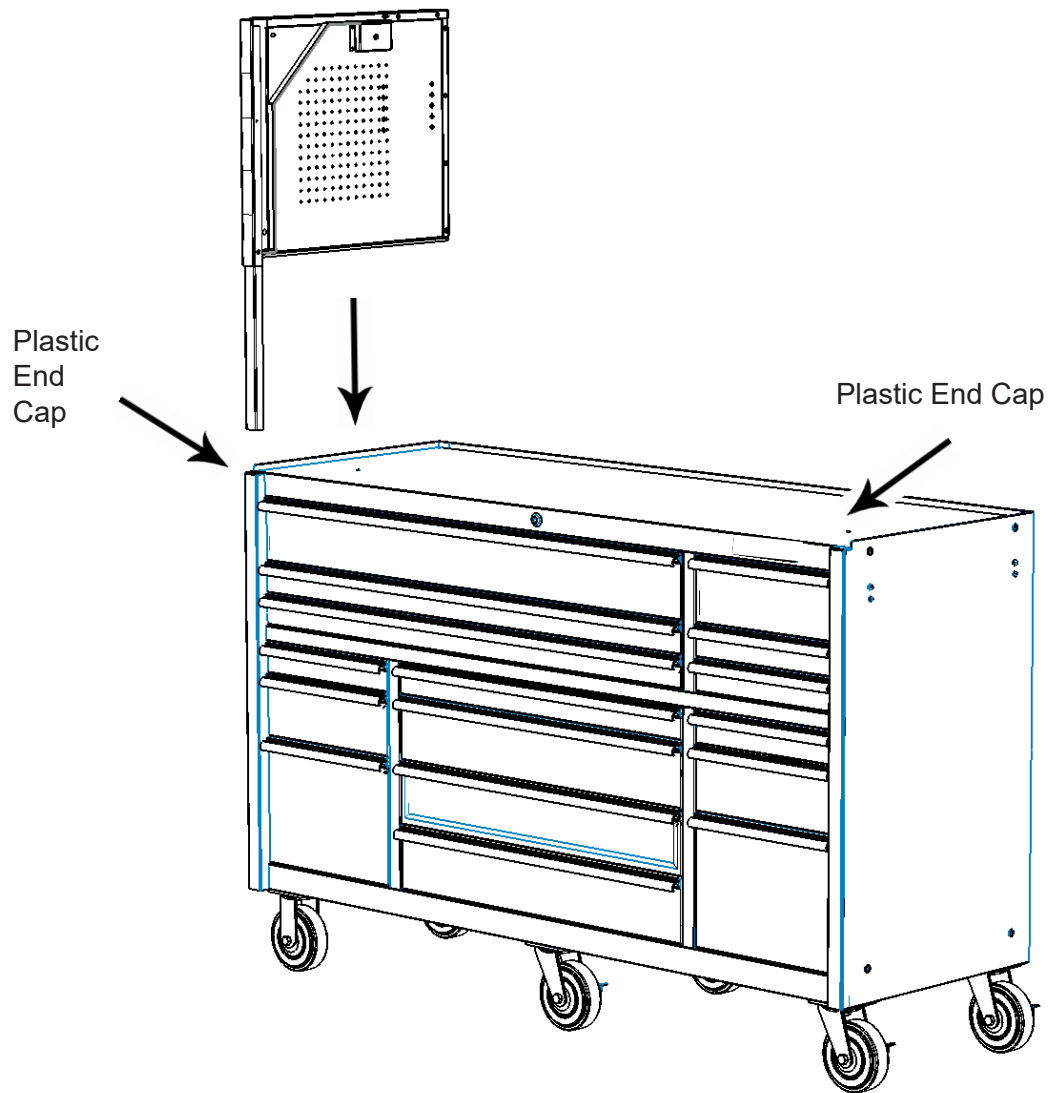
Step 1: Attach Splicer Posts to Side Panels

- a. Slide Splicer Post Assembly (#9) into bottom opening of the left-hand Side Panel Assembly(#2).
- b. Line up hole in Splicer Post with hole in Side Panel.
- c. Insert Counter Sink Screw (#8) and tighten. Do not completely tighten until hutch is fully assembled.
- d. Repeat for other side.



