marathon®

General Purpose Motors

Model No: 256TTDBD6039
Catalog No: GT0862

General Purpose Motor, 20 HP, 3 Ph, 60 Hz, 200 V, 1800 RPM, 256T Frame, DP

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Product Information Packet: Model No: 256TTDBD6039, Catalog No: GT0862 General Purpose Motor, 20 HP, 3 Ph, 60 Hz, 200 V, 1800 RPM, 256T Frame, DP

Nameplate Specifications

Phase	**3**	Output HP	**20 Hp**
Output KW	**14.9 kW**	Voltage	**200 V**
Speed	**1770 r/min**	Synchronous RPM	**1800 r/min**
Service Factor	**1.15**	Frame	**256T**
Enclosure	**Drip Proof**	Thermal Protection	**No Protection**
Efficiency	**93 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**56.0 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**22**	Number of Speeds	**1**

Technical Specifications

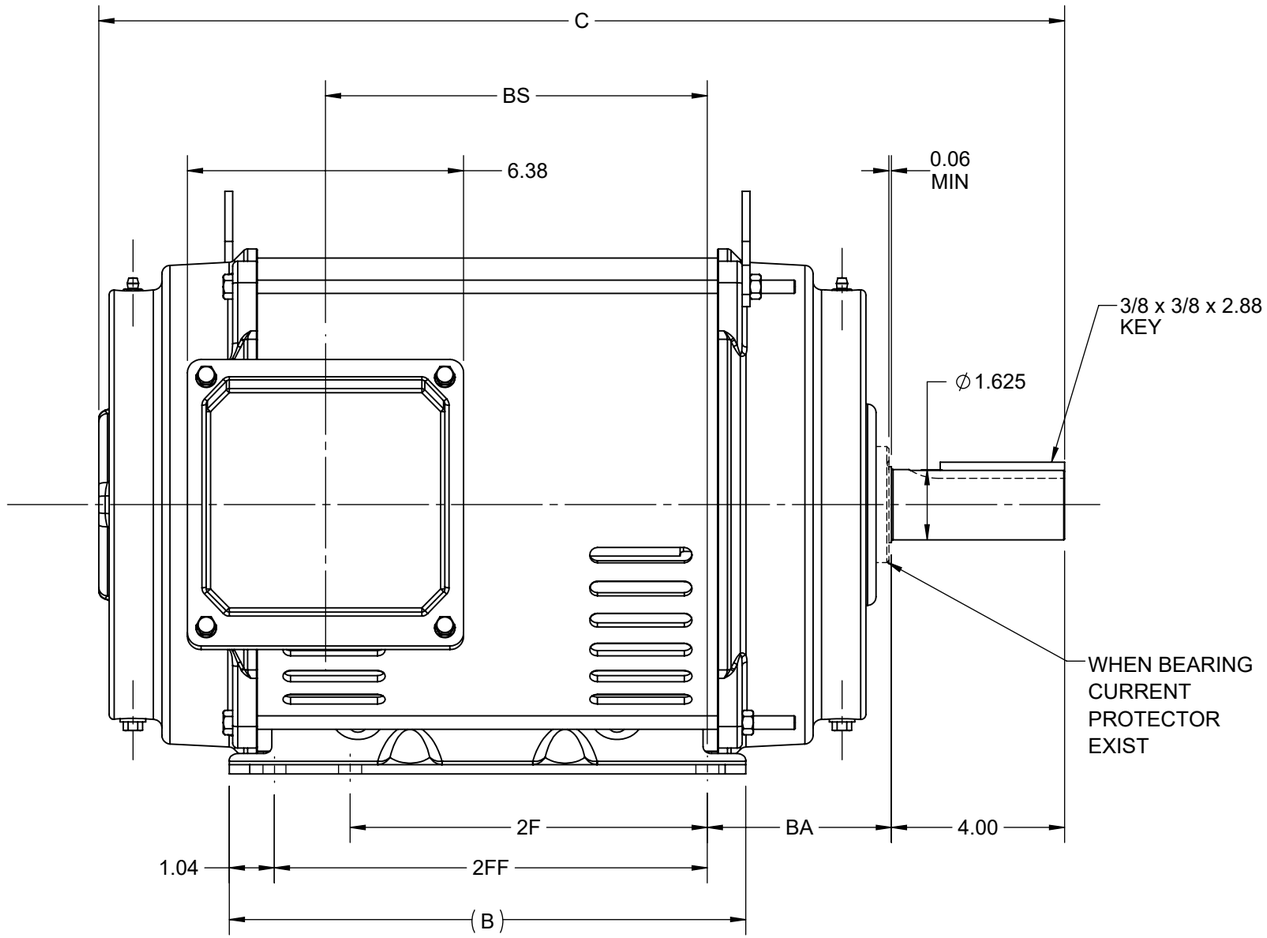
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Wye Start Delta Run Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.51 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Rolled Steel**
Shaft Type	**T**	Shaft Diameter	**1.625 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

