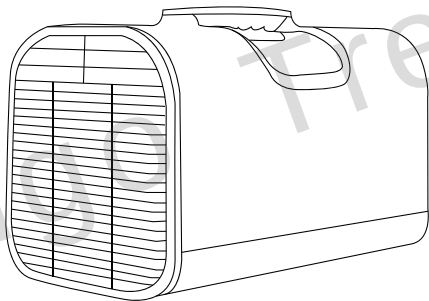




Portable Air Conditioner



Before installation and use of this air conditioner,
please read this manual carefully.

CE FC

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Notice Before Use

Before using this product, please read and follow the basic safety precautions as below:

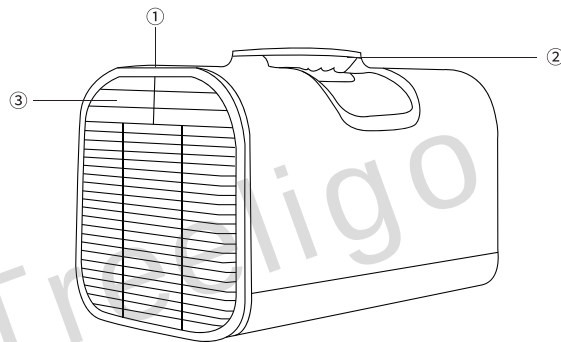
- Use only as described in this manual. Do not use it for any purpose other than described in this user manual.
- This product is not for use by people who are not sensitive to heat, have physical, sensory, and intellectual disabilities, lack experience (including children) or related knowledge. Unless there is a person who is responsible for the safety of the above-mentioned people under the supervision and authority of safe use.
- Children should not use this product unattended. Please keep this product out of reach of children.
- Please check the voltage before use, make sure it meets the specifications of this product, and use a power socket that is connected to the ground.
- If you find any abnormalities, please turn off the power as soon as possible, unplug the power plug, and send it to the maintenance center. Do not disassemble and repair by yourself to avoid danger.
- If you will not use this product for a long time or before storing this product, please unplug the power cord, and keep the appliance at least 50cm away from any flammable objects (such as alcohol) or pressure-resistant containers (such as aerosol cans), and please do not use plastic bags to cover it.
- In order to place the compressor correctly, the machine should be placed in the direction indicated by the carton during transportation.
- When the product is operating, keep it horizontal and perpendicular and do not shake the product greatly.

- The vents should be kept unobstructed, and no objects should be placed to block the air supply.
- Before using the product, it is recommended to place it for two hours according to the direction of the arrow on the carton and turn it on. After each shutdown, it is recommended to turn it on again at an interval of 5 minutes.
- Before using the product, please distinguish between the cold air end and the hot air end according to the marks. The air outlet above the two ends is the air outlet, and the bottom is the air inlet. The air outlet should not be blocked. The unobstructed space of the hot air outlet has to be at least 60cm. There must be at least 10cm of gap on both sides of the machine.

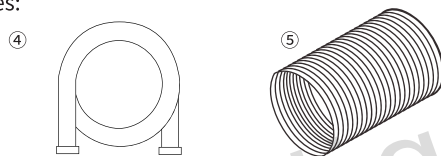
Safety Instructions

- Do not damage the power cord (eg. whipsaw) or power plug in order to avoid causing injury, electric shock or even fire due to a short circuit.
- To ensure safety, do not touch the power plug when your hands are wet.
- Do not unplug the charger by yanking the power cord, but grab the charger plug and unplug it from the socket.
- When in use, do not unplug the power cord repeatedly to protect the stable operation of this product.
- Do not let the power cord hang over the edge of the table or come into contact with hot objects.
- It is forbidden to use this product near the fire source, places that face direct sunlight, easy to leak, near the bathroom/shower room/swimming pool.
- It is forbidden to put fingers or other slender objects into the air outlet.
- Do not cover the machine, otherwise there is a risk of fire.
- When there is thunderstorm, the power must be disconnected.
- It is forbidden to turn off the air conditioner directly by pulling out the power plug.
- If the machine is malfunctioning, do not use any method to defrost or clean the frosted parts by yourself.
- Before any maintenance and cleaning, please turn off the product and unplug the power plug.
- Do not use or place this product in rooms filled with natural gas, gasoline or sulfur and near heat sources.

