

# Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
 	<b>Flammable material; avoid heat and sources of ignition.</b> <b>Harmful compound, minimize exposure.</b> <b>Irritating to skin, eyes, and the respiratory system.</b> <b>Refrigerate.</b>	   

## Section I. Chemical Product and Company Identification

Chemical Name	<b>1-Octene</b>		
Catalog Number	O0041	Supplier	TCI America 9211 N. Harborsgate St. Portland OR 1-800-423-8616
Synonym	1-Caprylene		
Chemical Formula	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>5</sub> CH:CH <sub>2</sub>		
CAS Number	111-66-0	In case of Emergency Call	<b>Chemtrec®</b> <b>(800) 424-9300 (U.S.)</b> <b>(703) 527-3887</b> <b>(International)</b>

## Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
1-Octene	111-66-0	Min. 95.0%(GC)	Not available.	Rat LD <sub>50</sub> (oral) >10,000 mg/kg Rabbit LD <sub>50</sub> (dermal) >10,000 mg/kg Rat LC <sub>50</sub> (inhalation) 8,050ppm

## Section III. Hazards Identification

Acute Health Effects	Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Irritating to eyes and skin on contact. Inhalation causes irritation of the lungs and respiratory system. Inflammation of the eye is characterized by redness, watering, and itching. Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	<b>CARCINOGENIC EFFECTS</b> : Not available. <b>MUTAGENIC EFFECTS</b> : Not available. <b>TERATOGENIC EFFECTS</b> : Not available. <b>DEVELOPMENTAL TOXICITY</b> : Not available. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

## Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Skin Contact	In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
Inhalation	If the victim is not breathing, perform mouth-to-mouth resuscitation. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention if respiration problems do not improve.
Ingestion	INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive.

## Section V. Fire and Explosion Data

Flammability	Flammable.	Auto-Ignition	230°C (446°F)
Flash Points	21°C (69.8°F)	Flammable Limits	LOWER: 0.7% UPPER: 3.9%
Combustion Products	These products are toxic carbon oxides (CO, CO <sub>2</sub> ).		
Fire Hazards	Not available.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.		
Fire Fighting Media and Instructions	Flammable liquid. SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use alcohol foam, water spray or fog. Cool containing vessels with water jet in order to prevent pressure build-up, autoignition or explosion. Consult with local fire authorities before attempting large scale fire-fighting operations.		

Continued on Next Page

Emergency phone number (800) 424-9300

**Section VI. Accidental Release Measures**Spill Cleanup  
Instructions

Flammable Material. Harmful Material. Irritating Material.  
Keep away from heat. Mechanical exhaust required. Stop leak if without risk. Absorb with DRY earth, sand or other non-combustible material. DO NOT touch spilled material. Prevent entry into sewers, basements or confined areas; dike if needed. Consult federal, state, and/or local authorities for assistance on disposal.

**Section VII. Handling and Storage**Handling and Storage  
Information

FLAMMABLE. HARMFUL. IRRITANT. REFRIGERATE. Keep away from heat. Mechanical exhaust required. Avoid excessive heat and light. Do not breathe gas/fumes/ vapor/spray.  
Always store away from incompatible compounds such as oxidizing agents, acids.

**Section VIII. Exposure Controls/Personal Protection**

## Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash station and safety shower is proximal to the work-station location.

## Personal Protection

Splash goggles. Lab coat. Vapor respirator. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product. Be sure to use a MSHA/NIOSH approved respirator or equivalent.



## Exposure Limits

Not available.

**Section IX. Physical and Chemical Properties**

Physical state @ 20°C	Liquid. (Clear, Colorless.)	Solubility	Soluble in hydrocarbon solvents. Miscible in ether, ethanol, alcohol. Insoluble in water.
Specific Gravity	0.72 (water=1)		
Molecular Weight	112.21	Partition Coefficient	Log K <sub>ow</sub> 4.57
Boiling Point	123°C (253.4°F)	Vapor Pressure	34 mmHg @ 38°C
Melting Point	-101.73°C (-151.1°F)	Vapor Density	3.9 (Air = 1)
Refractive Index	1.407 to 1.411	Volatility	Not available.
Critical Temperature	Not available.	Odor	Gasoline like.
Viscosity	Not available.	Taste	Not available.

