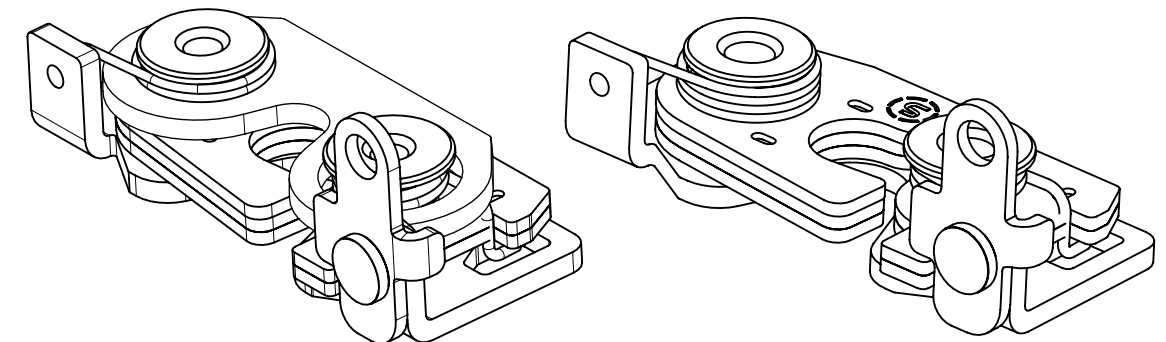


R4-30-2 I-10 B-M

I MOUNTING OPTION
0 6.7 mm THRU HOLE
1 1/4-20 THREAD
2 M6 THREAD

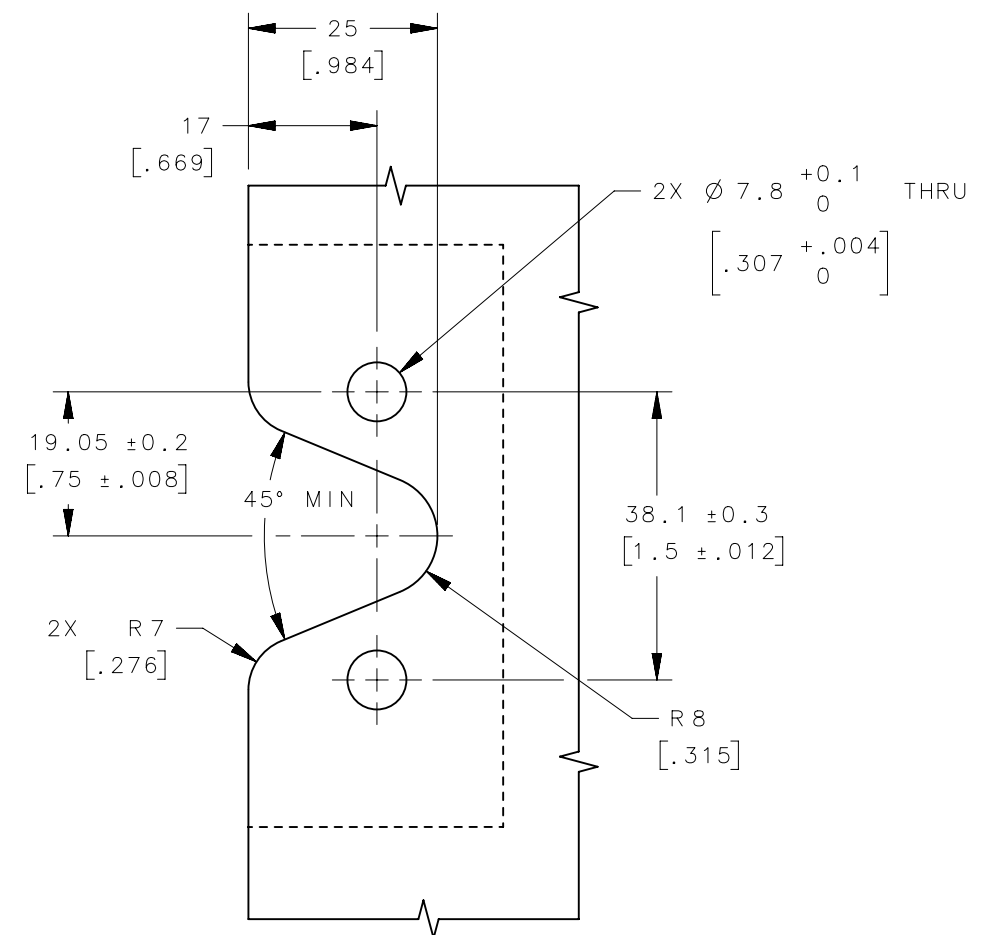