Product Structure



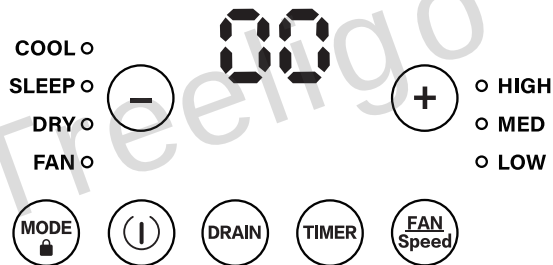
Accessories:



- ① Control Panel
- ② Handle
- ③ Air outlet
- ④ Drain hose (Ø 7mm)
- ⑤ Exhaust hose (Ø 16cm)

Operating Instructions

Control Panel



MODE Mode key

Press key to switch among "Cool", "Sleep", "Dry", and "Fan" modes. When there is no control for a long time, the control panel will automatically lock. Press and hold key for 3 seconds to unlock.

Switch key

During standby mode, press key to power on, Press key to enter the standby mode when the power is on;

DRAIN Drain Key

Press key to turn off the water pumping motor, then press key again to start the water pumping motor.

Note: When shutting down the water pumping motor, you need to connect the drain pipe to drain, otherwise it will cause the water to overflow.

TIMER Timer Key

Set the power-on and power-off time, press / key to adjust the shutdown time; during standby mode, press key to set the timing to start, press / key to adjust the length of the timer.

FAN Speed Wind Speed key

In the cooling and air supply mode, press button to switch the fan speeds among high, medium and low, and the button is invalid in the sleep and dry modes.

- / + Increase/Decrease key

In cooling and sleep mode, press / keys to adjust the set temperature (press / keys at the same time for 3 seconds to switch to Fahrenheit).

Power-off memory function

This product has a power-off memory function. If it is turned off in the standby mode or with the timer shutdown function, it will enter the standby mode after restarting; if it was running before the power failure, it will follow the original mode, set temperature, fan speed, temperature, etc. settings after restarting keep running.

Cleaning & Maintenance

General:

- Please turn off the power and plug out from the plug before cleaning.
- Do not use chemical solvents such as gasoline to clean the machine.
- Do not wash directly with water.
- If the machine is damaged, please send it to the maintenance center.

Do not disassemble and repair by yourself to avoid danger.

Filter:

The filter is recommended to be cleaned once a month.

Method:

1. Use a Phillips screwdriver to break off the fixing screws of the filter, pull out the filter, then immerse in warm water at 40° C mixed with a neutral detergent.
2. Use a brush to remove any debris from the filter and place it in the shade to dry.
3. Restore it back in place and secure it with screws.

Surface cleaning:

Wipe with a neutral detergent or alcohol with a damp cloth, then dry with a dry cloth.

For maintenance:

1. Power off, unplug the power.
2. Wipe the surface of the machine with a damp cloth, then dry with a dry cloth.
3. Coil the power cord with a rope.
4. Tilt the machine slightly to the side with the leakage hole, and let it stand for half an hour until all the remaining condensed water in the machine flows out.
5. Store it in a dry place.

Notes:

- The product should be stored in a well-ventilated space.

Troubleshooting

Problem	Reason	Solution
Does not turn on.	It is not plugged into or properly connected to the power source.	Ensure the plug is properly connected to the power source.
Room not cool as it should be.	Air filter is dirty.	Clean the filter.
	Airflow is blocked.	Make sure no curtain or furniture blocking the front of the product.
	Cool air is escaping.	Close doors, windows and curtains.
	There are heat sources in the room.	Eliminate the heat source.
	The exhaust hose is detached from the product.	Attach the air exhaust hose to the product.
Water leakage.	The product is not placed horizontally.	Place the main unit horizontally.
	The drain or drain hose is clogged.	Clean the drain or drain hose.
	Excessive accumulation of condensed water.	Drain the accumulated water.

Problem	Reason	Solution
Excessive noise and vibration.	Internal refrigerant flow is moving.	Vibration caused by internal refrigerant flow is normal.
	The product makes strange noises.	Please contact us and send the product to our maintenance center for checking.

Product Specification I

Model No.	: PAC1017
Rated voltage frequency	: 110V / 220V
Cooling capacity	: 1300W
Rated current	: 1.8A
Rated power	: 400W
Max. input current	: 2.2A
Max. input power	: 500W
Max. working pressure on suction side/exhaust side	: 0.6/2.6MPa
Max. allowable pressure on suction side/exhaust side	: 0.6/2.6MPa
Maximum working pressure of heat exchanger	: 2.6MPa
Circulating air volume	: 150m ³ /h
Refrigerant	: R134a-160gs
Protection against electric shock	: Class I
Noise	: ≤ 60dB(A)
Product size	: 50×28×30cm
Product net weight	: 14kg



