

Ratcheting Tap & Die Program

INNOVATION



3880 - 5 Pc.
Medium Ratcheting Tap
and Die Drive Tool Set

Patented tap and die adapters lock the cutting tool into the ratcheting handles enabling straight threads on every job

SPEED



5 Degree ratcheting arc with reversible lever eliminates hand over hand turning

PRECISION



Patented Twist Lock Guide System ensures material stays properly aligned

GearWrench® has taken the ratcheting wrench design and applied it to the tap and die application. The ratcheting handles and adapters allow for easy back and forth movement required while cutting threads with either taps or dies.



Access

- Extend the length of the tap and die system by combining adapters and any standard 3/8" drive extension



Design

- Works with either round or hex style dies
- Auto-locking feature allows for safe removal of tap adapter
- Die adapter works with GearWrench Pass-Thru® Ratchet and Socket System

- Supported by full line of replacement taps and dies

Ratcheting Tap & Die Drive Tool - Sets

82812 -
114 Pc.
SAE/Metric
Large Set



3887 -
75 Pc.
SAE/Metric
Medium Set



3885 -
40 Pc. SAE
Medium Set



3886 -
40 Pc. Metric
Medium Set



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Ratcheting Tap & Die Drive Tool - Set Contents

82812 - 114 Pc. SAE/Metric	3887 - 75 Pc. SAE/Metric	3885 - 40 Pc. SAE	3886 - 40 Pc. Metric
CONTAINS: <ul style="list-style-type: none"> • Large & Medium Drive Tools & Adapters • Coarse and Fine Thread Cutting Tools TAPS: <ul style="list-style-type: none"> • SAE: 4-40 to 3/4" • Metric: 3mm to 18mm • Pipe: 1/8" & 1/4" DIES: <ul style="list-style-type: none"> • SAE: 4-40 to 3/4" • Metric: 3mm to 18mm • Pipe: 1/8" and 1/4" 	CONTAINS: <ul style="list-style-type: none"> • Medium Drive Tools & Adapters • Coarse and Fine Thread Cutting Tools TAPS: <ul style="list-style-type: none"> • SAE: 4-40 to 3/4" • Metric: 3mm to 18mm • Pipe: 1/8" and 1/4" DIES: <ul style="list-style-type: none"> • SAE: 4-40 to 5/8" 	CONTAINS: <ul style="list-style-type: none"> • Medium Drive Tools & Adapters • Coarse and Fine Thread Cutting Tools TAPS: <ul style="list-style-type: none"> • SAE: 4-40 to 1/2" • Pipe: 1/8" DIES: <ul style="list-style-type: none"> • SAE: 4-40 to 1/2" • Pipe: 1/8" 	CONTAINS: <ul style="list-style-type: none"> • Medium Drive Tools & Adapters • Coarse and Fine Thread Cutting Tools TAPS: <ul style="list-style-type: none"> • Metric: 3mm to 12mm DIES: <ul style="list-style-type: none"> • Metric: 3mm to 12mm • Pipe: 1/8"