Step 2: Install Side Panels on Roller Cabinet

- Remove plastic end caps from the top of the trim located at the front corners of the roller cabinet.
- Slide end of splicer channel into opening where plastic end cap was located until side panel rests on top of MDF/Stainless Steel Top.
- Repeat process for right-hand side.

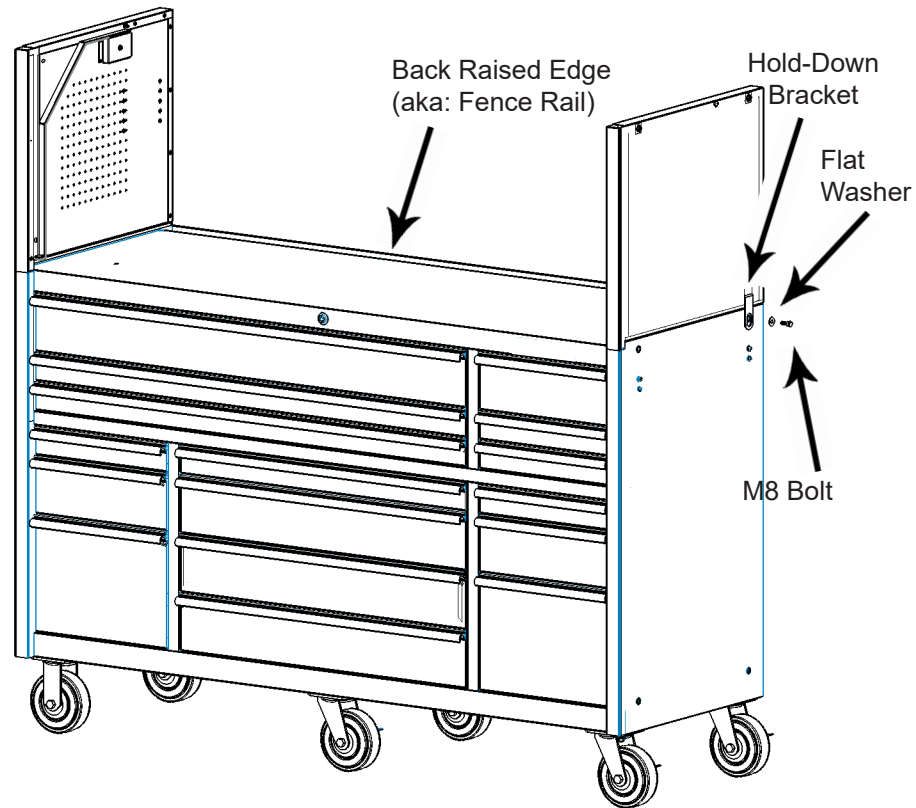


Step 3: Secure Side Panels

- a. Loosely install one Hold-Down Bracket (#14) on each side using one flat washer (#16) and one M8 bolt (#15) for each side.

