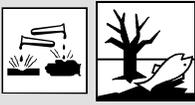


Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
	<p>Corrosive to eyes and skin on contact. Combustible material; avoid heat and sources of ignition - after melting. Environmental hazard. This material is harmful to aquatic organisms and may cause long term adverse effects to the aquatic environment. Hygroscopic -- keep container tightly sealed. Light sensitive.</p>	

Section I. Chemical Product and Company Identification

Chemical Name	Piperazine, Hexahydrate		
Catalog Number	P0447	Supplier	TCl America 9211 N. Harborgate St. Portland OR 1-800-423-8616
Synonym	Diethylenediamine, Hexahydrate		
Chemical Formula	C ₄ H ₁₀ N ₂ •6H ₂ O		
CAS Number	142-63-2	In case of Emergency Call	Chemtrec® (800) 424-9300 (U.S.) (703) 527-3887 (International)

Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
Piperazine, Hexahydrate	142-63-2	Min. 97.0 (Tit.)	Not available.	Mouse LD ₅₀ (oral) 11200 mg/kg Mouse LD ₅₀ (intraperitoneal) 300 mg/kg

Section III. Hazards Identification

Acute Health Effects	Corrosive to skin, eyes, and respiratory system. Liquid or spray mist may produce tissue damage, particularly in mucous membranes of the eyes, mouth and respiratory tract. Skin contact may produce burns. Eye contact can result in corneal damage or blindness. Inhalation of the spray mist may produce severe irritation of respiratory tract, characterized by coughing, choking, or shortness of breath. Corrosive materials may cause serious injury if ingested. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	<p>CARCINOGENIC EFFECTS : Not available. MUTAGENIC EFFECTS : Not available. TERATOGENIC EFFECTS : Not available. DEVELOPMENTAL TOXICITY: Not available.</p> <p>Repeated exposure of the eyes to a low level of dust can produce eye irritation. Repeated skin exposure can produce local skin destruction, or dermatitis. Repeated inhalation of dust can produce varying degree of respiratory irritation or lung damage.</p>

Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Skin Contact	In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
Inhalation	If the victim is not breathing, perform mouth-to-mouth resuscitation. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention if respiration problems do not improve.
Ingestion	DO NOT INDUCE VOMITING. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive.

Section V. Fire and Explosion Data

Flammability	May be combustible at high temperature.	Auto-Ignition	Not available.
Flash Points	88°C (190.4°F).	Flammable Limits	UPPER: 26%
Combustion Products	These products are toxic carbon oxides (CO, CO ₂), nitrogen oxides (NO, NO ₂).		
Fire Hazards	Not available.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.		

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Emergency phone number (800) 424-9300

Fire Fighting Media
and Instructions

SMALL FIRE: Use DRY chemical powder.
LARGE FIRE: Use water spray, fog or foam. DO NOT use water jet.
Consult with local fire authorities before attempting large scale fire-fighting operations.

Section VI. Accidental Release Measures

Spill Cleanup
Instructions

Corrosive material. Combustible material. Environmentally hazardous material. Hygroscopic material. Light sensitive material.
Stop leak if without risk. DO NOT get water inside container. DO NOT touch spilled material. Use water spray to reduce vapors. Prevent entry into sewers, basements or confined areas; dike if needed. Eliminate all sources of ignition. Consult federal, state, and/or local authorities for assistance on disposal.

Section VII. Handling and Storage

Handling and Storage
Information

CORROSIVE. COMBUSTIBLE. ENVIRONMENTAL HAZARD. HYGROSCOPIC. LIGHT SENSITIVE. Keep container dry. Keep away from heat. Mechanical exhaust required. When not in use, tightly seal the container and store in a dry, cool place. Avoid excessive heat and light. Do not breathe dust. Never add water to this product. Wear suitable protective clothing. If you feel unwell, seek medical attention and show the label when possible. Treat symptomatically and supportively.
Always store away from incompatible compounds such as oxidizing agents, acids, moisture.