Ratcheting Tap & Die - Open Stock



SIZE	TAP SKU#	TAPS - DESCRIPTION	DIE SKU #	HEX DIE - DESCRIPTION
4-40	388701N	Tap 4-40 Taper	388735N	Hex Die 4-40
6-32	388702N	Tap 6-32 Taper	388736N	Hex Die 6-32
8-32	388703N	Tap 8-32 Taper	388737N	Hex Die 8-32
10-24	388704N	Tap 10-24 Taper	388738N	Hex Die 10-24
10-32	388705N	Tap 10-32 Taper	388739N	Hex Die 10-32
12-24	388706N	Tap 12-24 Taper	388740N	Hex Die 12-24
1/4-20	388707N	Tap 1/4-20 Taper	388741N	Hex Die 1/4-20
1/4-28	388708N	Tap 1/4-28 Taper	388742N	Hex Die 1/4-28
5/16-18	388709N	Tap 5/16-18 Taper	388743N	Hex Die 5/16-18
5/16-24	388710N	Tap 5/16-24 Taper	388744N	Hex Die 5/16-24
3/8-16	388711N	Tap 3/8-16 Plug	388745N	Hex Die 3/8-16
3/8-24	388712N	Tap 3/8-24 Plug	388746N	Hex Die 3/8-24
7/16-14	388713N	Tap 7/16-14 Plug	388747N	Hex Die 7/16-14
7/16-20	388714N	Tap 7/16-20 Plug	388748N	Hex Die 7/16-20
1/2-13	388715N	Tap 1/2-13 Plug	388749N	Hex Die 1/2-13
1/2-20	388716N	Tap 1/2-20 Plug	388750N	Hex Die 1/2-20
9/16-12	82856N	Tap 9/16-12 Plug	82863N	Hex Die 9/16-12
9/16-18	82857N	Tap 9/16-18 Plug	82864N	Hex Die 9/16-18
5/8-11	82858N	Tap 5/8-11 Plug	82865N	Hex Die 5/8-11
5/8-18	82859N	Tap 5/8-18 Plug	82866N	Hex Die 5/8-18
3/4-10	82860N	Tap 3/4-10 Plug	82867N	Hex Die 3/4-10
3/4-16	82861N	Tap 3/4-16 Plug	82868N	Hex Die 3/4-16
1/8-27NPT	388734N	Tap 1/8-27 NPT	388767N	Hex Die 1/8-27 NPT
1/4-18NPT	82862N	Tap 1/4-18 NPT	82869N	Hex Die 1/4-18 NPT

SIZE	TAP SKU#	TAPS - DESCRIPTION	DIE SKU #	HEX DIE - DESCRIPTION
3 x 0.50	388717N	Tap 3 x 0.50 Taper	388751N	Hex Die 3 x 0.50
3 x 0.60	388718N	Tap 3 x 0.60 Taper	388752N	Hex Die 3 x 0.60
4 x 0.70	388719N	Tap 4 x 0.70 Taper	388753N	Hex Die 4 x 0.70
4 x 0.75	388720N	Tap 4 x 0.75 Taper	388754N	Hex Die 4 x 0.75
5 x 0.80	388721N	Tap 5 x 0.80 Taper	388755N	Hex Die 5 x 0.80
5 x 0.90	388722N	Tap 5 x 0.90 Taper	388756N	Hex Die 5 x 0.90
6 x 1.00	388723N	Tap 6 x 1.00 Taper	388757N	Hex Die 6 x 1.00
7 x 1.00	388724N	Tap 7 x 1.00 Taper	388758N	Hex Die 7 x 1.00
8 x 1.25	388725N	Tap 8 x 1.25 Plug	388759N	Hex Die 8 x 1.25
9 x 1.00	388726N	Tap 9 x 1.00 Plug	388760N	Hex Die 9 x 1.00
9 x 1.25	388727N	Tap 9 x 1.25 Plug	388761N	Hex Die 9 x 1.25
10 x 1.25	388728N	Tap 10 x 1.25 Plug	388762N	Hex Die 10 x 1.25
10 x 1.50	388729N	Tap 10 x 1.50 Plug	388763N	Hex Die 10 x 1.50
11 x 1.50	388730N	Tap 11 x 1.50 Plug	388764N	Hex Die 11 x 1.50
12 x 1.50	388731N	Tap 12 x 1.50 Plug	388765N	Hex Die 12 x 1.50
12 x 1.75	388732N	Tap 12 x 1.75 Plug	388766N	Hex Die 12 x 1.75
14 x 1.25	82850N	Tap 14 x 1.25 Plug	82870N	Hex Die 14 x 1.25
14 x 2.00	82851N	Tap 14 x 2.00 Plug	82871N	Hex Die 14 x 2.00
16 x 1.50	82852N	Tap 16 x 1.50 Plug	82872N	Hex Die 16 x 1.50
16 x 2.00	82853N	Tap 16 x 2.00 Plug	82873N	Hex Die 16 x 2.00
18 x 1.50	82854N	Tap 18 x 1.50 Plug	82874N	Hex Die 18 x 1.50
18 x 2.50	82855N	Tap 18 x 2.50 Plug	82875N	Hex Die 18 x 2.50
1/8-28BSP	388733N	Tap 1/8-28 BSP	388768N	Hex Die 1/8-28 BSP
1/4-19BSP	388769N	Tap 1/4-19 BSP	82876N	Hex Die 1/4-19 BSP