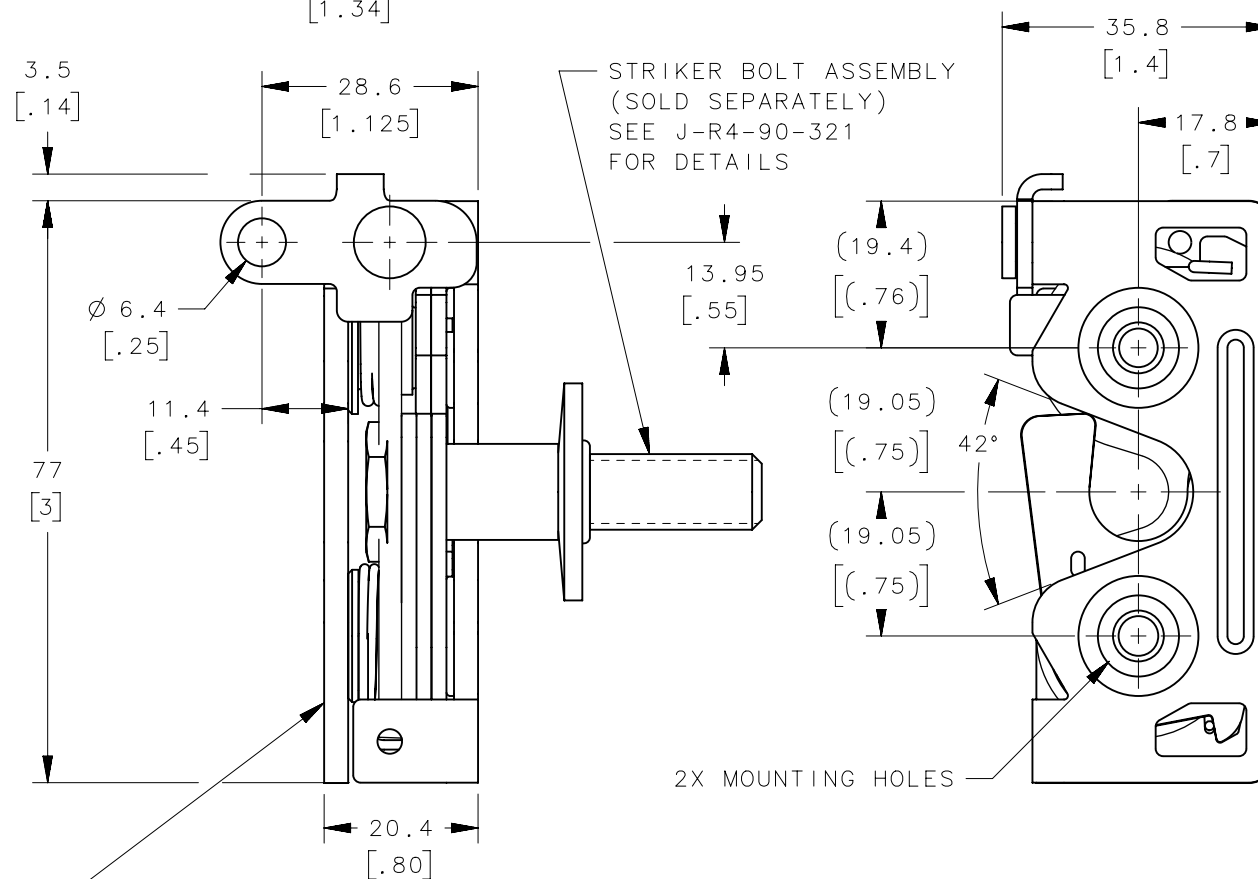
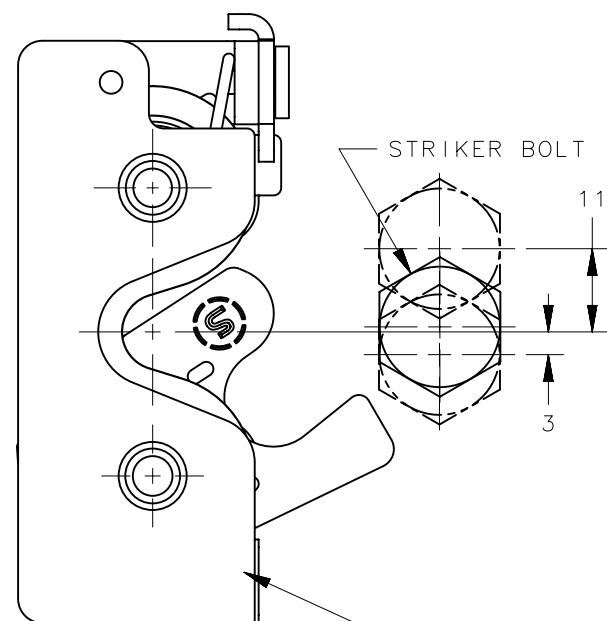
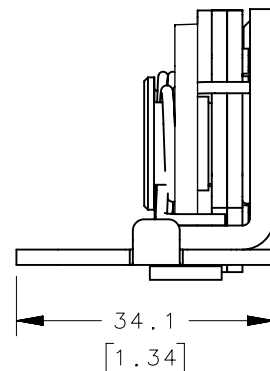
B LATCHING
1 STANDARD
5 INTEGRATED BUMPER