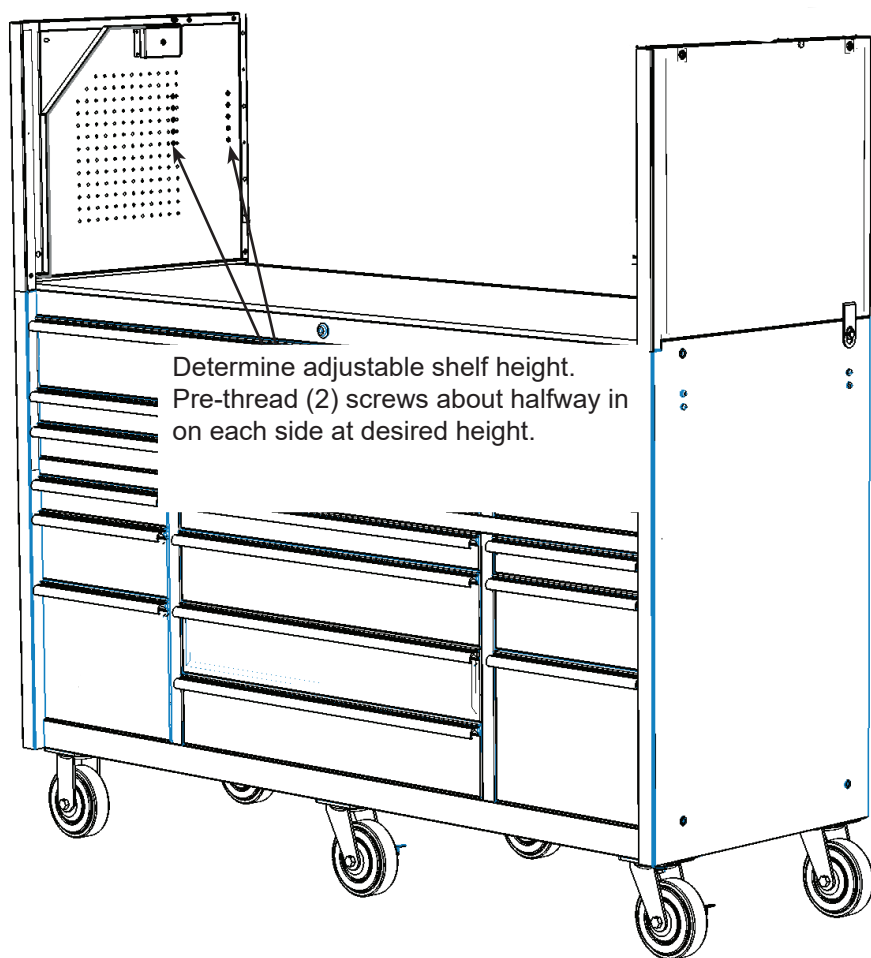
If attaching the side locker or side box, do not use Hold-Down Bracket on that side.

OPTION: To make installing the back panel easier, you may wait until the end to install Hold-Down Bracket.



