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# Cast Iron Motors

**Model No:** TCA1P53AE211GAA009
**Catalog No:** R320B

Cast Iron Motor, 2 & 1.50 HP, 3 Ph, 60 & 50 Hz, 230/460 & 200/400 V, 1200 RPM, 100L Frame, TEFC

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## Product Information Packet: Model No: TCA1P53AE211GAA009, Catalog No: R320B  Cast Iron Motor, 2 & 1.50 HP, 3 Ph, 60 & 50 Hz, 230/460 & 200/400 V, 1200 RPM, 100L Frame, TEFC

### Nameplate Specifications

| | | | |
|---|---|---|---|
| Phase | **3** | Output HP | **2 & 1.50 Hp** |
| Output KW | **1.5 & 1.1 kW** | Voltage | **230/460 & 200/400 V** |
| Speed | **1175 & 980 r/min** | Synchronous RPM | **1200 & 1000 r/min** |
| Service Factor | **1.15 & 1.15** | Frame | **100L** |
| Enclosure | **Totally Enclosed Fan Cooled** | Thermal Protection | **No Protection** |
| Efficiency | **88.5 & 81 %** | Ambient Temperature | **40 °C** |
| Frequency | **60 & 50 Hz** | Current | **7.2/3.6 & 7.0/3.5 A** |
| Power Factor | **72** | Duty | **Continuous** |
| Insulation Class | **F8** | Design Code | **N (IEC)** |
| KVA Code | **K** | Drive End Bearing Size | **6206** |
| Opp Drive End Bearing Size | **6206** | UL | **Recognized** |
| CSA | **N** | CE | **Y** |
| IP Code | **55** | Number of Speeds | **1** |

### Technical Specifications

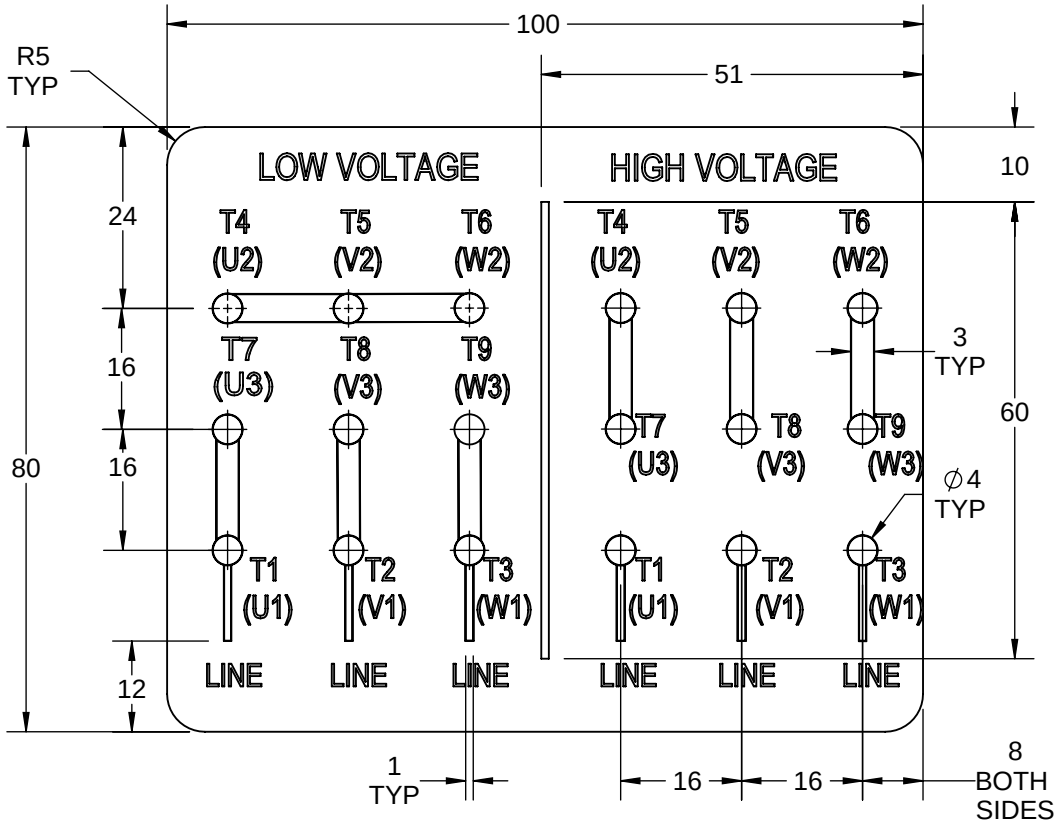
| | | | |
|---|---|---|---|
| Electrical Type | **Squirrel Cage Inverter Rated** | Starting Method | **Line Or Inverter** |
| Poles | **6** | Rotation | **Reversible** |
| Resistance Main | **6.5 O** | Mounting | **B3** |
| Motor Orientation | **Horizontal** | Drive End Bearing | **Ball** |
| Opp Drive End Bearing | **Ball** | Frame Material | **Cast Iron** |
| Shaft Type | **IEC** | Overall Length | **15.67 in** |
| Frame Length | **7.874 in** | Shaft Diameter | **1.102 in** |
| Shaft Extension | **2.36 in** | Assembly/Box Mounting | **F3** |
| Inverter Load | **Constant 2:1/Variable 10:1** | | |

### Drawings

| | | | |
|---|---|---|---|
| Connection Drawing | **8442000675** | Outline Drawing | **SS600216** |

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| GENERAL TOLERANCE | | |
|---|---|---|
| LINEAR DIM | >0~6 | ±0.1 |
| | >6~30 | ±0.2 |
| | >30~120 | ±0.3 |




NOTES:

1. PRESSURE-SENSITIVE ADHESIVE TAPE COATED WITH ANTI-ADHESIVE.
2. YELLOW COLOR BACK GROUND LETTERS WILL BE BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.
4. LEAD TERMINAL MARKINGS FONT SIZE : T1-T12 & U1-U4,V1-V4& W1-W4 OF ARIAL WITH 3mm SIZE.
5. OTHER LETTER FONT SIZE SHOULD BE 3.5mm.

| DRAWING REVISION | REVISION BY | REV DATE/© DATE |
|---|---|---|
| C | SV | 05/11/2026 |
| REQUEST NUMBER | APPROVED BY | DATE |
| CR-0026249 | RMS | 05/11/2026 |

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| NIV | 29/01/2019 |
| APPROVED BY | DATE |
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| REFERENCE | |

THIRD ANGLE PROJECTION

marathon™

DESCRIPTION
CONNECTION DIAGRAM
9 LEADS- STAR CONNECTON

| MATERIAL | PROCESS/FINISH |
|---|---|
| | |

| SIZE | DRAWING NUMBER | SHEET |
|---|---|---|
| A | 8442000675 | 1 OF 1 |