marathon®

Severe Duty Motors

Model No: 256TTFCD6529
Catalog No: E485A

Severe Duty Motor, 20 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 256T Frame, TEFC

©2026 Marathon, All Rights Reserved.

marathon®

Product Information Packet: Model No: 256TTFCD6529, Catalog No: E485A Severe Duty Motor, 20 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 256T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**20 Hp**
Output KW	**14.9 kW**	Voltage	**230/460 V**
Speed	**1768 r/min**	Synchronous RPM	**1800 r/min**
Service Factor	**1.15**	Frame	**256T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**48.5/24.2 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6209**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

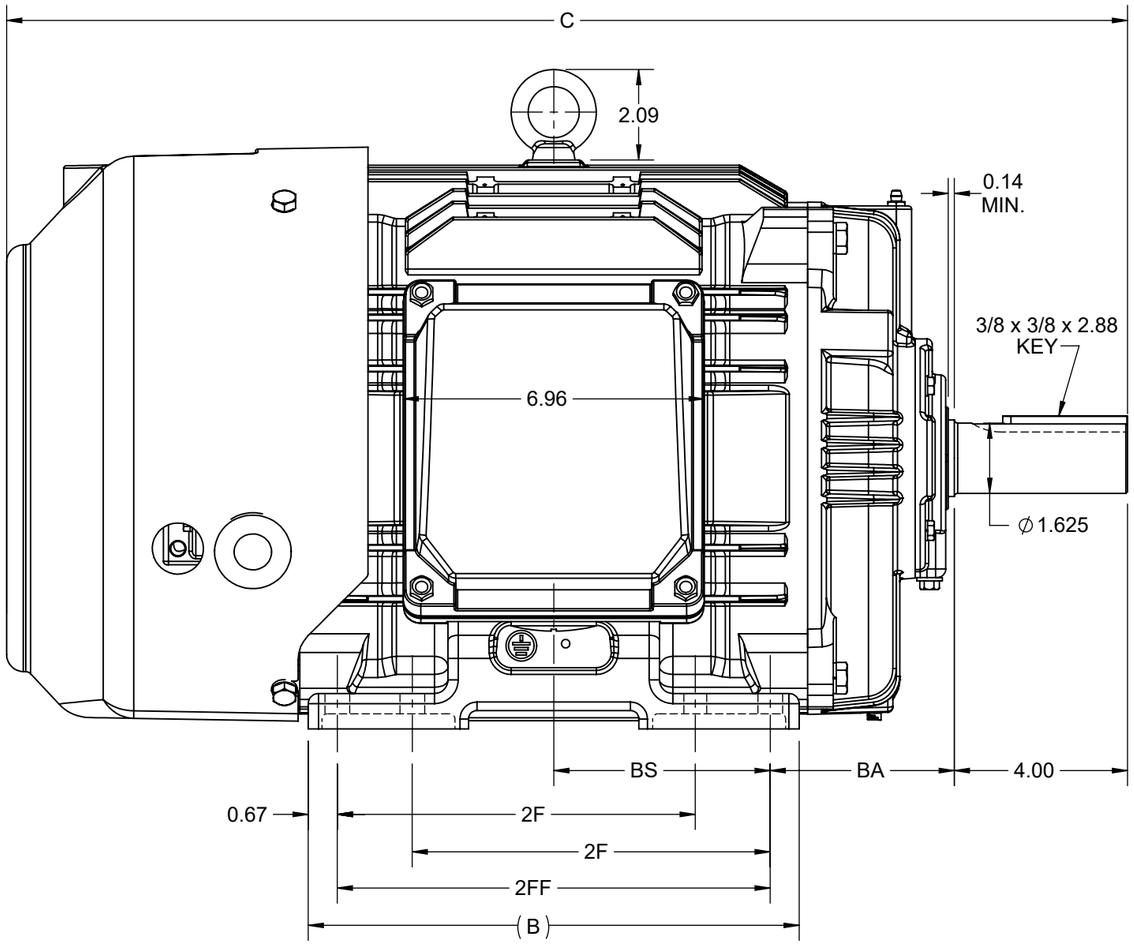
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.513 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**1.626 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 10:1/Variable 20:1**