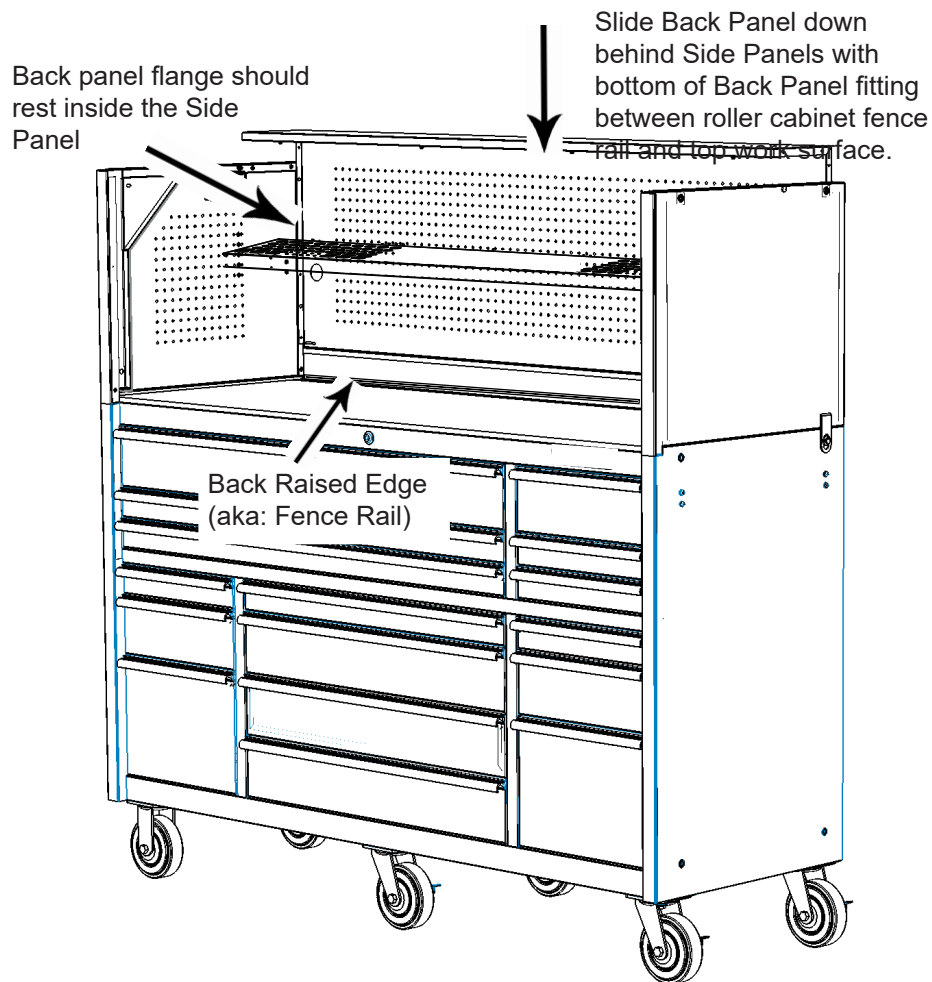
Step 4: Install Adjustable Shelf

- a. Determine the desired height for the Adjustable Shelf. Pre-thread (2) screws (#11) about halfway in on left-hand and right-hand sides.
- b. Locate the (2) open slots on each side of the shelf. Line up the open slots with the (4) threaded screws that were installed in Step 5d. Lay down shelf so that (4) open slots fit on top of the (4) screws.
- c. Loosely tighten (4) screws.



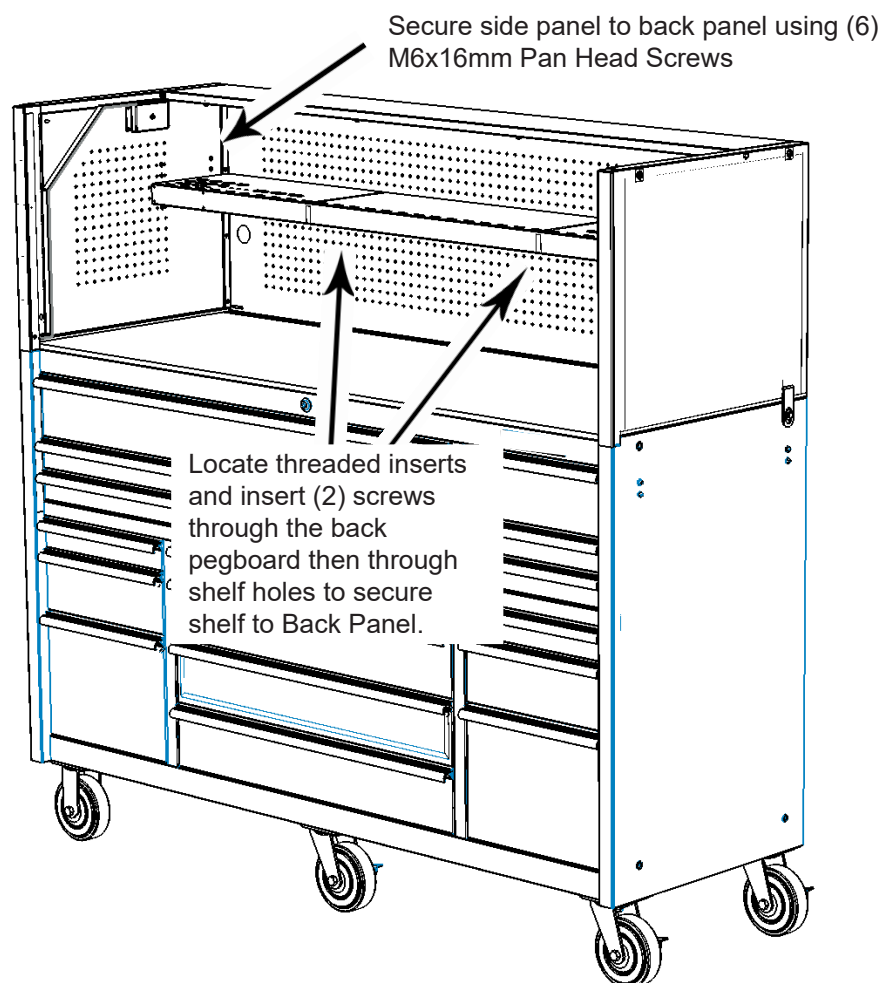
Step 5: Install Back Panel

- a. Pull MDF board/Stainless Steel Top forward approximately 1/8" from Back Raised Edge (aka: Fence Rail.)
- b. Lift Back Panel into place behind the two side panels. (BACK PANEL is HEAVY and requires 2 people to place!) Slide the bottom edge of the Back Panel between the MDF/Stainless Steel Top and rear fence rail of roller cabinet. Flange on left and right sides of back panel should be resting against the inside back edges of both side panels.



