

Garant**Indexable insert for milling SEKR 1203 AFFN, for face mills, HB7810, diamond coated****Order data**

Order number	213961 ALU
GTIN	4045197555717
Item class	21B

Description**Note:**

Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_{p \max} = 3.5$ mm.

Technical description

Feed f_z per tooth	0.24 mm
Type	ALU
Coating	diamond coated
Insert thickness E	3.18 mm
ISO code indexable insert	SEKR 1203 AFFN
Type	HB7810
Tool material	Carbide
Number of changes/inserts	4

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	725 m/min	N
Aluminium (short chipping)	suitable	650 m/min	N
Alu > 10% Si	suitable	480 m/min	N
Graphite, GRP, CRP	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		