

Garant
Circular mill, Steel, Type: 27

Order data

Order number	217250 27
GTIN	4045197216519
Item class	21Q

Description
Note:

The actual groove depth $S_{\max}$ is calculated as follows: $(D-d_1) / 2$.

Tool exchange: PowerCard

Through-coolant: yes

for insert type: P26

smallest hole $\varnothing D$: 22 - 37 mm

Internal $\varnothing d_1$: 13.6 mm

maximum cutting depth $S_{\max}$: 11.5 mm

Overhang L_1 : 35 mm

Overall length L_{tot} : 84.2 mm

Technical description

maximum cutting depth $S_{\max}$	11.5 mm
Overall length L_{tot}	84.2 mm
Overhang L_1	35 mm
Shank type	Weldon
smallest hole $\varnothing D$	22 - 37 mm
Internal $\varnothing d_1$	13.6 mm
Shank $\varnothing D_s$ h6	16 mm
Set of insert screws	219819 (20IP; 5.7 Nm)
for insert type	P26

Through-coolant	yes
Thread depth	30.4 mm
Material of milling tool	Steel
Tool exchange	PowerCard
Type of product	Circular mills

Accessories

Set of insert screws 10-piece	219819
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