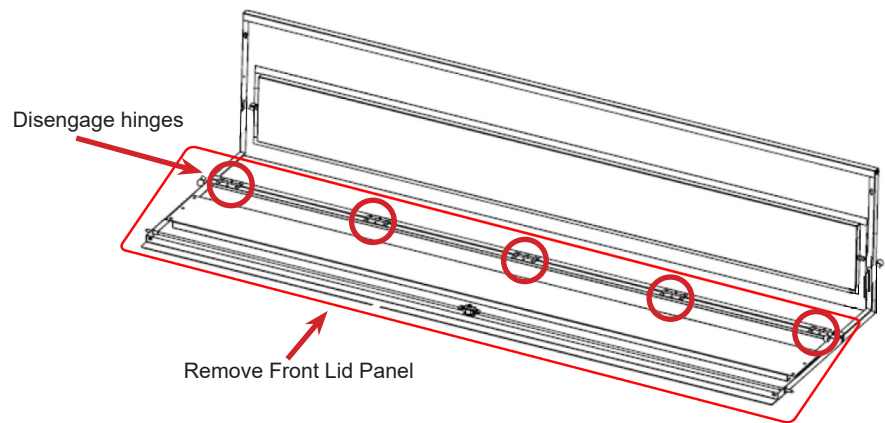
Step 6: Secure Back Panel

- c. Locate (2) threaded inserts on the back of the shelf. From the back of the Back Panel, insert (2) screws through the back of the pegboard and through the threaded inserts of the shelf and tighten.
- d. Use (6) M6 screws (#11) on each side to fasten the back panel to side panel assemblies.
- e. Repeat on for right-hand side panel.

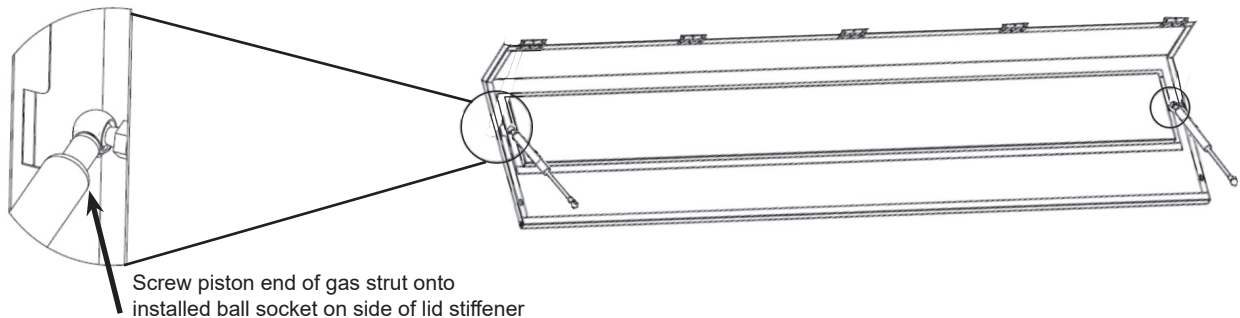


Step 7: Attach Gas Struts to Lid

- a. Lay the lid down on packaging material so that the front of the lid is face down. Use a soft surface or packaging material under the lid so that it does not get scratched or damaged.
- b. Locate the middle hinge of the front/top lid assembly.
- c. Using a Phillips screw driver, remove 3 screw holding hinge in place.
- d. Disengage the other hinges that hold the front lid panel to the hood assembly by sliding the front lid panel to the side. Remove front lid panel and lay down with the inner stiffener panel facing up onto a soft surface to prevent scratching.



