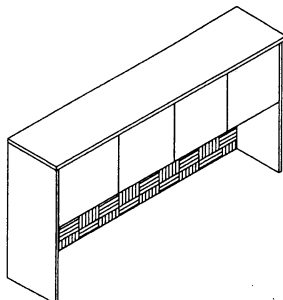


ASSEMBLY INSTRUCTIONS

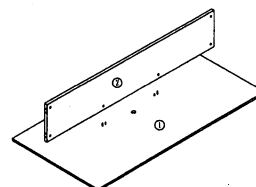
MODEL N144-HUTCH WITH DOORS

OMPONENTS:

- (1) BACK PANEL
- (2) CENTER SHELF
- (3) SHELF DIVIDER
- (4) SIDE PANEL
- (5) SIDE PANEL
- (6) TOP PANEL
- (7) DOORS
- (8) TACK BOARD

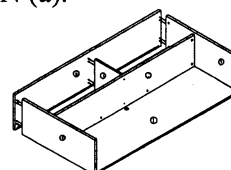


STEP ONE:



PLACE BACK PANEL (1) ON FLAT SURFACE AND INSTALL CAM LOCKS (A) AND DOWELS ©

INSTALL CAM LOCKS (A) AND DOWELS(C) INTO CENTER SHELF (2) AND AFFIX TO BACK PANEL (1) WITH KLIX CAMS (B) AS DIRECTED. ILLUSTRATION (a).



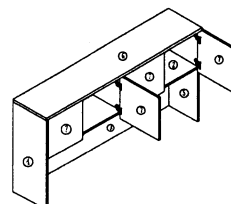
STEP TWO:

LOCATE SHELF DIVIDER (3) AND PLACE SCREWS (G) INTO CENTER SHELF (2) DO NOT TIGHTEN SEE ILLUSTRATION ©

INSTALL CAM LOCKS (A) AND DOWELS (C) INTO SIDES PANEL (4) AND (5) AFFIX TO BACK PANEL (1) AND CENTER SHELF WITH KLIX CAMS (B) AS DIRECTED (b)

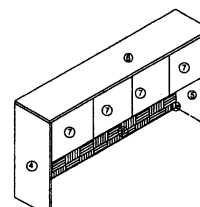
INSTALL CAM LOCKS (A) AND DOWELS (C) INTO TOP PANEL (6) THEN AFFIX TO SIDES PANEL (4) AND (5), AND SHELF DIVIDER (3) WITH KLIX CAM (B)

TIGHTEN SCREWS (G) THROUGH CENTER SHELF (2) INTO SHELF DIVIDER (3). ILLUSTRATION (c)



STEP THREE:

INSTALL CENTER DOOR HINGES (D) TO INTERIOR DOORS (7) WITH SCREWS (H) AS ILLUSTRATION (d) AND EXTERIOR DOORS (7) WITH SIDE DOOR HINGES (E) WITH SCREWS(H). SEE DETAIL X-X FOR ALIGNMENT.



STEP FOUR:

INSTALL TACK BOARD INTO THE BACK WITH SCREWS (I) AS ILLUSTRATION(e). INSTALL GROMMET (F) INTO BACK PANEL (1).