



SERVICE PARTS LIST

BULLETIN NO.**54-06-3300****SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS****REVISED BULLETIN****DATE**

Aug. 2012

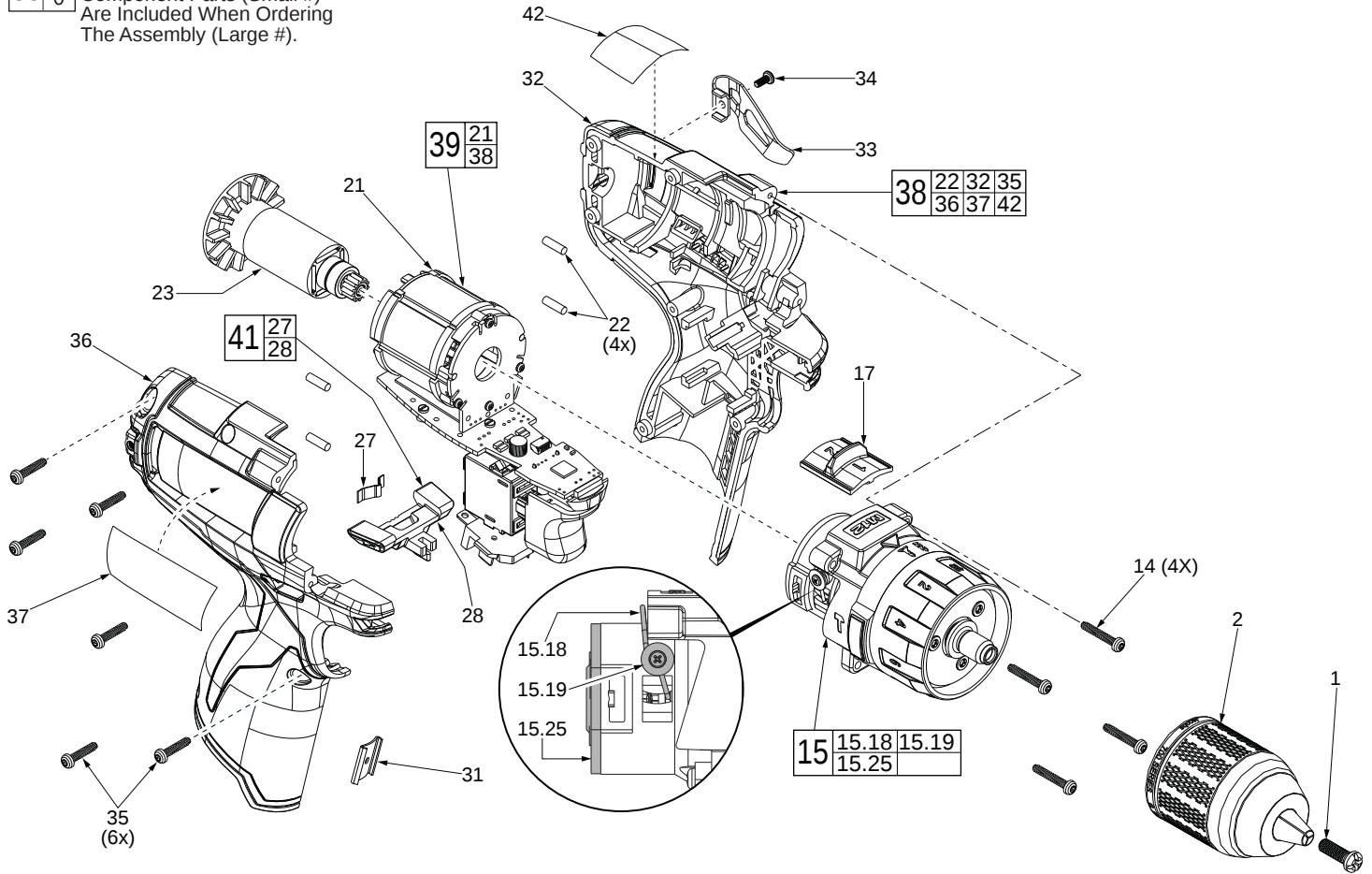
M12 BRUSHLESS 1/2" (13mm) DRIVER-DRILL**WIRING INSTRUCTION****CATALOG NO. 2403-20****STARTING
SERIAL NO.****E27A****00**
0**EXAMPLE:**Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).Apply Blue Loctite® thread
locking sealant or the
equivalent to the threads
of the chuck screw (1)
before securing chuck to
the gearcase spindle.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	05-88-1500	M6 x 1.0 x 27mm LH Chuck Screw	(1)
2	42-66-0200	1/2" (13mm) Keyless Chuck	(1)
14	05-88-0780	M3 x 18mm T-10 ST Screw (Gearcase)	(4)
15	14-29-0565	Gearcase Assembly	(1)
15.18	44-10-0710	Speed Selector Lever	(1)
15.19	05-81-0542	M2.3 x 4.5mm ST Screw	(2)
15.25	-----	Motor Mounting Plate	(1)
17	45-24-0325	Speed Selector Button	(1)
21	-----	Motor / Switch / PCBA Assembly	(1)
22	45-30-0270	Rubber Pin	(4)
23	16-07-0400	Service Rotor	(1)
27	40-50-1135	Shuttle Spring	(1)
28	42-42-0610	Forward / Reverse Shuttle	(1)
31	42-70-1150	Housing Connector	(1)
32	-----	Left Housing Halve	(1)
33	42-70-0580	Belt Clip	(1)
34	05-88-1010	M2.5 x 6mm Screw	(1)
35	06-82-1080	M3 x 14mm T-10 ST Scr (Handle Halves)	(6)
36	-----	Right Housing Halve	(1)
37	12-20-2402	Service Nameplate	(1)
38	31-44-2025	Housing Kit	(1)
39	14-20-1130	Housing / Electronics Kit	(1)
40	42-55-2100	Blow Molded Carrying Case	(1)
41	42-42-1120	Forward / Reverse Shuttle Kit	(1)
42	10-20-2399	Warning Label (French & Spanish)	(1)

SCREW TORQUE SPECIFICATION CHART

FIG.	PART NO.	DESCRIPTION	SEATING TORQUE
			(IN-LBS)
1	05-88-1500	Chuck Screw	33±2.5
15.19	05-81-0542	Speed Selector Lever Screw	3.5±1
14	05-88-0780	Gearcase Assembly Screw	7.0±2.5
35	06-82-1080	Right Housing Halve Screw	7.0±2.5

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