marathon®

General Purpose Motors

Model No: 256TTFCA6028
Catalog No: GT1225

General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256TC Frame, TEFC

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Product Information Packet: Model No: 256TTFCA6028, Catalog No: GT1225 General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256TC Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1768 & 1475 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.0**	Frame	**256TC**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**49/24.5 & 45/22.5 A**
Power Factor	**82**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6209**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**43**	Number of Speeds	**1**

Technical Specifications

Electrical Type	**Squirrel Cage Induction Run**	Starting Method	**Across The Line**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.42 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Overall Length	**27.8 in**
Shaft Diameter	**1 5/8 in**	Shaft Extension	**4 in**
Assembly/Box Mounting	**F1/F2 Capable**		

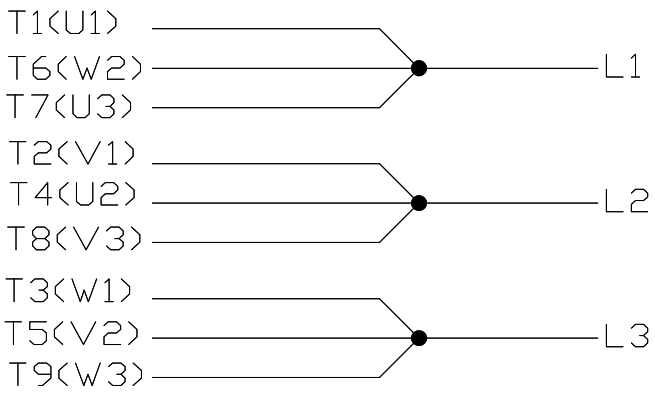
Drawings

Connection Drawing	**A-EE7308K**	Outline Drawing	**SS620298-256**

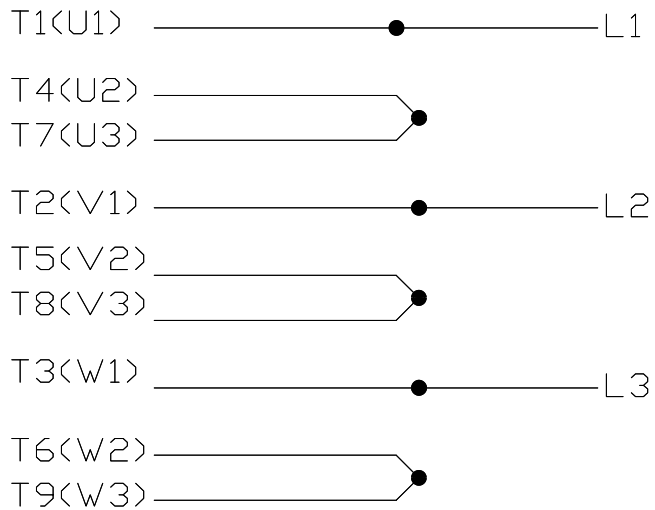
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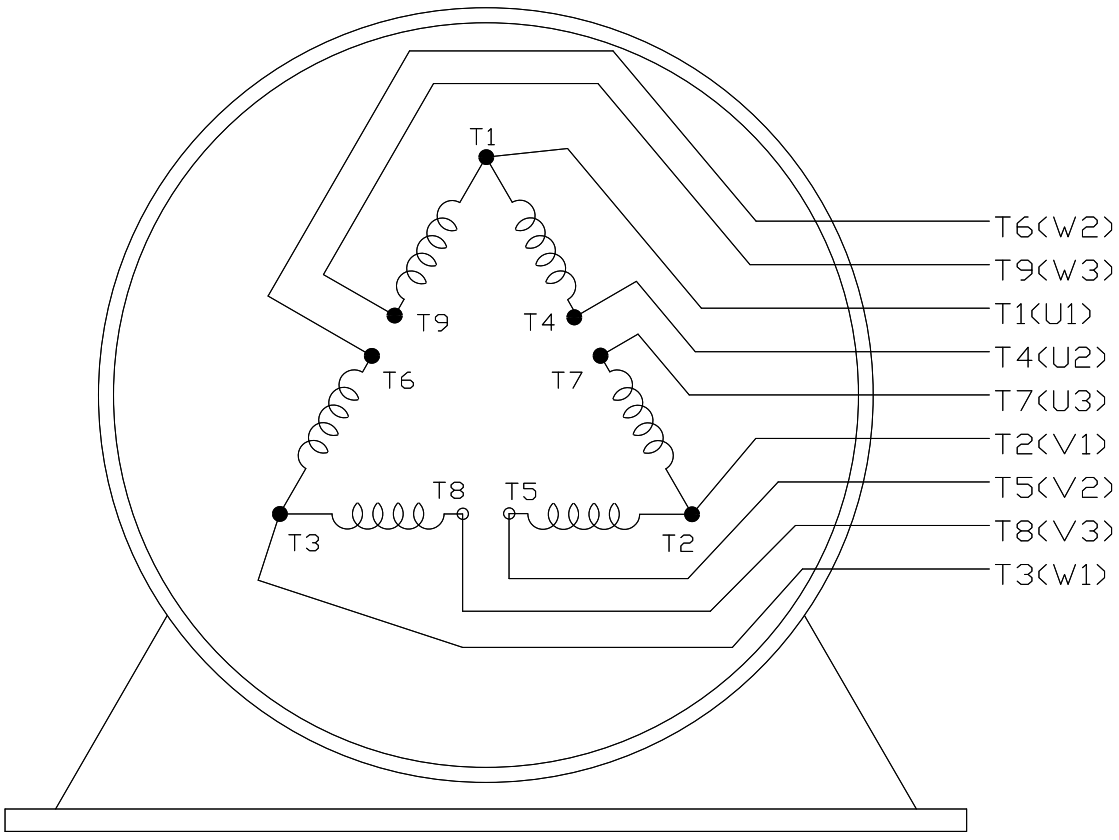
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LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS
			DATE: 06/15/1997	
			REFERENCE	MATERIAL / PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7308K / SHEET: 1 OF 1