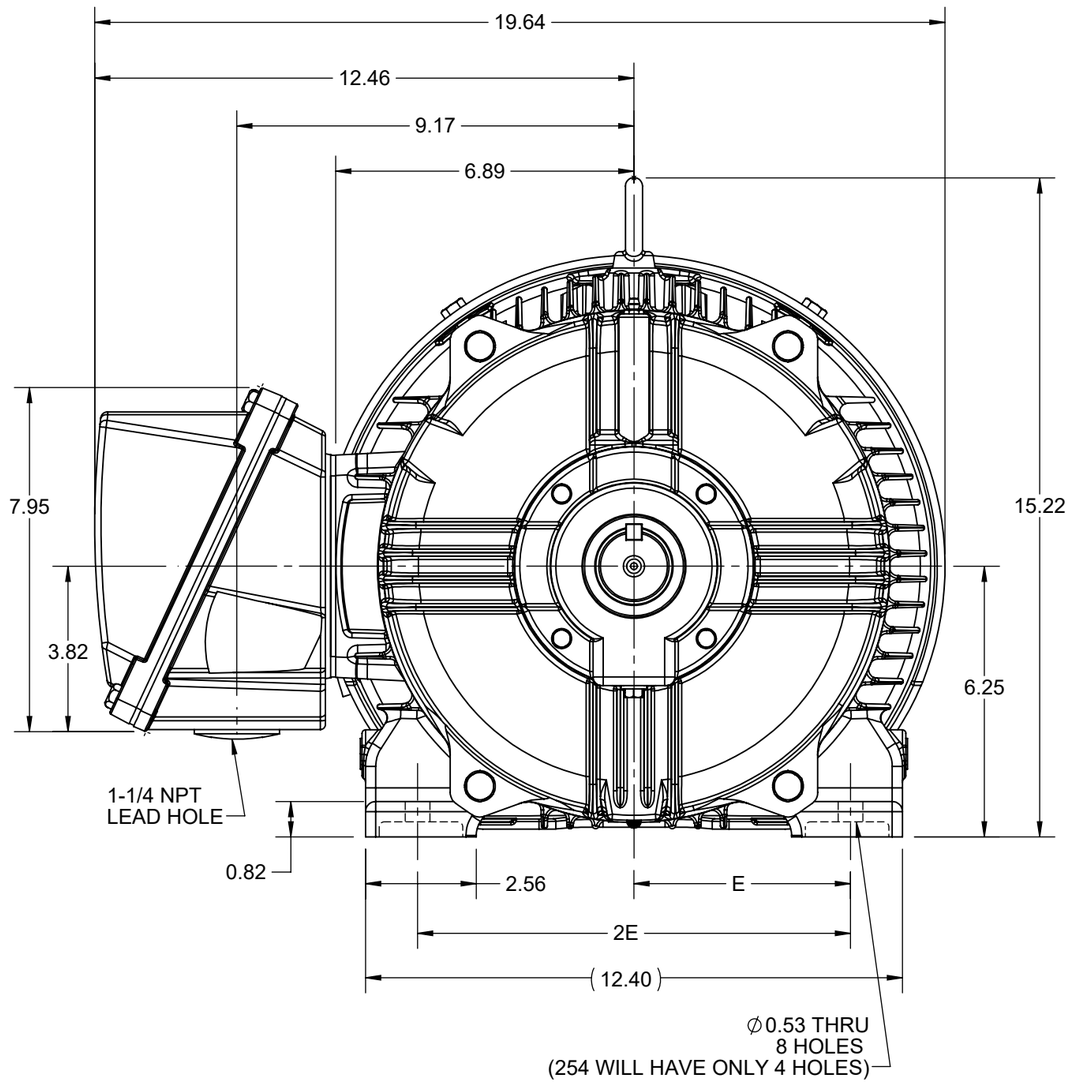
Drawings

Connection Drawing	**EE7308**	Outline Drawing	**SS208560-200**

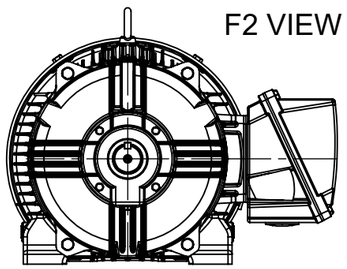
This is an uncontrolled document once printed or downloaded and is subject to change without notice. Date Created: 15/10/2026

DASH NO.	B	C	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	9.60	24.15	5.00	10.00	-	8.25	4.25	4.13	F1 OR F2	254T
200	11.34	25.89			8.25	10.00		5.00		254/256T





F2 VIEW



DRAWING REVISION F	REVISION BY SB	REV DATE/© DATE 07/23/2025
REQUEST NUMBER CR-0023556	APPROVED BY SBD	DATE 07/23/2025
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

COPYRIGHT (PER REVISION DATE) MARATHON ELECTRIC, LLC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF MARATHON ELECTRIC, LLC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.

PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY BISWA	marathon™	
DATE 26/09/2018	DESCRIPTION: OUTLINE 254T/256T FR-NEMA-SD & IEEE841	
APPROVED BY SBD		
DATE 26/09/2018		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B / DRAWING NUMBER SS208560	SHEET 1 OF 1

Uncontrolled Copy

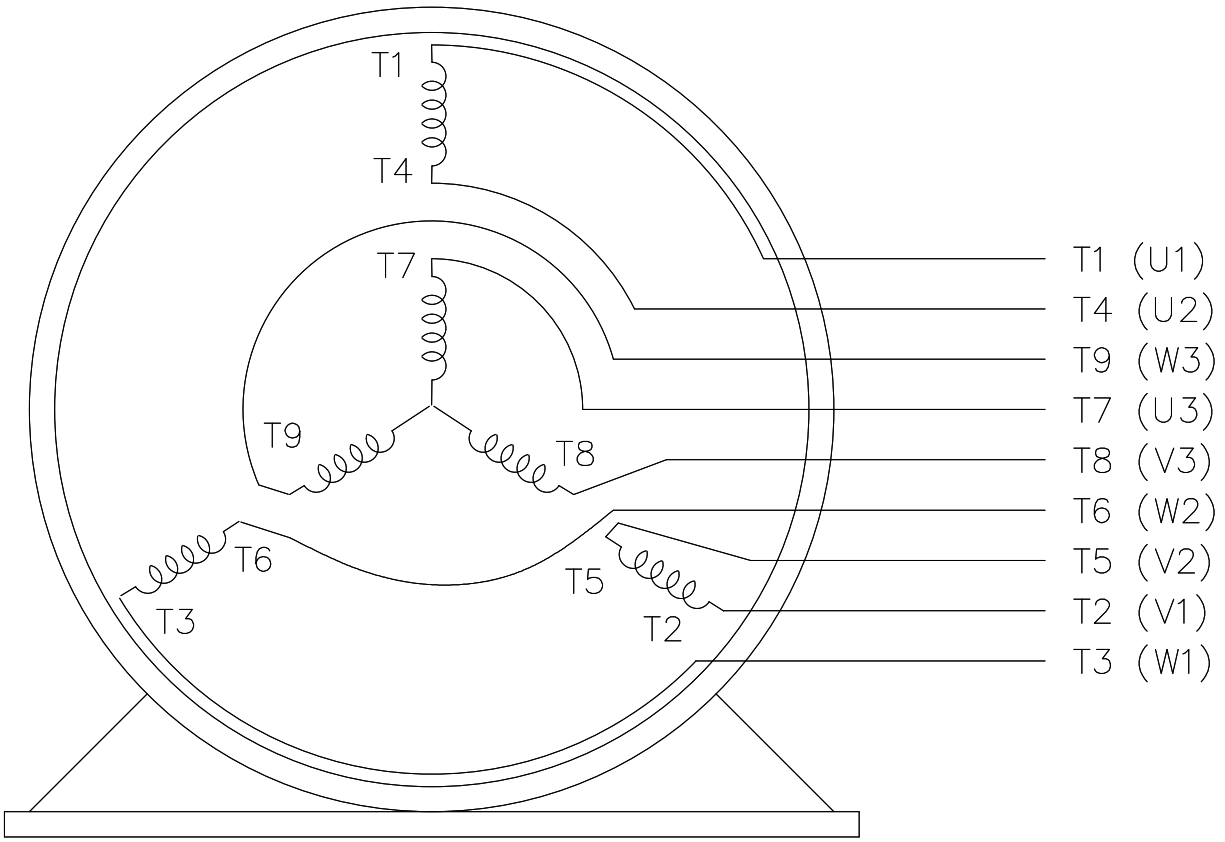
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE

(U1) T1 — L1
(V1) T2 — L2
(W1) T3 — L3
(U2) T4
(U3) T7
(V2) T5
(V3) T8
(W2) T6
(W3) T9

LOW VOLTAGE

(U1) T1
(U3) T7 — L1
(V1) T2
(V3) T8 — L2
(W1) T3
(W3) T9 — L3
(U2) T4
(V2) T5
(W2) T6



VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD CONNECTION

L1 — WHITE
L2 — RED
L3 — BLACK

DRAWING REVISION	REVISION BY	REV DATE/ © DATE
J	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

COPYRIGHT (PER REVISION DATE) MARATHON ELECTRIC, LLC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF MARATHON ELECTRIC, LLC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.

PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY	RM
DATE	11/20/1990
APPROVED BY	SAS
DATE	04/24/2003
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø - DUAL VOLTAGE MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	4 of 6 EE7308	1 OF 1

Uncontrolled Copy

Data Sheet

Date: 3/10/2020
Customer:
Attention:
Submitted by: ANUSHA M

marathon® Motors

256TTFCD6529

Submittal

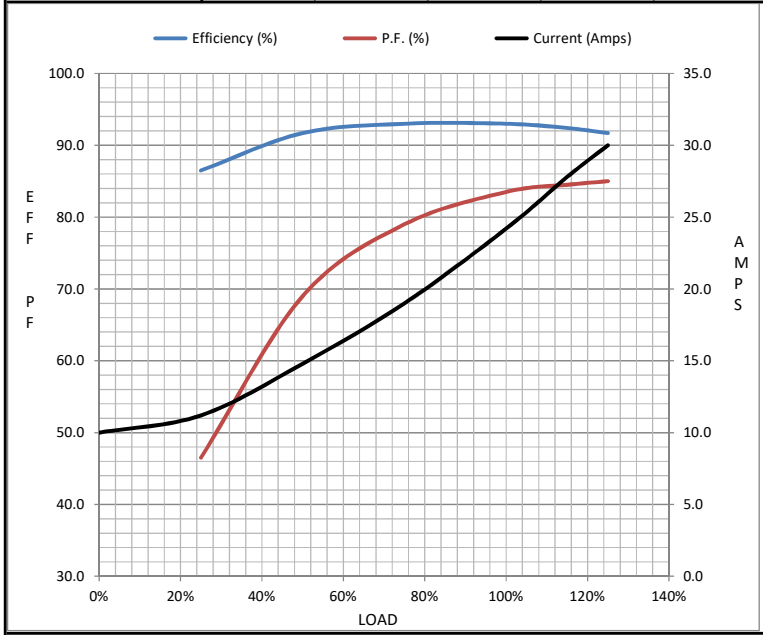
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	10.0	11.2	14.8	19.0	24.2	27.8	30.0	144	
Torque (ft-lb)	0.00	14.6	29.5	44.4	59.4	68.5	74.7	119	
RPM	1800	1792	1785	1778	1768	1,762	1760	0	
Efficiency (%)		86.5	91.7	93.0	93.0	92.4	91.7		
P.F. (%)	5.0	46.5	69.0	79.0	83.5	84.5	85.0	42.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1618	1768	1800
Current (Amps)	144	131	81.0	24.2	10.0
Torque (ft-lb)	119	99.0	146	59.4	0.00



