



ITEM	PART NUMBER	QTY		DESCRIPTION	MASS
		M4412PB	M4412PB-K		
1	A25689	1	1	DRUM ASSEMBLY	8.85
2	A25691	1	1	SHAFT DRUM M4311PB X 3.00 LG DRUM NORLS	1.86
3	A3886	2	2	NUT HEX JAM. 750-16NF SST 18-8	.09
4	A2846	1	1	CARIBOLT. 250-20NC X. 750 SST	.02
5	A5922	1	1	TIE DOWN	.04
6	A3331	1	1	NUT HEX. 250-20NC SST 18-8	.01
7	A25661	2	2	ZERK 25-28 UNF SST	.01
8	A25508	1	1	COUNTER SHAFT GEAR GUARD	.30
9	A25557	2	2	CAPSCR BTNHD. 250-20NC X 1.375 SST 18-8	.02
10	A25614	1	1	RIGHT SIDE FRAME PLATE	1.91
11	A25695	1	1	FRAME ROD M4412.M4412PB	.69
12	A3939	2	2	WASHER SPLK INT. 375 X. 692 X. 035 SST	.00
13	A3330	2	2	NUT HEX. JAM. 375-16NC SST 18-8	.01
14	A25692	1	1	COUNTER SHAFT ASSEMBLY M4412	4.87
15	A25615	1	1	LEFT SIDE FRAME PLATE	1.91
16	A25507	1	1	DRUM GEAR GUARD	.26
17	A14146	1	1	CAPSCR BTNHD. 250-20NC X. 375 SST	.01
18	A25620	1	1	BEARING HOLDER ASSEMBLY	.36
19	A3883	2	2	RING RET EXT 1.750 SST	.01
20	A4408	1	1	RING RET EXT 750 SST	.00
21	A25610	1	1	BRAKE DISC ASSEMBLY	4.00
22	A5059	1	1	MACHBUSH. 625 X 1.000 X 14GA SST	.01
23	A4282	1	1	PIN SLOTTED SPRING .187 X. 750 SST	.00
24	A25604	1	1	HANDLE MEDALLION ASSEMBLY	2.32
25	A2175	1	1	LABEL CAUTION THIS UNIT IS NOT FACTORY LUBRICATED	.00
26	A1978	1	1	LABEL WARNING	.00
27	10477	1	1	LABEL DATE OF MANUFACTURE	.00
28	A25770	0	1	LABEL MODEL/CAPACITY CE M4412PB-K	.00
29	A25769	1	0	LABEL MODEL/CAPACITY CE M4412PB	.00

HANDLE HIDDEN FOR CLARITY

- NOTES:  
 1) FINISH SPECIFIED BY SUFFIX.  
 2) ALL PARTS USED IN ASSEMBLY MUST HAVE SAME FINISH SUFFIX.  
 3) PARTS INTENDED TO HAVE A COATING APPLIED WITH A TOTAL COATING THICKNESS OF .0005-.0008 FOR ALL THREADS AND .0003-.0012 FOR ALL OTHER SURFACES

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M4412PB SERIES		INCH UNITS UNLESS OTHERWISE SPECIFIED TOLERANCES UNLESS SPECIFIED: X ± .050   XX ± .030   XXX ± .010   FRAC. ± 1/16	
SCALE: 1/2		DO NOT SCALE DRAWING REMOVE ALL BURRS	
DATE: 8/29/2019		FINISHED HOLES: FRAC. ± 1/32   ANGLE ± 1°	
DRAWN BY: CM		REVISION: B	
WEIGHT: 27.7 lbmass		SHEET 2 OF 2	

ASSEMBLY DRAWING  
A25628

**Tern**  
Winches & Cranes

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