- e. Install the piston side of the gas strut into ball joint which is located at the end of the stiffener of the top lid panel. Repeat procedure for the other side.

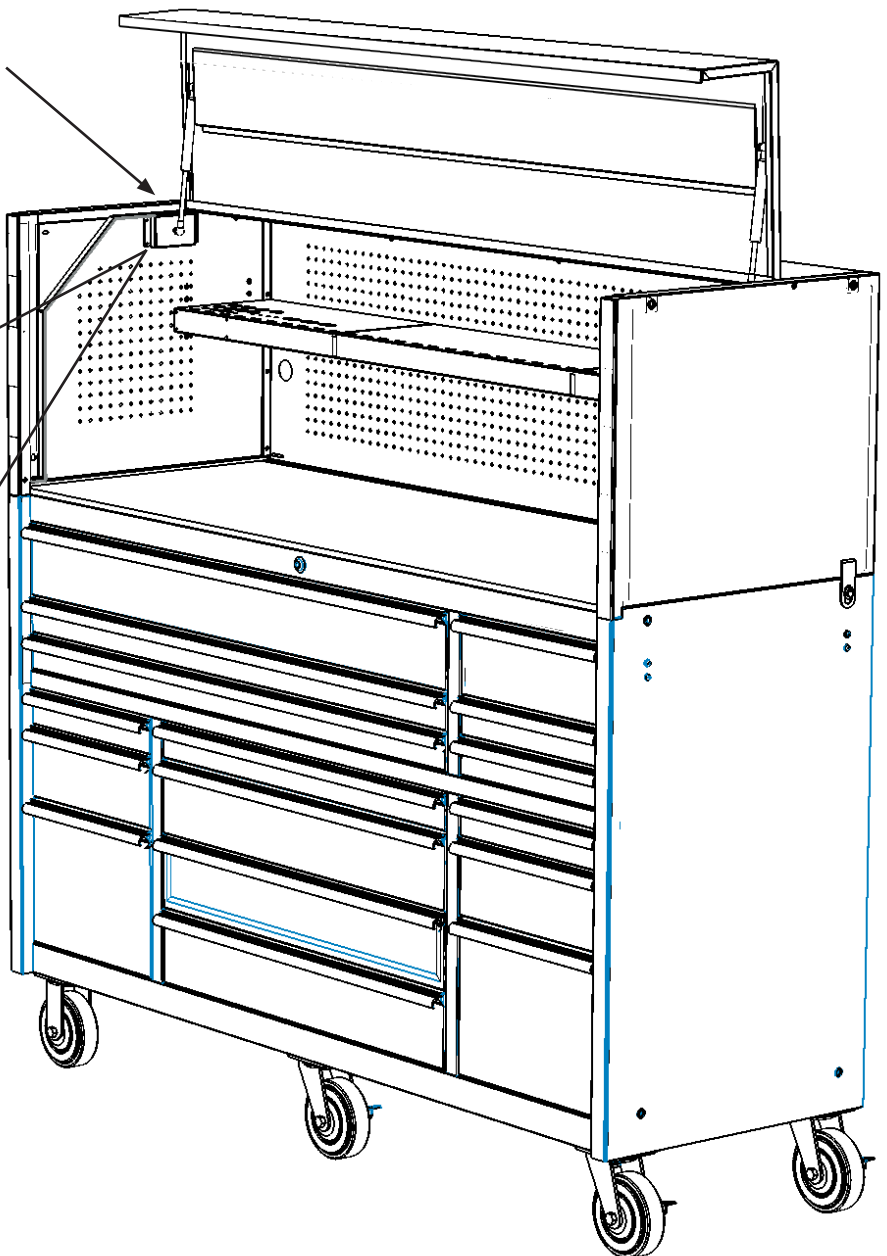
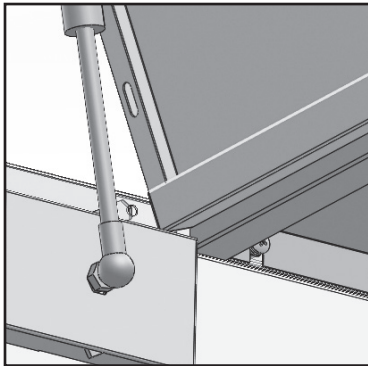


- f. Install M6x35mm socket head screw (ZM6SCSH-35) onto both side panels. Make sure the screw head is flush with the inner side panel.