Product Specification II

Model No.	: PAC1018
Rated voltage frequency	: 110V / 220V
Cooling capacity	: 1500W
Rated current	: 2.2A
Rated power	: 500W
Max. input current	: 3A
Max. input power	: 650W
Max. working pressure on suction side/exhaust side	: 0.6/2.6MPa
Max. allowable pressure on suction side/exhaust side	: 0.6/2.6MPa
Maximum working pressure of heat exchanger	: 2.6MPa
Circulating air volume	: 180m ³ /h
Refrigerant	: R134a/220gs
Protection against electric shock	: Class I
Noise	: ≤ 60dB(A)
Product size	: 50×28×30cm
Product net weight	: 14.5kg



Product Specification III

Model No.	: PAC1019
Rated voltage frequency	: 24V
Cooling capacity	: 1300W
Rated current	: 10A
Rated power	: 280W
Max. input current	: 12A
Max. input power	: 300W
Max. working pressure on suction side/exhaust side	: 0.6/2.6MPa
Max. allowable pressure on suction side/exhaust side	: 0.6/2.6MPa
Maximum working pressure of heat exchanger	: 2.6MPa
Circulating air volume	: 150m ³ /h
Refrigerant	: R134a-160gs
Protection against electric shock	: Class I
Noise	: ≤ 55dB(A)
Product size	: 50×28×30cm
Product net weight	: 9.5kg



Warranty Policy

Thank you for being our patronage. For warranty service, please read the following carefully:

1. Our Company provides a year* warranty service from the date of purchase.
2. Customers please bring along the product to our Service Centre during our operating hours and collect it thereafter. On-site service cannot be provided by our company.
3. For the use of warranty services, customers are required to present the valid original purchase receipt, fax or photocopies cannot be accepted. Repairing fee will be charged if customers fail to present the above document.
4. Warranty covers only the hardware of the product's main body. All other accessories are not covered within the warranty terms, such as power cable and external cover (for accessories items, please refer to product manual)
5. All parts replaced within the warranty period are properties of our Company. We reserve the right to handle those parts at our own discretion.
6. Warranty will no longer be valid under the following circumstances, and our Company reserves the right to provide repairing service and or to demand charges for such services:
 - Products that had been used for industrial or commercial purpose.

目錄

- Products that had been modified or repaired by person(s) other than service facility authorized by our Company .
 - Damages caused by mishandling of products, such as applying wrong voltage, manual destructions, or any usages that contradict with the instructions stated in the User Manual.
 - Damages caused by sand, liquid, natural disaster or accident.
 - If the model number, item code or rating label attached with the product has been erased or modified.
7. Our Company will not be responsible for any indirect or consequential loss, loss of profits or loss of data.
8. Warranty service is effective only within the area where you purchased.
9. We reserve the right to issue or terminate this warranty service.
- For exceptional cases, subject to the result of our investigation, we reserve the right to terminate the warranty service.
10. We reserve the right to modify the terms of this warranty policy.

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注意事項

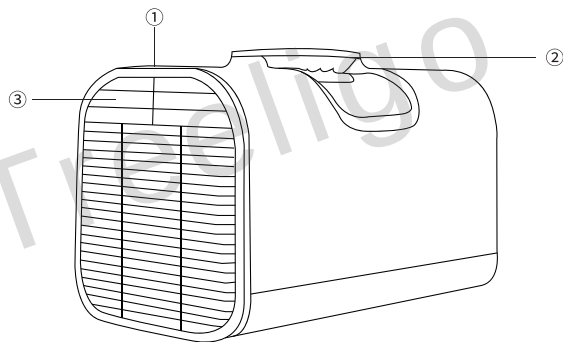
使用本產品前，請細閱此說明書，並遵循以下基本的安全預防措施：

- 請遵照本說明書內容使用本產品，不要用作本說明書描述以外的其他用途。
- 本產品並非為對熱不敏感、體質、感覺、智力有障礙、缺乏經驗（包括兒童）或相關知識的人士使用。除非有對上述人士有安全責任的人員監督或指導下安全使用。
- 兒童在無人看管下不應該獨自使用此產品。請將此產品放於兒童無法觸及的地方。
- 使用前請先核對電壓，確定符合本產品規格，並且使用有連接地的電源插座。
- 如發現有任何異常情況，請盡快關閉電源，拔去電源插頭，並請送至本公司的維修中心處理。請勿自行拆修，以免發生危險。
- 不使用本產品時，務必關閉電源及拔下電源線。並保持該電器與易燃物（如酒精）或者耐壓容器（如氣霧劑罐）至少 50cm 的距離，請不要使用塑料袋來覆蓋它。
- 為了使壓縮機正確放置，機器在運輸過程中要按紙箱指明方向放置。
- 產品運行時，請保持水平放置，在移動過程中，請勿大幅度搖晃，保持產品垂直狀態。
- 若要移動空調器時要關機拔下電源插頭，慢慢移動。
- 通風口保持通順，不放置物品阻礙送風。
- 產品使用前，建議按紙箱上箭頭方向要求放置兩小時後再開機，每次關機後，建議間隔 5 分鐘後再開機。
- 產品使用前，請按機器上的標識區分好冷風端和熱風端，兩端上面的風口為出風口，下面的為進風口，風口嚴禁阻擋。熱風出口無阻擋空間至少 60 厘米。機器兩側至少要留 10 厘米以上間隙。

