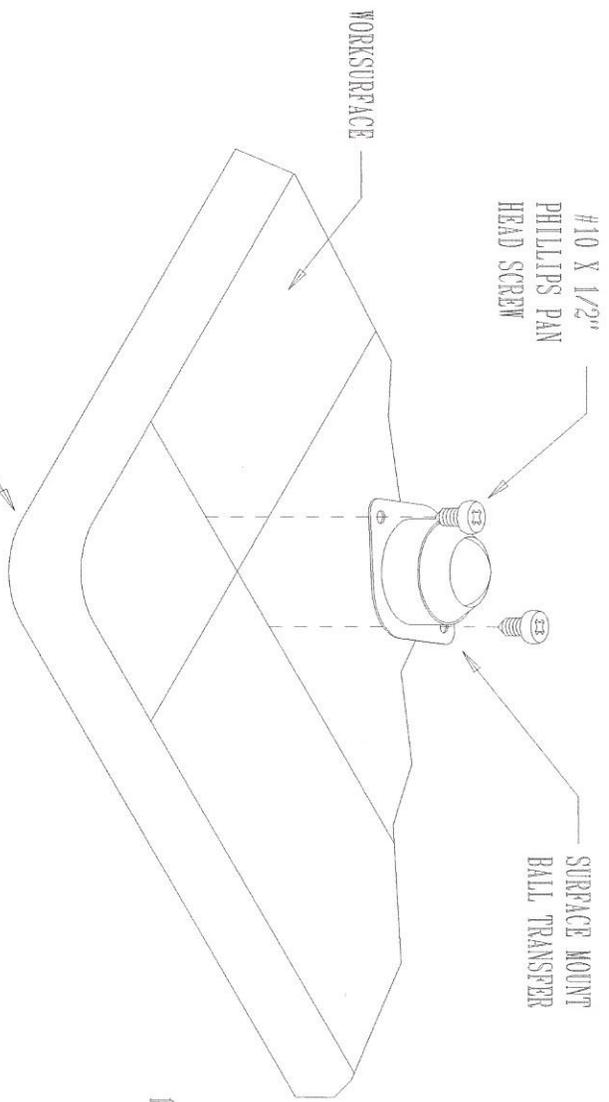


PROLINE
BT BENCH ASSEMBLY
DRAWING # A7826-G

- MODEL #'S
- 16Y911
 - 16Y912
 - 16Y913
 - 16Y914
 - 16Y915
 - 16Y916
 - 16Y917

- 1) ASSEMBLE 4" FRONT AND BACK RAILS USING STUD PLATES AND LOCK NUTS PROVIDED. BEFORE TIGHTENING NUTS MAKE SURE THAT THE FRONT RAIL AND BACK RAIL ARE FLUSH TO THE TOP OF THE LEG ASSEMBLIES AND PUSHED INWARD APPROXIMATELY 1/8" TO ALLOW THE WORKSURFACE TO BE MOUNTED PROPERLY
NOTE: HOLES IN RAILS SHOULD BE FACING UP
 - 2) IF PURCHASED, SLEEVE LEG EXTENDER INTO LEG AT DESIRED HEIGHT AND PLACE BOLT BOLT ASSEMBLY AS SHOWN AND TIGHTEN.
 - 3) SCREW NYLON GLIDES INTO LEG EXTENDERS
 - 4) PLACE BENCH WORKSURFACE BOTTOM SIDE UP ON A PROTECTED SURFACE (TO PROTECT LAMINATE FROM SCRATCHES) PLACE ASSEMBLED FRAME ONTO THE WORKSURFACE WITH EQUAL OVERHANG FROM SIDE TO SIDE AND FROM FRONT TO BACK. USE A #28 DRILL BIT AND PRE-DRILL HOLES 1/2" DEEP AND SCREW #12 X 3/4" SCREWS IN TO SECURE FRAME TO TOP
- WHEN ASSEMBLING A QUANTITY OF BENCHES AN ELECTRIC SCREW GUN IS RECOMMENDED.
- 5) SET BENCH UPRIGHT.
 - 6) REFER TO THE TOP DRAWING SUPPLIED TO MARK THE PLACEMENT OF THE SURFACE MOUNT BALL TRANSFERS
 - 7) IF OPTIONAL PUSH BAR HAS BEEN ORDERED, ATTACH THE PUSH BAR AS SHOWN USING 1/4" X 3/4" HEX HEAD BOLTS, FLAT WASHERS AND KEP NUTS.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	SURFACE MOUNT BALL TRANSFER ASSEMBLY	02-15-12	



FRONT LEFT CORNER
OF WORKSURFACE

- 1) CENTER THE BALL TRANSFER OVER THE INTERSECTING LINES THAT WERE DRAWN IN THE PREVIOUS STEP. SECURE THE BALL TRANSFER USING #10 X 1/2" PHILLIPS PAN HEAD SCREWS.
- 2) FOR EASE OF ASSEMBLY IT IS SUGGESTED THAT A SCREW GUN OR SIMILAR BE USED.

PRO-LINE			
MICHAEL SUPLINSKAS			
SIZE	PSCM NO.	DWG NO.	REV
SCALE		A7543-G	
SHEET			