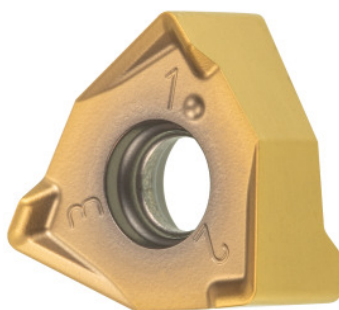


Garant**Indexable insert for milling XNEX 080608, for indexable milling cutters, HB7635****Order data**

Order number	215188 INOX
GTIN	4062406392260
Item class	21A

Description**Version:**

6 edges ensure good value for money, due to a low price per cutting edge.
Double-sided 2x3-edge carbide indexable insert for **shoulder milling operations**.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 3\text{mm}$.

Technical description

Type	INOX
Feed f_z per tooth	0.13 mm
Corner radius	0,8 mm
Insert thickness S	6.35 mm
ISO code indexable insert	XNEX 080608
Type	HB7635
Tool material	Carbide

maximum cutting depth $a_{p\max}$	4 mm
Number of changes/inserts	6
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	190 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		