M MATERIAL
10 STEEL, ZINC PLATED
15 STEEL, BLACK ZINC NICKEL PLATED
77 STEEL, ZINC NICKEL PLATED



R4-30-2 I-105-M
INTEGRATED BUMPER

R4-30-2 I-101-M
STANDARD



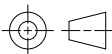
PANEL PREPARATION

MISALIGNMENT VIEW
(SEE NOTE 2)

NOTES:

- MATERIAL AND FINISH:
A. HOUSING, LEVER AND INTERNAL COMPONENTS: STEEL
B. PAWL AND TRIGGER: HARDENED STEEL
C. SPRINGS: STAINLESS STEEL, PASSIVATED
- THE MISALIGNMENT VIEW ASSUMES THE LATCH IS CONNECTED TO A PERFECTLY RIGID DOOR AND HINGE; THEREFORE, THERE IS NO DOOR AND/OR HINGE SLACK ASSOCIATED WITH THESE DIMENSIONS, THE MISALIGNMENT VIEW DOES NOT TAKE FLEXING OF THE STRIKER BOLT INTO ACCOUNT.
- SAME AS R4-30-4X-101-10 EXCPET SINGLE STAGE.
- RECOMMENDED MOUNTING TORQUE IS 9 Nm (80 INCH LBS)

OPTIONAL: (SOLD SEPARATELY)
SUPPORT PLATE (R4-38-101-10)
SEE J-R4-38-101 FOR DETAILS

	THIRD ANGLE PROJECTION		southco® CONNECT • CREATE • INNOVATE				
	MILLIMETERS [IN]						
	TOLERANCES UNLESS OTHERWISE NOTED	DESCRIPTION	R4 LATCH ASSEMBLY - PERPENDICULAR LH, STEEL, SINGLE STAGE				
	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY	SIZE A3	SYSTEM NX	DWG NO. J-R4-30-20-101-10			
PROPRIETARY ITEM EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.	PER ASME Y14.5M-2009	DRAWN BY RKS/VK	DATE 11DEC2019	SCALE 1:1	SHEET 1 OF 1		