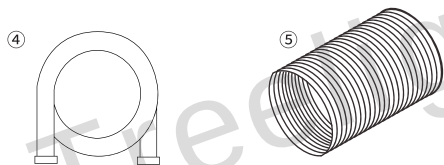
安全需知

- 切勿令電線或插頭損壞（將電線彎折、拉扯等），以免引致受傷、觸電及因短路引起火災。
- 為確保安全，手濕時切勿接觸電源插頭。
- 切勿以猛拉電源線的方法拔下充電器插頭，而是抓住充電器插頭，然後從插座拔出。
- 使用時，請勿反覆拔下電源線，以保護本產品操作穩定。
- 不能讓電源線掛在桌邊或接觸到高溫物體。
- 禁止在靠近火源、太陽直射、容易漏水、靠近浴室 / 淋浴房 / 泳池內使用本產品。
- 禁止把手指，或其他細長物體等放到出風口。
- 禁止覆蓋住機器，否則會有火災危險。
- 雷雨天氣，必須斷開電源。
- 禁止使用拔電源插頭的方式直接關閉空調。
- 機器如果有故障，不要使用任何方法來除霜或對結霜部分進行清潔。
- 在維護和清潔前，請關閉產品並拔掉電源插頭。
- 禁止在充滿天然氣、汽油或者硫磺的房間里和靠近熱源使用或者放置。

產品結構



配件：



- ① 控制面板
- ② 手柄
- ③ 出風口
- ④ 排水管 (Ø 7mm)
- ⑤ 排氣管 (Ø 16cm)

操作說明

控制面板

製冷
睡眠
除濕
送風



高風
中風
低風



模式鍵

按  鍵在「製冷」、「睡眠」、「除濕」和「送風」模式之間轉換。
長時間未控制面板時，控制面板將會自動鎖上，長按 3 秒後即可解鎖；



開關鍵

待機時按  鍵開機，開機時按  鍵進入待機；



排水鍵

打水電機工作時按  鍵可關停打水電機，再次按  鍵能使打水電機開機工作。

提示：關停打水電機時需要接通排水管排水，否則會導致水滿溢出。

定時鍵

設置開機 定時關機，按  \  鍵調整定時關機時間關閉；待機狀態下按  鍵設置定時開機，按  \  鍵調整定時開機的時間。

風速鍵

製冷和送風模式下按  鍵內風機的輸出在高中低三檔風速之間轉換，睡眠和除濕模式下按鍵無效。

\ 減少 \ 增加鍵

製冷和睡眠模式下按  \  鍵可調節設定溫度。

斷電記憶功能

本產品具有斷電記憶功能。如在斷電前以待機模式或以定時關機功能關機，在重新開機後會進入待機模式；如在斷電前是正在運作，在重新開機後會按原模式、設定溫度、風速、溫度等設定繼續運行。

清潔與維護

基本：

- 一在清潔前請關掉電源，拔出插頭。
- 一不要用汽油等化學溶劑來清洗機器。
- 一不要用水直接清洗。
- 一機器如果出現損壞，請送至維修中心處理。請勿自行拆修，以免發生危險。

過濾網：

過濾網每個月清洗一次。

方法：

1. 用十字螺絲批拆下濾網固定螺絲，拔出濾網。
2. 浸入混有中性洗液的 40°C 溫水中，用毛刷將濾網上的雜物洗刷乾淨。
3. 放於陰涼處陰乾後，再次裝入原位置，用螺絲固定好。

表面清潔：

用中性的洗劑或者是酒精和濕抹布擦拭，然後用乾抹布擦乾。

保存方法：

1. 關機，拔掉電源。
2. 用濕布擦拭機器表面，然後用乾布擦乾。
3. 用繩子卷好電源線。
4. 將機器稍稍向有漏水孔的一側傾斜，靜置半個小時，直至機器裡殘留的冷凝水全部流出。
5. 放在乾燥的地方。