Step 9: Secure Gas Strut to Side of Hutch

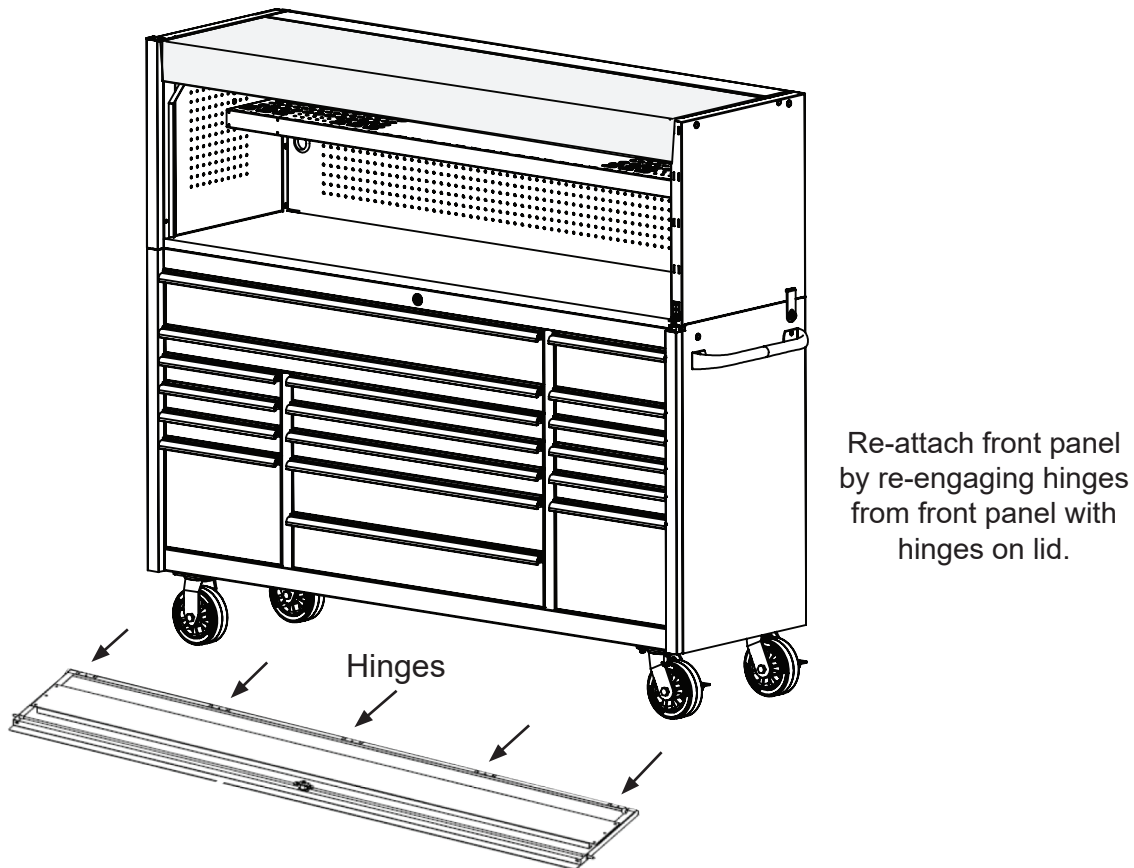
- a. Lift top/front panel so that the unattached ball joint on the gas strut is lined up with the rivet nut hole on the side panel.
- b. Hand-tighten the male stud into the rivet nut opening. Strut must be fully engaged with the ball stud. Open and close the lid to confirm alignment. You should feel some tension when engaging the strut.
- c. Securely tighten socket in place using M12 Box wrench.
- d. Repeat for the gas strut (#6) on the other side.
- e. Test lid function by opening and closing several times.
- e. **Confirm that gas struts are holding lid securely in open position before proceeding.**

Align ball joint with rivet nut hole on side panel. Secure the male end of the piston into the opening on the side of the hutch. Secure with M12 box wrench.

