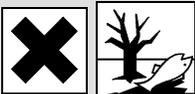


Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
	Combustible material; avoid heat and sources of ignition. Irritating to skin, eyes, and the respiratory system. Environmental hazard. This material is very toxic to aquatic organisms and may cause long term adverse effects to the aquatic environment.	

Section I. Chemical Product and Company Identification

Chemical Name	(+/-)-Limonene		
Catalog Number	L0046	Supplier	TCl America 9211 N. Harborgate St. Portland OR 1-800-423-8616
Synonym	Dipentene		
Chemical Formula	CH ₃ C(:CH ₂)C ₆ H ₈ CH ₃		
CAS Number	138-86-3	In case of Emergency Call	Chemtrec® (800) 424-9300 (U.S.) (703) 527-3887 (International)

Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
(+/-)-Limonene	138-86-3	-----	Not available.	Rat LD ₅₀ (oral) 5300 mg/kg Mouse LC ₅₀ (inhalation) 67500 mg/m ³ Mouse LD ₅₀ (oral) 5550 uL/kg

Section III. Hazards Identification

Acute Health Effects	Irritating to eyes and skin on contact. Inhalation causes irritation of the lungs and respiratory system. Inflammation of the eye is characterized by redness, watering, and itching. Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	CARCINOGENIC EFFECTS : Not available. MUTAGENIC EFFECTS : Not available. TERATOGENIC EFFECTS : Not available. DEVELOPMENTAL TOXICITY Not available. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. DO NOT use an eye ointment. Flush eyes with running water for a minimum of 15 minutes, occasionally lifting the upper and lower eyelids. Seek medical attention. Treat symptomatically and supportively.
Skin Contact	If the chemical gets spilled on a clothed portion of the body, remove the contaminated clothes as quickly as possible, protecting your own hands and body. Place the victim under a deluge shower. If the chemical touches the victim's exposed skin, such as the hands: Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. Seek medical attention. Treat symptomatically and supportively. Wash any contaminated clothing before reusing.
Inhalation	If the victim is not breathing, perform mouth-to-mouth resuscitation. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention if respiration problems do not improve.
Ingestion	INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive.

Section V. Fire and Explosion Data

Flammability	Combustible.	Auto-Ignition	237°C (458.6°F)
Flash Points	47°C (116.6°F)	Flammable Limits	LOWER: 0.7% UPPER: 6.1%
Combustion Products	These products are toxic carbon oxides (CO, CO ₂).		
Fire Hazards	Slightly flammable to flammable in presence of open flames and sparks, of heat.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available. No additional information is available regarding the risks of explosion.		

Continued on Next Page

Emergency phone number (800) 424-9300

Fire Fighting Media
and Instructions

Combustible liquid.
SMALL FIRE: Use DRY chemicals, CO₂, water spray or foam.
LARGE FIRE: Use water spray, fog or foam. DO NOT use water jet.
Consult with local fire authorities before attempting large scale fire-fighting operations.

Section VI. Accidental Release MeasuresSpill Cleanup
Instructions

Combustible material. Irritating material. Environmentally hazardous material.
Keep away from heat and sources of ignition. Mechanical exhaust required. Stop leak if without risk. Absorb with an inert material and put the spilled material in an appropriate waste disposal. Consult federal, state, and/or local authorities for assistance on disposal.

Section VII. Handling and StorageHandling and Storage
Information

COMBUSTIBLE. IRRITANT. ENVIRONMENTAL HAZARD. Combustible liquid; keep away from heat and sources of ignition. Mechanical exhaust required. When not in use, tightly seal the container and store in a dry, cool place. Avoid excessive heat and light. DO NOT ingest. Do not breathe gas, fumes, vapor or spray. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Treat symptomatically and supportively. Avoid contact with skin and eyes.
Always store away from incompatible compounds such as oxidizing agents.

Section VIII. Exposure Controls/Personal Protection

Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash station and safety shower is proximal to the work-station location.

Personal Protection

Splash goggles. Lab coat. Vapor respirator. Boots. Gloves. A MSHA/NIOSH approved respirator must be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.



Exposure Limits

Not available.

Section IX. Physical and Chemical Properties

Physical state @ 20°C	Clear, colorless liquid.	Solubility	Insoluble in cold water, hot water.
Specific Gravity	0.865		
Molecular Weight	136.24	Partition Coefficient	Not available.
Boiling Point	176°C (348.8°F)	Vapor Pressure	1 mm of Hg (@ 14°C)
Melting Point	-97°C (-142.6°F)	Vapor Density	4.7 (Air = 1)
Refractive Index	1.475	Volatility	Not available.
Critical Temperature	Not available.	Odor	Pleasant lemon.
Viscosity	Not available.	Taste	Not available.

Section X. Stability and Reactivity Data

Stability

This material is stable if stored under proper conditions. (See Section VII for instructions)

Conditions of Instability

Avoid excessive heat and light.

Incompatibilities

Reactive with strong oxidizing agents.

Section XI. Toxicological Information

RTECS Number

Not available.

Routes of Exposure

Eye Contact. Ingestion. Inhalation.

Toxicity Data

Rat LD₅₀ (oral) 5300 mg/kg
Mouse LC₅₀ (inhalation) 67500 mg/m³
Mouse LD₅₀ (oral) 5550 uL/kg

Chronic Toxic Effects

CARCINOGENIC EFFECTS : Not available.
MUTAGENIC EFFECTS : Not available.
TERATOGENIC EFFECTS : Not available.
DEVELOPMENTAL TOXICITY Not available.
Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

Acute Toxic Effects

Irritating to eyes and skin on contact. Inhalation causes irritation of the lungs and respiratory system. Inflammation of the eye is characterized by redness, watering, and itching. Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering.
Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

Section XII. Ecological Information

Ecotoxicity	Not available.
Environmental Fate	Not available.

Section XIII. Disposal Considerations

Waste Disposal	Recycle to process, if possible. Consult your local regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state and local regulations when disposing of the substance.
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Section XIV. Transport Information

DOT Classification	DOT CLASS 3: Flammable liquid.
PIN Number	UN2052
Proper Shipping Name	Dipentene
Packing Group (PG)	III
DOT Pictograms	

**Section XV. Other Regulatory Information and Pictograms**

TSCA Chemical Inventory (EPA)	This product is ON the EPA Toxic Substances Control Act (TSCA) inventory.
WHMIS Classification (Canada)	Not available.
EINECS Number (EEC)	Not available.
EEC Risk Statements	R36/38- Irritating to eyes and skin. R50- Very toxic to aquatic organisms. R53- May cause long-term adverse effects in the aquatic environment.
Japanese Regulatory Data	Not available.

Section XVI. Other Information

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Notice to Reader

TCl laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.