Section VIII. Exposure Controls/Personal Protection

Engineering Controls

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Personal Protection

Face shield. Lab coat. Dust respirator. Boots. Gloves. A MSHA/NIOSH approved respirator must be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.



Exposure Limits

Not available.

Section IX. Physical and Chemical Properties

Physical state @ 20°C	Solid. (White Crystal.)	Solubility	Freely soluble in water. Soluble in alcohol. Practically insoluble in ether.
Specific Gravity	Not available.		
Molecular Weight	86.14 (Anh)	Partition Coefficient	Not available.
Boiling Point	145 to 156°C (293 to 312.8°F)	Vapor Pressure	0.11 kPa @ 20°C
Melting Point	44°C (111.2°F)	Vapor Density	Not available.
Refractive Index	Not available.	Volatility	Not available.
Critical Temperature	Not available.	Odor	Not available.
Viscosity	Not available.	Taste	Not available.

Section X. Stability and Reactivity Data

Stability	This material is stable if stored under proper conditions. (See Section VII for instructions)
Conditions of Instability	Avoid excessive heat and light.
Incompatibilities	Reactive with strong oxidizing agents, strong acids, moisture, acid chlorides, acid anhydrides.

Section XI. Toxicological Information

RTECS Number	TM0850000
Routes of Exposure	Eye Contact. Ingestion. Inhalation. Skin contact.
Toxicity Data	Mouse LD ₅₀ (oral) 11200 mg/kg Mouse LD ₅₀ (intraperitoneal) 300 mg/kg
Chronic Toxic Effects	CARCINOGENIC EFFECTS : Not available. MUTAGENIC EFFECTS : Not available. TERATOGENIC EFFECTS : Not available. DEVELOPMENTAL TOXICITY : Not available. Repeated exposure of the eyes to a low level of dust can produce eye irritation. Repeated skin exposure can produce local skin destruction, or dermatitis. Repeated inhalation of dust can produce varying degree of respiratory irritation or lung damage.

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Emergency phone number (800) 424-9300

Acute Toxic Effects Corrosive to skin, eyes, and respiratory system. Liquid or spray mist may produce tissue damage, particularly in mucous membranes of the eyes, mouth and respiratory tract. Skin contact may produce burns. Eye contact can result in corneal damage or blindness. Inhalation of the spray mist may produce severe irritation of respiratory tract, characterized by coughing, choking, or shortness of breath. Corrosive materials may cause serious injury if ingested. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

Section XII. Ecological Information

Ecotoxicity Not available.

Environmental Fate Not available.

Section XIII. Disposal Considerations

Waste Disposal Recycle to process, if possible. Consult your local regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state and local regulations when disposing of the substance.

Section XIV. Transport Information

DOT Classification DOT Class 8: Corrosive material.

PIN Number UN2579

Proper Shipping Name Piperazine

Packing Group (PG) III

DOT Pictograms



Section XV. Other Regulatory Information and Pictograms

TSCA Chemical Inventory (EPA) This product is **NOT** on the EPA Toxic Substances Control Act (TSCA) inventory. The following notices are required by 40 CFR 720.36 (C) for those products not on the inventory list:
(i) These products are supplied solely for use in research and development by or under the supervision of a technically qualified individual as defined in 40 CFR 720.0 et sec.
(ii) The health risks of these products have not been fully determined. Any information that is or becomes available will be supplied on an MSDS sheet.

WHMIS Classification (Canada) CLASS B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F).
CLASS E: Corrosive solid.

EINECS Number (EEC) Not available.

EEC Risk Statements R10- Flammable.
R18- In use, may form flammable/explosive vapor-air mixture.
R34- Causes burns.
R52- Harmful to aquatic organisms.
R53- May cause long-term adverse effects in the aquatic environment.

Japanese Regulatory Data ENCS No. (5)-953

Section XVI. Other Information

Version 1.0
Validated on 5/1/2007.
Printed 5/1/2007.

Notice to Reader

TCl laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.