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Data Sheet

Date: 19-06-2017
Customer:
Attention:
Submitted by: FAREEDA DUDEKULA

marathon® electric

256TTFCA6028

Submittal

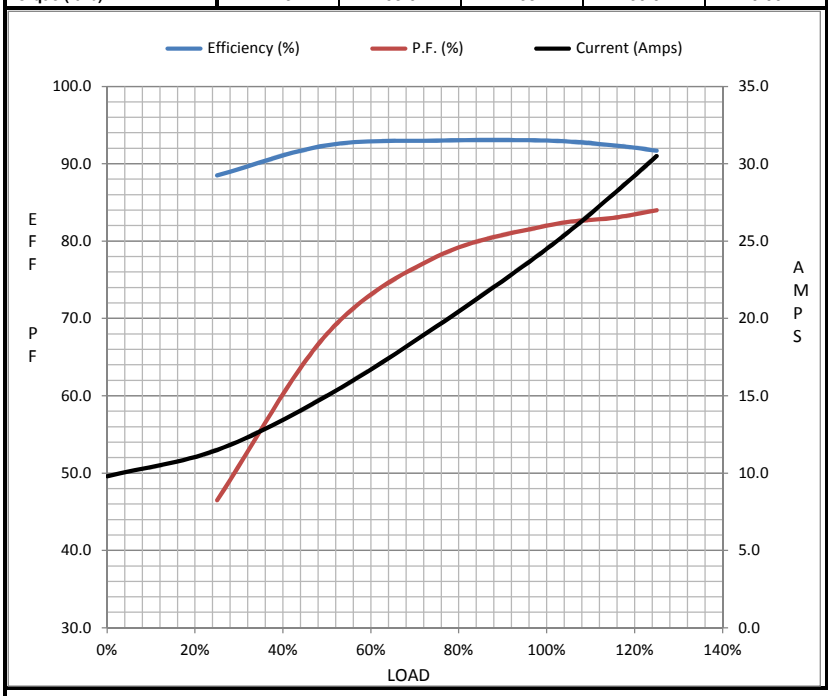
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	9.8	11.5	15.0	19.5	24.5	28.0	30.5	138	
Torque (ft-lb)	0.00	15.0	29.5	44.5	60.0	68.6	75.0	116	
RPM	1800	1792	1785	1778	1768	1,765	1760	0	
Efficiency (%)		88.5	92.4	93.0	93.0	92.4	91.7		
P.F. (%)	5.5	46.5	68.0	78.0	82.0	83.0	84.0	39.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1650	1768	1800
Current (Amps)	138	120	87.0	24.5	9.8
Torque (ft-lb)	116	95.0	165	60.0	0.00



Information Block

HP	20.0
Sync. RPM	1800
Frame	256
Enclosure	TEFC
Construction	TFC
Voltage	230/460#190/38(V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	60 ° C
Duty	CONT
Ambient	40 ° C
Elevation	1,000 feet
Rotor/Shaft wk²	3.2 Lb-Ft²
Ref Wdg	CHT25640001 NONE
Sound Pressure @ 1M	65 dBA
VFD Rating	NONE
Outline Dwg	B-SS620298
Conn. Diag	A-EE7308K

Additional Specifications:

