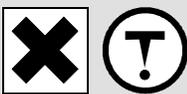


Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
	Harmful compound, minimize exposure. Possible carcinogenic material.	

Section I. Chemical Product and Company Identification

Chemical Name	Polyvinyl Alcohol n=1750+,-50		
Catalog Number	P0469	Supplier	TCl America 9211 N. Harborgate St. Portland OR 1-800-423-8616
Synonym	Covol		
Chemical Formula	Not available.		
CAS Number	9002-89-5		
		In case of Emergency Call	Chemtrec® (800) 424-9300 (U.S.) (703) 527-3887 (International)

Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
Polyvinyl Alcohol n=1750+,-50	9002-89-5	-----	This chemical is classified as a possible carcinogen. There is no acceptable exposure limit for a carcinogen.	Rat LD ₅₀ (oral) >20000mg/kg Mouse LD ₅₀ (oral) 14700mg/kg

Section III. Hazards Identification

Acute Health Effects	Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	CARCINOGENIC EFFECTS : Not available. MUTAGENIC EFFECTS : Not available. TERATOGENIC EFFECTS : Tumorigenic: rat (implant) 3768mg/kg. Tumorigenic- Equivocal tumorigenic by RTECS criteria. rat (implant) 10000mg/kg. Tumorigenic- Equivocal tumorigenic by RTECS criteria. DEVELOPMENTAL TOXICITY Not available. Repeated exposure to an highly toxic material may produce general deterioration of health by an accumulation in one or many human organs.

Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. IMMEDIATELY flush eyes with running water for at least 15 minutes. Keeping eyelids open. COLD water may be used. DO NOT use an eye ointment. Flush eyes with running water for a minimum of 15 minutes, occasionally lifting the upper eyelids. Seek medical attention. Treat symptomatically and supportively.
Skin Contact	After contact with skin, wash immediately with plenty of water. Gently and thorough wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. COLD water may be used. Cover the irritated skin with an emollient. Seek medical attention. Treat symptomatically and supportively. Wash any contaminated clothing before reusing.
Inhalation	If the victim is not breathing, perform artificial respiration. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention. Treat symptomatically and supportively.
Ingestion	INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. Loosen tight clothing such as a collar, tie, belt, or waistband. If the victim is not breathing, administer artificial respiration. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive. Seek immediate medical attention and, if possible, show the chemical label. Treat symptomatically and supportively.

Section V. Fire and Explosion Data

Flammability	May be combustible at high temperature.	Auto-Ignition	Not available.
Flash Points	Not available.	Flammable Limits	Not available.
Combustion Products	These products include toxic carbon oxides (CO, CO ₂)		
Fire Hazards	No specific information is available regarding the flammability of this compound in the presence of various materials.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available. No additional information is available regarding the risks of explosion.		

Continued on Next Page

Emergency phone number (800) 424-9300

Fire Fighting Media and Instructions 9002-89-5rNINGS(International)dent 2, water spray or foam.
LARGE FIRE: Use water spray, fog or foam. DO NOT use water jet.

Section VI. Accidental Release Measures

Spill Cleanup Instructions Harmful material. Possible carcinogenic material.
In case of a spill and/or a leak, always shut off any sources of ignition, ventilate the area, and exercise caution. Use a shovel to put the material into a convenient waste disposal container. Finish cleaning the spill by rinsing any contaminated surfaces with copious amounts of water. Consult federal, state, and/or local authorities for assistance on disposal.

Section VII. Handling and Storage

Handling and Storage Information HARMFUL. POSSIBLE CARCINOGEN. Handle with caution and minimize exposure. Keep away from heat and sources of ignition. Mechanical exhaust required. When not in use, tightly seal the container and store in a dry, cool place. Avoid excessive heat and light. DO NOT ingest. DO NOT breathe dust. Wear suitable protective clothing. If ingested, seek medical advice immediately and show the container or the label. Treat symptomatically and supportively. Always store away from incompatible compounds such as oxidizing agents.

Section VIII. Exposure Controls/Personal Protection

Engineering Controls Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Personal Protection Splash goggles. Lab coat. Dust respirator. Boots. Gloves. Be sure to use a MSHA/NIOSH approved respirator or equivalent. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.



Exposure Limits This chemical is classified as a possible carcinogen. There is no acceptable exposure limit for a carcinogen.

Section IX. Physical and Chemical Properties

Physical state @ 20°C	White crystalline powder.	Solubility	Soluble in water. Insoluble in petroleum solvents, aromatic hydrocarbons, esters, ether, acetone. Practically insoluble in animal and vegetable oils, chlorinated hydrocarbons. Increases as water solubility molecular weight decreases.
Specific Gravity	1.269		
Molecular Weight	Not available.	Partition Coefficient	Not available.
Boiling Point	Not available.	Vapor Pressure	Not available.
Melting Point	200°C (392°F)	Vapor Density	Not available.
Refractive Index	1.49-1.53	Volatility	Not available.
Critical Temperature	Not available.	Odor	Not available.
Viscosity	Not available.	Taste	Not available.

Section X. Stability and Reactivity Data

Stability This material is stable if stored under proper conditions. (See Section VII for instructions)

Conditions of Instability Avoid excessive heat and light.

Incompatibilities Reactive with strong oxidizing agents.

Section XI. Toxicological Information

RTECS Number TR8100000

Routes of Exposure Eye contact. Ingestion. Inhalation. Skin contact.

Toxicity Data Rat LD₅₀ (oral) >20000mg/kg
Mouse LD₅₀ (oral) 14700mg/kg

Chronic Toxic Effects **CARCINOGENIC EFFECTS**: Not available.
MUTAGENIC EFFECTS: Not available.
TERATOGENIC EFFECTS: Tumorigenic: rat (implant) 3768mg/kg.
Tumorigenic- Equivocal tumorigenic by RTECS criteria.
rat (implant) 10000mg/kg.
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DEVELOPMENTAL TOXICITY: Not available.
Repeated exposure to an highly toxic material may produce general deterioration of health by an accumulation in one or many human organs.

Acute Toxic Effects Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

Continued on Next Page

Emergency phone number (800) 424-9300

Section XII. Ecological Information

Ecotoxicity Not available.

Environmental Fate Not available.

Section XIII. Disposal Considerations

Waste Disposal Recycle to process, if possible. Consult your local or regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state, and local regulations when disposing of the substance.

Section XIV. Transport Information

DOT Classification Not a DOT controlled material (United States).

PIN Number Not applicable.

Proper Shipping Name Not applicable.

Packing Group (PG) Not applicable.

DOT Pictograms

**Section XV. Other Regulatory Information and Pictograms**TSCA Chemical Inventory (EPA) This compound is **ON** the EPA Toxic Substances Control Act (TSCA) inventory list.

WHMIS Classification (Canada) Not available.

EINECS Number (EEC) Not available.

EEC Risk Statements R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.
R45- May cause cancer.

Japanese Regulatory Data ENCS No.: 6-0682

Section XVI. Other Information**Version 1.0****Validated on 1/12/2000.****Printed 3/17/2005.****Notice to Reader**

TCI laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.