



SOUTHCO No. 38 DRIVE RIVETS - ALUMINUM
1/4 DIA. FULL BRAZIER HEAD

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
5-31-90	JSS		N.T.S.	J-38-208-16

REV. LET.	DATE	BY	CHKD.	REVISIONS
A	27MAR96	AJH		PRN: 10-21
B	20NOV97	PJK	KCW	PRN: 38 - 249
C	19APR2021	CMS/CTG		PRN: P2021-0749

RIVET MATERIAL & FINISH				ALUMINUM-NATURAL		
PIN MATERIAL & FINISH				ALUMINUM NATURAL		
NOMINAL GRIP	ACTUAL GRIP		"L"	ASSEMBLED RIVET PART NO		
	MIN.	MAX.				
1/16	.047	.140	1/4	38-208-02-16		
1/8	.078	.171	9/32	04		
3/16	.140	.234	11/32	06		
1/4	.203	.296	13/32	08		
5/16	.265	.359	15/32	10		
3/8	.328	.421	17/32	12		
7/16	.390	.484	19/32	14		
1/2	.453	.546	21/32	16		
9/16	.515	.609	23/32	18		
5/8	.578	.671	25/32	20		
11/16	.640	.734	27/32	22		
3/4	.703	.796	29/32	24		
13/16	.765	.859	31/32	26		
7/8	.828	.921	1 1/32	28		
15/16	.890	.984	1 3/32	30		
1	.953	1.046	1 5/32	32		
1 1/16	1.015	1.109	1 7/32	34		
1 1/8	1.078	1.171	1 9/32	36		
1 1/4	1.140	1.234	1 11/32	38		
1 1/2	1.234	1.265	1 3/8	40		
1 5/8	1.265	1.296	1 13/32	41		
1 3/4	1.296	1.328	1 7/8	42		
1 7/8	1.328	1.359	1 15/32	38-208-43-16		

