

Garant**Circular mill, with thread steel, Type: 18/M6****Order data**

Order number	217253 18/M6
GTIN	4045197597885
Item class	21Q

Description**Note:**

The actual groove depth $S_{\max}$ is calculated as follows: $(D-d_1) / 2$.

Technical description

Set of insert screws	219818 (8IP; 1.2 Nm)
smallest hole $\varnothing D$	14 - 22 mm
maximum cutting depth $S_{\max}$	5.5 mm
Thread size M	M6 mm
Shank type	with thread
Internal $\varnothing d_1$	11 mm
Overhang L_1	15 mm
Overall length L_{tot}	18.5 mm
for insert type	P16
Hole $\varnothing$	16 mm
Thread depth	15 mm
Through-coolant	yes

Material of milling tool	with thread steel
Tool exchange	PowerCard
Type of product	Circular mills

Accessories

Set of insert screws10-piece	219818
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