

Garant
Indexable insert for milling XNEX 080608, for indexable milling cutters, HU7710

Order data

Order number	215184 ALU
GTIN	4062406392239
Item class	21A

Description
Version:

6 edges ensure good value for money, due to a low price per cutting edge.

Double-sided 2x3-edge carbide indexable insert for **shoulder milling operations**.

Note:

Standard application values for $a_e = 0.3 \times D$ / $a_p = 3\text{mm}$.

Technical description

Type	ALU
Feed f_z per tooth	0.15 mm
Corner radius	0,8 mm
Insert thickness S	6.35 mm
ISO code indexable insert	XNEX 080608
Type	HU7710
Tool material	Carbide

maximum cutting depth $a_{p\max}$	4 mm
Number of changes/inserts	6
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	1320 m/min	N
Aluminium (short chipping)	suitable	1320 m/min	N
Alu > 10% Si	suitable	1100 m/min	N
wet maximum	suitable		
dry	suitable		