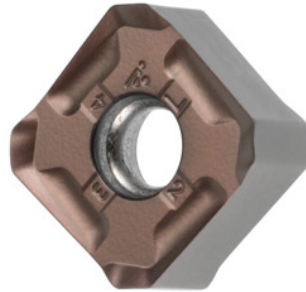


Garant
Indexable insert for milling SNMU 14T7 ANER, for TwinCut face mills, HB8630


Order data

Order number	213460 INOX
GTIN	4045197747846
Item class	21A

Description

Version:

Double-sided with 2x4 cutting edges.

Recommendation:

For the best surface quality choose insert tolerance E in combination with wiper edge insert(s).

Note:

Standard application values for $a_e = 0.5 \dots 1 \times D / a_{p \max}$

Technical description

Feed f_z per tooth	0.2 mm
Type	INOX
Insert thickness E	7 mm
ISO code indexable insert	SNMU 14T7 ANER
Type	HB8630
Tool material	Carbide

maximum cutting depth $a_{p\max}$	6 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	200 m/min	M
INOX > 900 N/mm ²	suitable	160 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		