

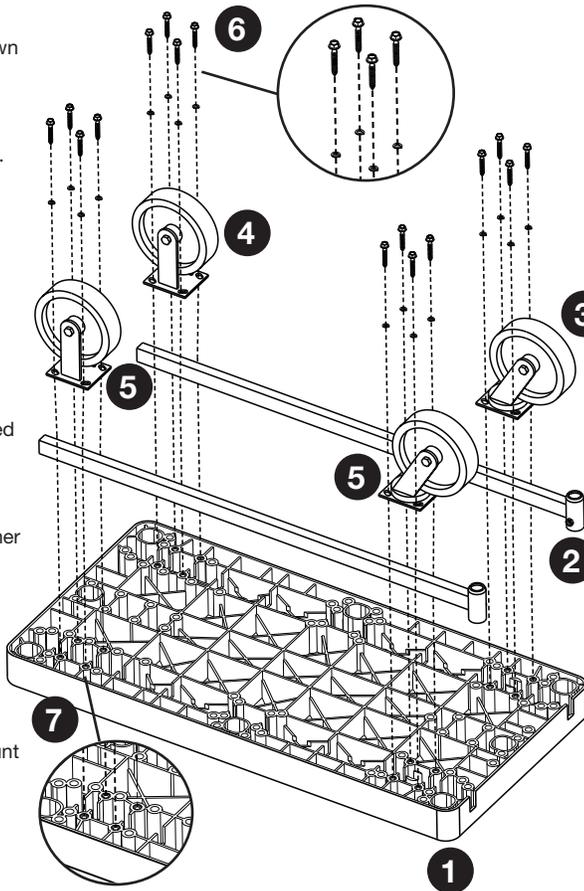
# VERSA/Deck™

24" x 48" Model  
30" x 60" Model

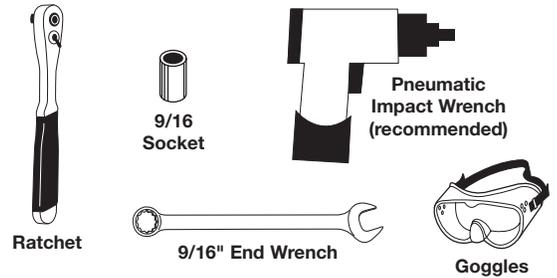
Assembly Instructions

## STEP A

1. Place deck upside down on a table or floor.
  2. Fit socket stiffeners into groove. Note: A nut is welded to each socket. Face the nuts toward the middle of the deck.
  3. Place the swivel casters on the deck, at the socket end.
  4. Place the rigid casters at the opposite end.
  5. The top plate of each caster is centered over the stiffener tube and lined up with the four lag shields already pressed into the deck.
  6. Place a split lock washer over each lag screw.
  7. Place a lag screw and torque down through the slot in each caster. (Requires a 9/16" end wrench.)
- Four screws required per caster. Apply even amount of torque to each screw.



## Tools



## Parts

Quantity		
16	Lag Screws	
16	Split Lock Washers	
2	Rigid Casters	
2	Swivel Casters	
2	Socket Stiffeners with Welded Nut (not on all models)	
1	Deck	
1	Handle	
2	3/8 Hex Head Cap Screw (not on all models)	
2	3/8 Jam Nuts (not on all models)	

## STEP B

1. Turn the deck over onto its casters and insert the handle into the sockets.

*Does Not Apply To All Models*

2. Thread the 3/8-16 jam nut onto the 3/8-16 x 1" hex head cap screw. There are two of each.
3. Thread the hex head cap screws into the nut welded to each socket. Tighten securely with 3/8" Socket Wrench.
4. Adjust the jam nut so that the hex head cap screw can be tightened securely. (Requires a 9/16" socket or end wrench.) Run the jam nut tight to the welded nut. (Requires a 9/16" end wrench.)