**Section X. Stability and Reactivity Data**

## Stability

This material is stable if stored under proper conditions. (See Section VII for instructions)

## Conditions of Instability

Avoid excessive heat and light.

## Incompatibilities

Reactive with oxidizing agents, acids.

**Section XI. Toxicological Information**

## RTECS Number

Not available.

## Routes of Exposure

Eye Contact. Ingestion. Inhalation.

## Toxicity Data

Rat LD<sub>50</sub> (oral) >10,000 mg/kg  
Rabbit LD<sub>50</sub> (dermal) >10,000 mg/kg  
Rat LC<sub>50</sub> (inhalation) 8,050ppm

## Chronic Toxic Effects

**CARCINOGENIC EFFECTS** : Not available.  
**MUTAGENIC EFFECTS** : Not available.  
**TERATOGENIC EFFECTS** : Not available.  
**DEVELOPMENTAL TOXICITY** : Not available.

Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

## Acute Toxic Effects

Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Irritating to eyes and skin on contact. Inhalation causes irritation of the lungs and respiratory system. Inflammation of the eye is characterized by redness, watering, and itching. Skin inflammation is characterized by itching, scaling, reddening, or, occasionally, blistering.  
Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

**Section XII. Ecological Information**

## Ecotoxicity

Not available.

## Environmental Fate

1-Octene's production and use as in the manufacture of polyethylene, plasticizers, and surfactants may result in its release to the environment through various waste streams. It may also be released to the environment from its presence in gasoline. If released to air, a vapor pressure of 17.4 mm Hg at 25 deg C indicates 1-octene will exist solely as a vapor in the ambient atmosphere. Vapor-phase 1-octene will be degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 3.9 hrs. If released to soil, 1-octene is expected to have low to moderate mobility based upon an estimated Koc of 510. Volatilization from moist soil surfaces is expected to be an important fate process based upon an estimated Henry's Law constant of 0.627 atm-cu m/mole. 1-Octene may volatilize from dry soil surfaces based upon its vapor pressure. However, adsorption to soil is expected to attenuate volatilization. Based on pure culture studies, 1-octene has the potential to biodegrade under aerobic conditions in soil and water. If released into water, 1-octene is expected to adsorb to suspended solids and sediment in water based upon the estimated Koc. Volatilization from water surfaces is expected to be an important fate process based upon this compound's estimated Henry's Law constant. Estimated volatilization half-lives for a model river and model lake are 3.1 hrs and 4.2 days, respectively. However, volatilization from water surfaces is expected to be attenuated by adsorption to suspended solids and sediment in the water column. An estimated BCF of 660 suggests the potential for bioconcentration in aquatic organisms is high. Hydrolysis is not expected to occur due to the lack of hydrolyzable functional groups. Occupational exposure to 1-octene may occur through inhalation and dermal contact with this compound at workplaces where 1-octene is produced or used. The general population may be exposed to 1-octene by inhalation of ambient air, ingestion of food containing 1-octene, or dermal contact due to its presence in gasoline.

**Section XIII. Disposal Considerations**

## Waste Disposal

Recycle to process, if possible. Consult your local regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state and local regulations when disposing of the substance.

**Section XIV. Transport Information**

## DOT Classification

CLASS 3: Flammable liquid.

## PIN Number

UN3295

## Proper Shipping Name

Hydrocarbons, liquid, n.o.s.

## Packing Group (PG)

II

## DOT Pictograms

**Section XV. Other Regulatory Information and Pictograms**

## TSCA Chemical Inventory (EPA)

This compound is **ON** the EPA Toxic Substances Control Act (TSCA) inventory list.

## WHMIS Classification (Canada)

CLASS B-2: Flammable liquid with a flash point lower than 37.8°C (100°F).  
On DSL.

## EINECS Number (EEC)

203-893-7

## EEC Risk Statements

R10- Flammable.  
R18- In use, may form flammable/explosive vapor-air mixture.  
R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.  
R36/37/38- Irritating to eyes, respiratory system and skin.

## Japanese Regulatory Data

(2)-24

**Section XVI. Other Information****Version 1.0****Validated on 2/21/2007.****Printed 2/21/2007.****Notice to Reader**

TCl laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.