

Garant**Circular mill, Carbide, Type: 18XL****Order data**

Order number	217252 18XL
GTIN	4045197216540
Item class	21Q

Description**Note:**

The actual groove depth $S_{\max}$ is calculated as follows: $(D-d_1) / 2$.

Technical description

smallest hole $\varnothing D$	14 - 22 mm
Shank type	cylindrical
Internal $\varnothing d_1$	12 mm
Shank $\varnothing D_s$ h6	12 mm
Overall length L_{tot}	126.6 mm
Set of insert screws	219818 (8IP; 1.2 Nm)
maximum cutting depth $S_{\max}$	5 mm
Overhang L_1	77.5 mm
Shank	DIN 6535 HA
for insert type	P16
Through-coolant	yes
Thread depth	75.5 mm
Material of milling tool	Carbide
Tool exchange	PowerCard

Type of product	Circular mills
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Accessories

Set of insert screws10-piece	219818
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