

Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
 	Harmful compound, minimize exposure. May cause nausea, headache, and vomiting upon exposure. Flammable material; avoid heat and sources of ignition.	   

Section I. Chemical Product and Company Identification

Chemical Name	Acetic Acid n-Hexyl Ester		
Catalog Number	A0032	Supplier	TGI America 9211 N. Harborgate St. Portland OR 1-800-423-8616
Synonym	n-Hexyl Acetate; Hexyl Ethanoate		
Chemical Formula	CH ₃ COO(CH ₂) ₅ CH ₃		
CAS Number	142-92-7	In case of Emergency Call	Chemtrec® (800) 424-9300 (U.S.) (703) 527-3887 (International)

Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
Acetic Acid n-Hexyl Ester	142-92-7	Min. 99.0 (GC)	Not available.	Rat LD ₅₀ (oral) 41500 µl/kg Rabbit LD ₅₀ (dermal) >5 gm/kg

Section III. Hazards Identification

Acute Health Effects	Symptoms of overexposure include headache, dizziness, nausea. Irritating to eyes and skin on contact. Inhalation causes irritation of the lungs and respiratory system. Inflammation of the eye is characterized by redness, watering, and itching. Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	CARCINOGENIC EFFECTS : Not available. MUTAGENIC EFFECTS : Not available. TERATOGENIC EFFECTS : Not available. Toxicity to the reproductive system: Not available. There is no known effect from chronic exposure to this product. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. DO NOT use an eye ointment. Flush eyes with running water for a minimum of 15 minutes, occasionally lifting the upper and lower eyelids. Seek medical attention. Treat symptomatically and supportively.
Skin Contact	If the chemical gets spilled on a clothed portion of the body, remove the contaminated clothes as quickly as possible, protecting your own hands and body. Place the victim under a deluge shower. If the chemical touches the victim's exposed skin, such as the hands: Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. Seek medical attention. Treat symptomatically and supportively. Wash any contaminated clothing before reusing.
Inhalation	If the victim is not breathing, perform artificial respiration. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention. Treat symptomatically and supportively.
Ingestion	Remove dentures if any. Have conscious person drink several glasses of water or milk. INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. NEVER give an unconscious person anything to ingest. Seek medical attention. Treat symptomatically and supportively.

Section V. Fire and Explosion Data

Flammability	Flammable.	Auto-Ignition	Not available.
Flash Points	37-43°C	Flammable Limits	Not available.
Combustion Products	These products are toxic carbon oxides (CO, CO ₂).		
Fire Hazards	Slightly flammable to flammable in presence of open flames and sparks, of heat.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available. No additional information is available regarding the risks of explosion.		
Fire Fighting Media and Instructions	SMALL FIRE: Use DRY chemicals, CO ₂ , water spray or foam. LARGE FIRE: Use water spray, fog or foam. DO NOT use water jet.		

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Emergency phone number (800) 424-9300

Section VI. Accidental Release Measures

Spill Cleanup Instructions	Flammable material. Keep away from heat and sources of ignition. Mechanical exhaust required. Stop leak if without risk. Absorb with an inert material. Finish cleaning the spill by rinsing any contaminated surfaces with copious amounts of water.
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Section VII. Handling and Storage

Handling and Storage Information	FLAMMABLE. HARMFUL. Keep away from heat and sources of ignition. Mechanical exhaust required. When not in use, tightly seal the container and store in a dry, cool place. Avoid excessive heat and light. DO NOT ingest. Do not breathe gas, fumes, vapor or spray. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Treat symptomatically and supportively. Avoid contact with skin and eyes. Always store away from incompatible compounds such as oxidizing agents, reducing agents, acids, alkalis (bases).
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Section VIII. Exposure Controls/Personal Protection

Engineering Controls	Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash station and safety shower is proximal to the work-station location.
Personal Protection	Splash goggles. Lab coat. Vapor respirator. Boots. Gloves. A MSHA/NIOSH approved respirator must be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.
Exposure Limits	Not available.

**Section IX. Physical and Chemical Properties**

Physical state @ 20°C	Oily, colorless liquid.	Solubility	Easily soluble in methanol, diethyl ether. Insoluble in cold water, hot water.
Specific Gravity	0.8779 (@ 15°C)	Partition Coefficient	Not available.
Molecular Weight	144.21	Vapor Pressure	Not available.
Boiling Point	169 to 172°C (336.2 to 341.6°F)	Vapor Density	Not available.
Melting Point	-80 to -81°C (-112 to -113.8°F)	Volatility	Not available.
Refractive Index	1.4092	Odor	Sweet ester.
Critical Temperature	Not available.	Taste	Not available.
Viscosity	Not available.		

Section X. Stability and Reactivity Data

Stability	This material is stable if stored under proper conditions. (See Section VII for instructions)
Conditions of Instability	Avoid excessive heat and light.
Incompatibilities	Reactive with strong oxidizing agents, reducing agents, acids, alkalis (bases).

Section XI. Toxicological Information

RTECS Number	AI0875000
Routes of Exposure	Eye contact. Ingestion. Inhalation. Skin contact.
Toxicity Data	Rat LD ₅₀ (oral) 41500 µl/kg Rabbit LD ₅₀ (dermal) >5 gm/kg
Chronic Toxic Effects	CARCINOGENIC EFFECTS : Not available. MUTAGENIC EFFECTS : Not available. TERATOGENIC EFFECTS : Not available. Toxicity to the reproductive system: Not available. There is no known effect from chronic exposure to this product. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.
Acute Toxic Effects	Symptoms of overexposure include headache, dizziness, nausea. Irritating to eyes and skin on contact. Inhalation causes irritation of the lungs and respiratory system. Inflammation of the eye is characterized by redness, watering, and itching. Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

Section XII. Ecological Information

Ecotoxicity	Not available.
Environmental Fate	Not available.

Section XIII. Disposal Considerations

Waste Disposal	Recycle to process, if possible. Consult your local or regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state, and local regulations when disposing of this substance.
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Section XIV. Transport Information

DOT Classification	DOT CLASS 3: Flammable liquid.
PIN Number	UN1233
Proper Shipping Name	Methyl Amyl Acetate
Packing Group (PG)	III
DOT Pictograms	

**Section XV. Other Regulatory Information and Pictograms**

TSCA Chemical Inventory (EPA)	This product is ON the EPA Toxic Substances Control Act (TSCA) inventory.
WHMIS Classification (Canada)	WHMIS CLASS B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F). WHMIS CLASS D-2B: Material causing other toxic effects (TOXIC).
EINECS Number (EEC)	205-572-7
EEC Risk Statements	R10- Flammable. R18- In use, may form flammable/explosive vapor-air mixture. R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.
Japanese Regulatory Data	Not available.

Section XVI. Other Information

Version 1.0
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Notice to Reader

TCI laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, household, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.