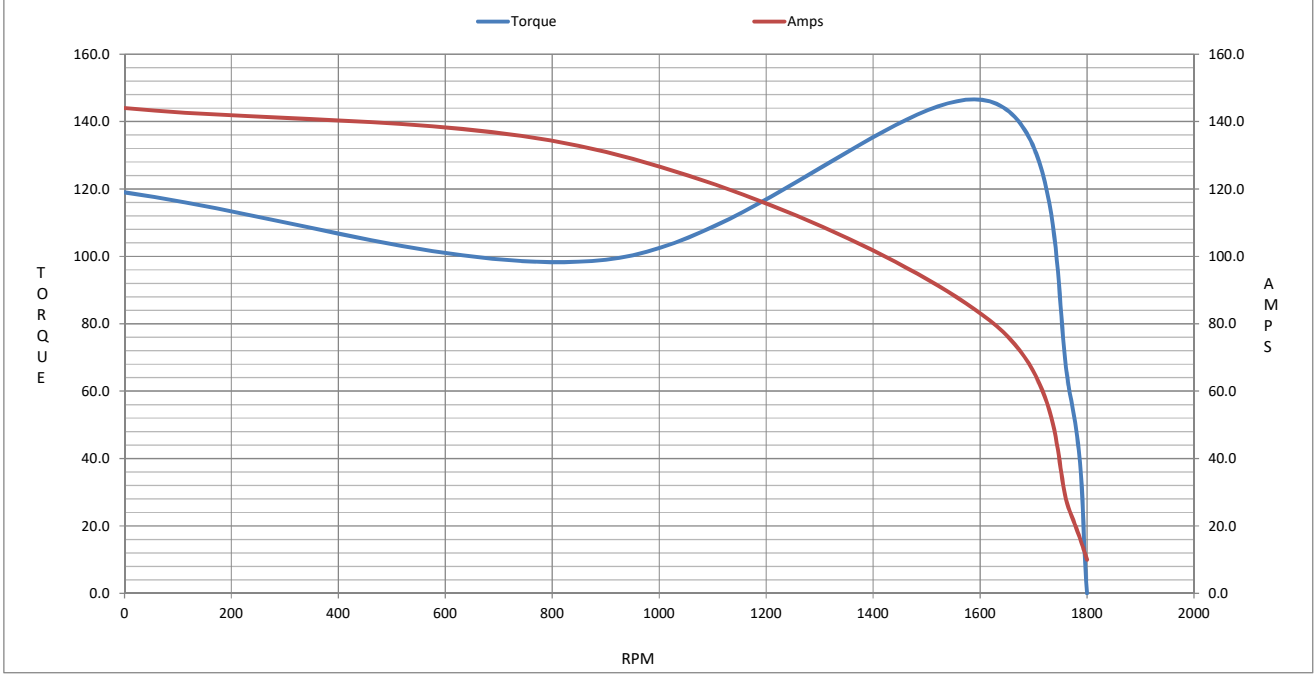
Information Block

HP	20.0
Sync. RPM	1800
Frame	256
Enclosure	TEFC
Construction	TFC
Voltage	230/460 V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	60 ° C
Duty	CONT
Ambient	50 ° C
Elevation	1,000 feet
Rotor/Shaft wk²	3.8 Lb-Ft²
Ref Wdg	HE31604010 NONE
Sound Pressure @ 1M	65 dBA
VFD Rating	CONSTANT 20:1/VARIABLE 10:1
Outline Dwg	SS208560-256T
Conn. Diag	EE7308
Additional Specifications:	
0	
0	

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.3410	0.2030	1.0370	1.2500	26.9800

Speed -Torque Curve



P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311

DATA VOLTS: 460

CERTIFICATION DATA SHEET

CUSTOMER:
ORDER #:
CONN. DIAGRAM: EE7308
OUTLINE: SS208560-200
WINDING: HA31604018 NONE 9
SPEED:

CUSTOMER P.O. #:
REFERENCE MODEL #: 256TTFCD6529
CAT #: E485A
CUSTOMER PART #:
MOUNTING: F1/F2 CAPABLE
FAN: 504205B

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
20	14.9	1800	1768	256T	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60	230/460	48.5/24.2	LINE OR INVERTER	CONT	H	1.15	40	3300

F.L. EFF	93.0	3/4 LD EFF	93.0	1/2 LD EFF	91.7	GTD EFF	ELECT. TYPE
F.L. PF	83.5	3/4 LD PF	79.0	1/2 LD PF	69.0	92.4	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE		B.D. TORQUE		F.L. RISE (° C)	
59.4 LB-FT	144	119	LB-FT 200%	146	LB-FT 246%	60	

@ 3 FT.	POWER	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	MOTOR WGT
65 dBA	74 dBA	2.70 LB-FT²	125 LB-FT²	20 SEC.	2	455 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	UM SEVERE	DIVISION 2 T2B	YES	NONE	UE - RAL 5003 (EPOX

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204	CAST IRON
6309	6209						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.341	0.203	1.037	1.25	26.98	0.080	ODE

*
N
O
T
E
S
*

INVERTER TORQUE: CONSTANT 10:1/VARIABLE 20:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE **PPR**

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE **HZ:**

PREPARED BY:
DATE: 10/21/2022

FORM: 3531 REV_4 2/27/06

UL: NO LETTER - ME,WUXI TEFC BLUEWHALE CLASS 1 DIV. 2