提示：產品應貯存在通風良好的空間內。

疑難排解

問題	原因	解決方法
無法開機。	沒有插入或正確接上電源。	插頭完全插入插座。
製冷效果差。	過濾網積灰太多。	清洗過濾網。
	風口被堵塞。	清理堵塞物體。
	冷風漏走。	關閉門、窗，並且拉上窗簾。
	有熱源在房間內。	移除熱源。
	排氣管沒有連接好。	正確連接排氣風管。
漏水。	主機沒有水平放置。	將主機水平放置。
	排水口或排水管堵塞。	清潔排水口和排水管。
	存積冷凝水過多。	倒掉存積冷凝水。
噪音和振動過大。	內部冷媒流動。	內部冷媒流動導致震動為正常現象。
	內部發出聲響。	請送至維修中心處理。

產品規格 I

型號	: PAC1017
額定電壓 / 頻率	: 110V / 220V
製冷量	: 1300W
額定電流	: 1.8A
額定功率	: 400W
最大輸入電流	: 2.2A
最大輸入功率	: 500W
最大吸氣側 / 排氣側工作壓力	: 0.6/2.6MPa
最大吸入側 / 排氣側允許壓力	: 0.6/2.6MPa
換熱器最大工作壓力	: 2.6MPa
循環風量	: 150m ³ /h
冷媒	: R134a/160gs
防觸電保護	: I 級
噪音	: ≤ 60dB(A)
產品尺寸	: 50×28×30cm
產品淨重	: 14kg



產品規格 II

型號	: PAC1018
額定電壓 / 頻率	: 110V / 220V
製冷量	: 1500W
額定電流	: 2.2A
額定功率	: 500W
最大輸入電流	: 3A
最大輸入功率	: 650W
最大吸氣側 / 排氣側工作壓力	: 0.6/2.6MPa
最大吸入側 / 排氣側允許壓力	: 0.6/2.6MPa
換熱器最大工作壓力	: 2.6MPa
循環風量	: 180m ³ /h
冷媒	: R134a/220gs
防觸電保護	: I 級
噪音	: ≤ 60dB(A)
產品尺寸	: 50×28×30cm
產品淨重	: 14.5kg



產品規格 III

型號	: PAC1019
額定電壓 / 頻率	: 24V
製冷量	: 1300W
額定電流	: 10A
額定功率	: 280W
最大輸入電流	: 12A
最大輸入功率	: 300W
最大吸氣側 / 排氣側工作壓力	: 0.6/2.6MPa
最大吸入側 / 排氣側允許壓力	: 0.6/2.6MPa
換熱器最大工作壓力	: 2.6MPa
循環風量	: 150m ³ /h
冷媒	: R134a/160gs
防觸電保護	: I 級
噪音	: ≤ 55dB(A)
產品尺寸	: 50×28×30cm
產品淨重	: 9.5kg



保養條款

多謝閣下購買及使用本公司產品，請參閱下列保養條款：

1. 本公司為客戶提供由購買日期後為期一年的自攜保養服務。
2. 客戶請於指定辦公時間內自攜產品到本公司維修部及於修妥後取回產品。
本公司不設上門維修服務。
3. 保養維修服務時，客戶必須出示有效之正本單據，保養條款方能生效，影印或傳真副本之單據恕不受理。倘未能出示正本，客戶須繳付維修服務費。
4. 保養範圍只包括主機硬件保養服務，不包括一切配置及附件：如機殼、插頭、配件、接駁及電源線（有關配置及附件之說明，請參照說明書）。
5. 在保養期內，所有更換的零件、配置及附件，均歸屬本公司所有，本公司有權作出任何處理。
6. 在下列情況下本保養條款將自動失效，本公司有權拒絕維修該產品或向客人收取所有的維修費用：
 - 產品曾用於工業或商業用途
 - 產品曾被非本公司維修人員拆開、修理、更換及改動
 - 產品曾因被錯誤操作，不適當使用、疏忽、輸入不合適電壓、人為損壞、意外、天災及不按使用說明書指示而導致損壞
 - 產品曾因震盪及碰撞、受沙或液體引致損壞
 - 不按照原廠提供之指示安裝或使用
 - 產品上的產品編號或規格貼紙被刪改
7. 本公司將不會為任何間接或相應的損失、利潤的損失或資料的流失負責。
8. 保養維修服務只在本區內有效。

9. 保養條款的發出及終止權均屬本公司所有。就不明的情況或個案，經審查後，本公司有權終止服務。
10. 本公司保留修改保養條款之權利。