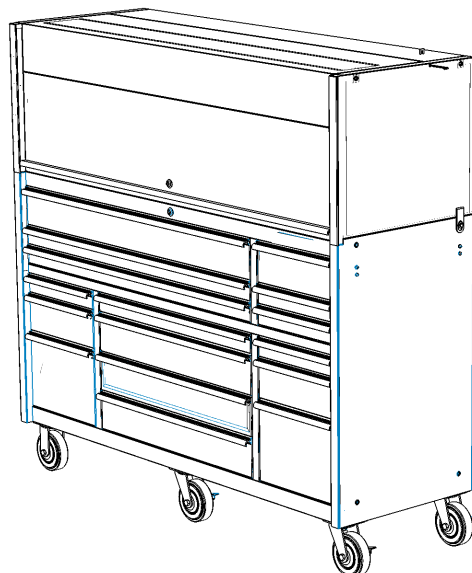


Step 10: Re-Attach Front Panel to Lid

- Lift front panel into place to re-attach to lid. Align the hinges on the top panel with the hinges on the lid and slide into place. Smooth side of lid should face out - panel stiffener should be on the inside.
- Replace and secure the front panel to lid with 3 Phillip screws that were removed in Step 8.
- Securely tighten the screws.
- Open and close the lid several times to confirm that lid is secure and aligned.

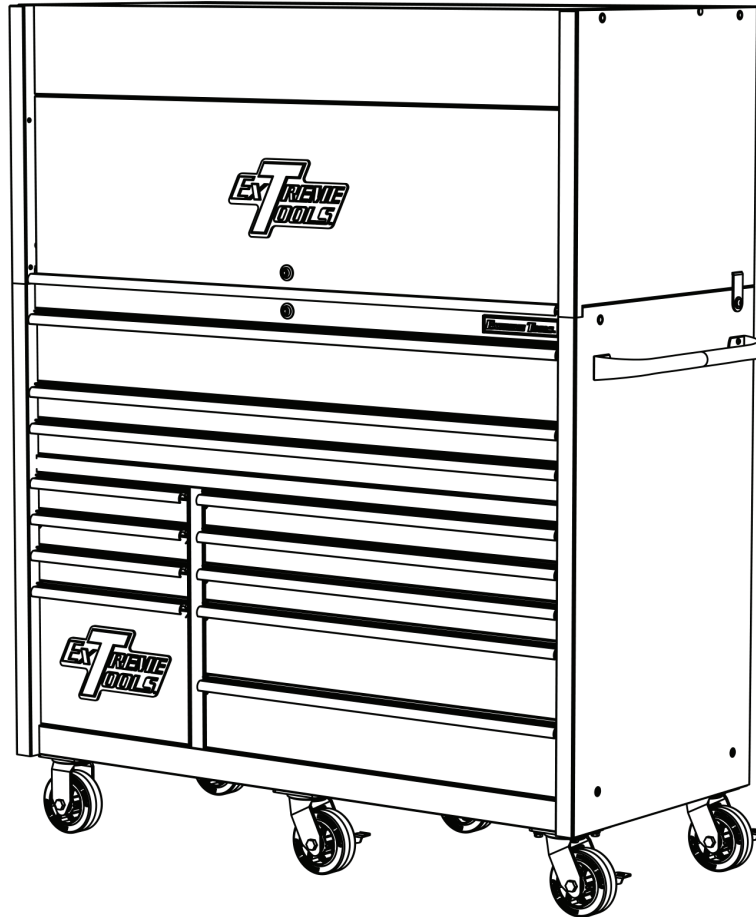


Hutch with lid and front panel attached.



Step 11: Final Details

- a. If you did not install the Hold Down Bracket in Step 3, then do so now.
- b. Securely tighten ALL screws and bolts!



FULLY ASSEMBLED
RX SERIES 55 inch HUTCH
shown on
RX SERIES 55 inch ROLLER CABINET