



PROLINE
 WELDING STATION
 ASSEMBLY
 DRAWING # A7740

GRAINGER #'S
 16Y918
 16Y919

1) ASSEMBLE FRONT AND BACK RAIL TO THE LEG ASSEMBLIES USING STUD PLATES AND LOCK NUTS PROVIDED. THE 2 X 2 X 1 CHANNEL IS FOR THE FRONT OF THE UNIT AND THE 1 X 8 CHANNEL IS FOR THE REAR. THEN ATTACH THE 1/4" X 3/4" HEX HEAD BOLT AND FLAT WASHER TO THE BOTTOM MOST HOLE IN THE BACK RAIL (BEFORE TIGHTENING NUTS MAKE SURE THAT THE FRONT RAIL AND BACK RAIL ARE PUSHED INWARD APPROXIMATELY 1/8" AND IS FLUSH TO THE TOP OF THE LEG TO ALLOW THE WORKSURFACE TO BE MOUNTED PROPERLY)

2) ATTACH THE LOWER UPRIGHT SUPPORT AS SHOWN USING 1/4" X 2 1/2" HEX HEAD BOLTS, 2 FLAT WASHERS AND KEP NUT

3) PLACE THE STEEL WORKSURFACE ONTO THE ASSEMBLED FRAME, NOTE THE BOTTOM OF THE WORKSURFACE HAS WELDED NUTS LOCATED THERE. WHEN WORKSURFACE IS IN PLACE SECURE IT TO THE FRAME USING 1/4" X 1/2" HEX HEAD BOLTS FLAT WASHERS AND ANGLE CLIPS AS SHOWN. THE ANGLE CLIPS WILL ACT AS A CLAMP BY "GRABBING" THE FRONT, BACK, AND END RAILS.