



1) SLEEVE LEG EXTENDER INTO LEG AT DESIRED HEIGHT AND PLACE BOLT ASSEMBLY AS SHOWN AND TIGHTEN.

2) SCREW NYLON GLIDES INTO LEG EXTENDERS

3) ASSEMBLE FRONT AND BACK RAIL USING STUD PLATES AND LOCK NUTS PROVIDED. THE 2 X 2 X 1 CHANNEL IS FOR THE FRONT OF THE UNIT AND THE 1 X 8 CHANNEL IS FOR THE REAR THEN ATTACH THE 1/4" - 20 X 3/4" HEX HEAD BOLT AND FLAT WASHER TO THE BOTTOM MOST HOLE IN THE BACK RAIL (BEFORE TIGHTENING NUTS MAKE SURE THAT THE FRONT RAIL AND BACK RAIL ARE PUSHED INWARD APPROXIMATELY 1/8" TO ALLOW THE WORKSURFACE TO BE MOUNTED PROPERLY) NOTE: HOLES IN RAILS SHOULD BE FACING UP

4) PLACE WORKSURFACE BOTTOM UP ON A PROTECTED SURFACE (TO PROTECT LAMINATE FROM SCRATCHES) PLACE ASSEMBLED FRAME ON BACKSIDE OF TOP, LOCATE FLUSH WITH BACK EDGE OF LEG. (SEAM OF EDGING TO BACK). USE #28 DRILL BIT AND PRE-DRILL HOLES 1/2" DEEP AND SCREW #12 X 3/4" SCREWS IN TO SECURE FRAME TO TOP.

5) SET BENCH UPRIGHT AND ADJUST NYLON GLIDES TO LEVEL

PROLINE  
STANDARD HD BENCH ASSEMBLY  
DRAWING # A7163R

GRAINGER #'S  
9DJ01  
9GF21