



ITEM	PART NUMBER	QTY	DESCRIPTION	MASS
1	A25689	1	DRUM ASSEMBLY	8.85
2	A25708	1	SHAFT DRUM M4412PB X 3.00 LG DRUM NORLS	1.60
3	A3886	2	NUT HEX JAM .750-16NF SST 18-8	.09
4	A2846	1	CARIBOLT .250-20NC X .750 SST	.02
5	A5922	1	TIE DOWN	.04
6	A3331	1	NUT HEX .250-20NC SST 18-8	.01
7	A25661	1	ZERK 25-28 UNF SST	.01
8	A25508	1	COUNTER SHAFT GEAR GUARD	.30
9	A25557	2	CAPSCR BTNH .250-20NC X 1.375 SST 18-8	.02
10	A25614	1	RIGHT SIDE FRAME PLATE	1.91
11	A25695	1	FRAME ROD M4412 M4412PB	.69
12	A3939	2	WASHER SPLK INT .375 X .692 X .035 SST	.00
13	A3330	2	NUT HEX JAM .375-16NC SST 18-8	.01
14	A25692	1	COUNTER SHAFT ASSEMBLY M4412	4.87
15	A25615	1	LEFT SIDE FRAME PLATE	1.91
17	A14146	1	CAPSCR BTNH .250-20NC X .375 SST	.01
18	A25620	1	BEARING HOLDER ASSEMBLY	.36
19	A3883	2	RING RET EXT 1.750 SST	.01
20	A4408	1	RING RET EXT .750 SST	.00
22	B1145	1	RATCHET SPRING	.01
21	A25680	1	RATCHET PAWL	.08
16	A25559	1	DRUM GEAR GUARD	.24
23	A25704	1	HANDLE ASSEMBLY	1.66
24	A4665	1	PIN COTTER HAIR	.01
25	A4290	1	PIN SLOTTED SPRING .250 X .750 SST	.01
27	A2175	1	LABEL CAUTION THIS UNIT IS NOT FACTORY LUBRICATED	.00
28	A1978	1	LABEL WARNING	.00
26	10477	1	LABEL DATE OF MANUFACTURE	.00
29	A25771	1	LABEL MODEL/CAPACITY M4412	.00

HANDLE HIDDEN FOR CLARITY

- NOTES:
- 1) FINISH SPECIFIED BY SUFFIX.
  - 2) ALL PARTS USED IN ASSEMBLY MUST HAVE SAME FINISH SUFFIX.
  - 3) PARTS INTENDED TO HAVE A COATING APPLIED WITH A TOTAL COATING THICKNESS OF .0005-.0008 FOR ALL THREADS AND .0003-.0012 FOR ALL OTHER SURFACES

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MODEL: M4412

SCALE: 1/2

DATE: 8/29/2019

DESIGNED BY: CM

REVISION: N/A

DESCRIPTION: ASSEMBLY DRAWING

PART NO: A25707

REVISION: B

SHEET 2 OF 2

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