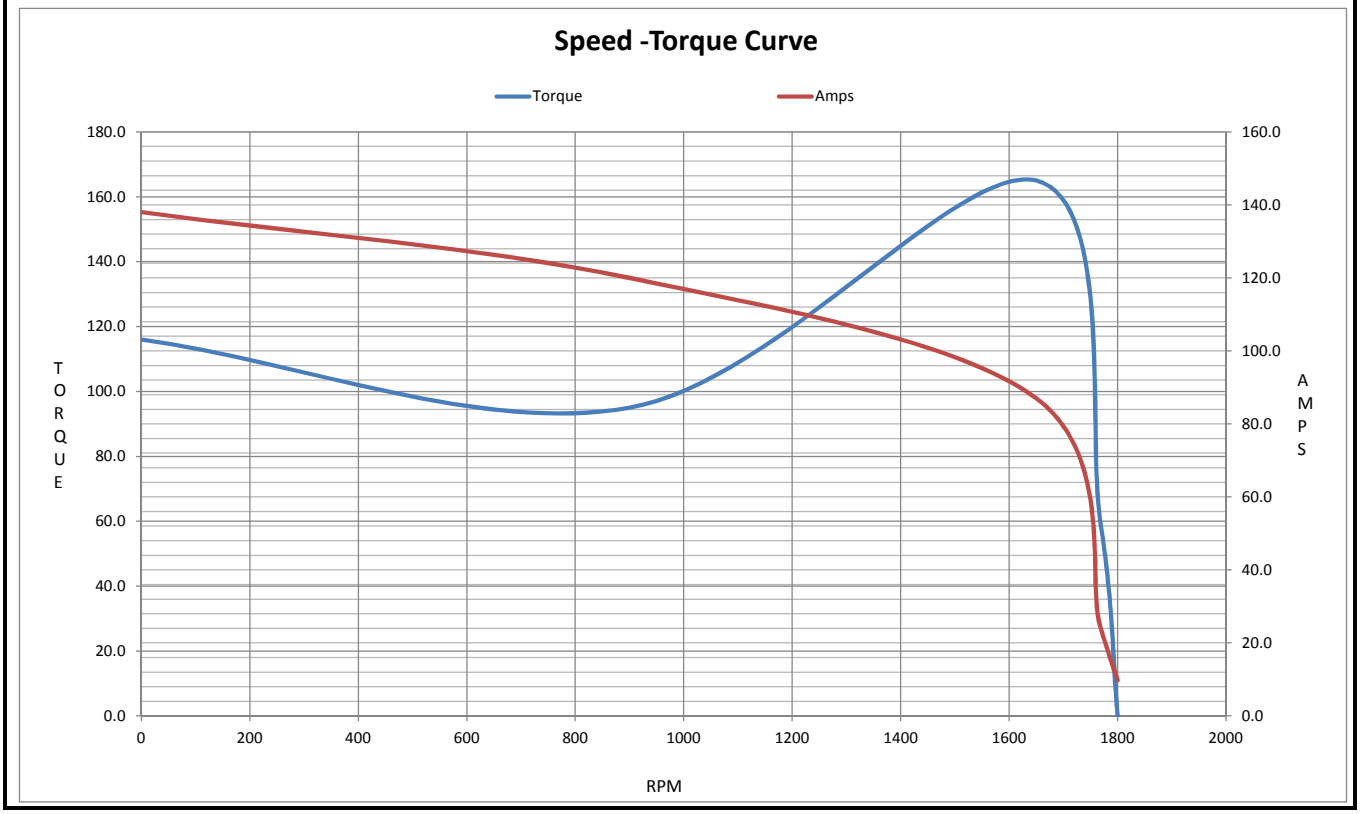
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365THFS8036

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.2770	0.2060	0.8660	1.4770	28.2580

Speed -Torque Curve



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CERTIFICATION DATA SHEET

Model#:	256TTFCA6028 AA	**WINDING#:**	CHT25640001 NONE 1
CONN. DIAGRAM:	A-EE7308K	**ASSEMBLY:**	F1/F2 CAPABLE
OUTLINE:	B-SS620298		

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
20&15	14.9&11.2	1800	1768&1475	256TC	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#190/380	49/24.5&45/22.5	ACROSS THE LINE	CONTINUOUS	F7	1.15/1.0	40	3300

FULL LOAD EFF: 93&92.4	3/4 LOAD EFF: 93	1/2 LOAD EFF: 92.4	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 82&82.5	**3/4 LOAD PF: 78**	**1/2 LOAD PF: 68**	92.4	SQ CAGE IND RUN	19.6 / 9.8

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
60 LB-FT	276 / 138	116 LB-FT 192	165 LB-FT 278	60

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	3.2 LB-FT^2	125 LB-FT^2	20 SEC.	2	380 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL 6309	BALL 6209	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: NONE
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE NONE
NONE NONE PPR

BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
NONE FT-LB NONE V NONE Hz

* NOTES *

DATE: 06/21/2017 10:20:57 AM
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