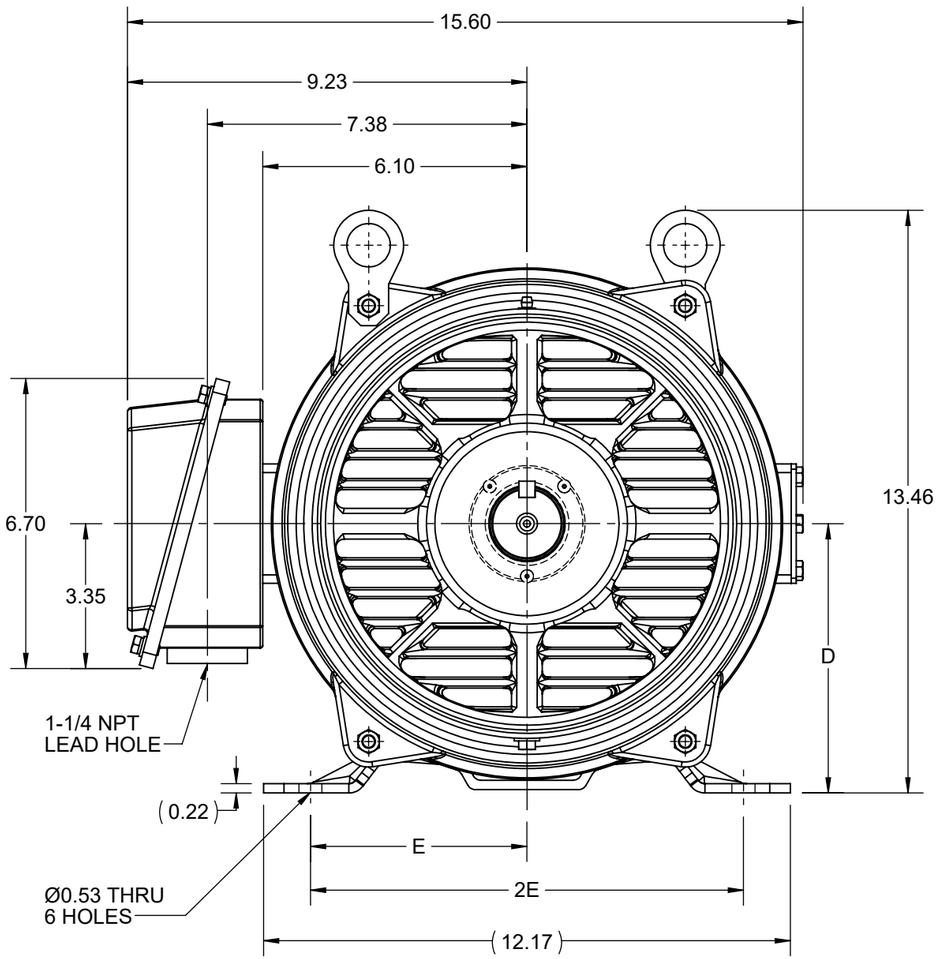
Drawings

Connection Drawing	**EE7340**	Outline Drawing	**SS620685-200**

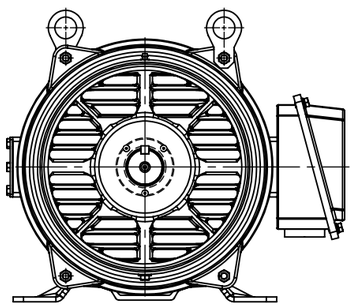
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DASH NO.	B	C	D	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	11.93	22.31	6.25	5.00	10.00	8.25	10.00	4.25	8.82	F1 OR F2	254T
200		23.88							10.45		256T





F2 VIEW



DRAWING REVISION	REVISION BY	REV DATE/© DATE
E	MN	09/04/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023941	VS	09/04/2025

REQUEST NUMBER DESCRIPTION
UPDATED DRAWING VIEW

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP
EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200 INCH / 5.1 mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	XZ
DATE	25/02/2016
APPROVED BY	
DATE	
REFERENCE	
THIRD ANGLE PROJECTION	

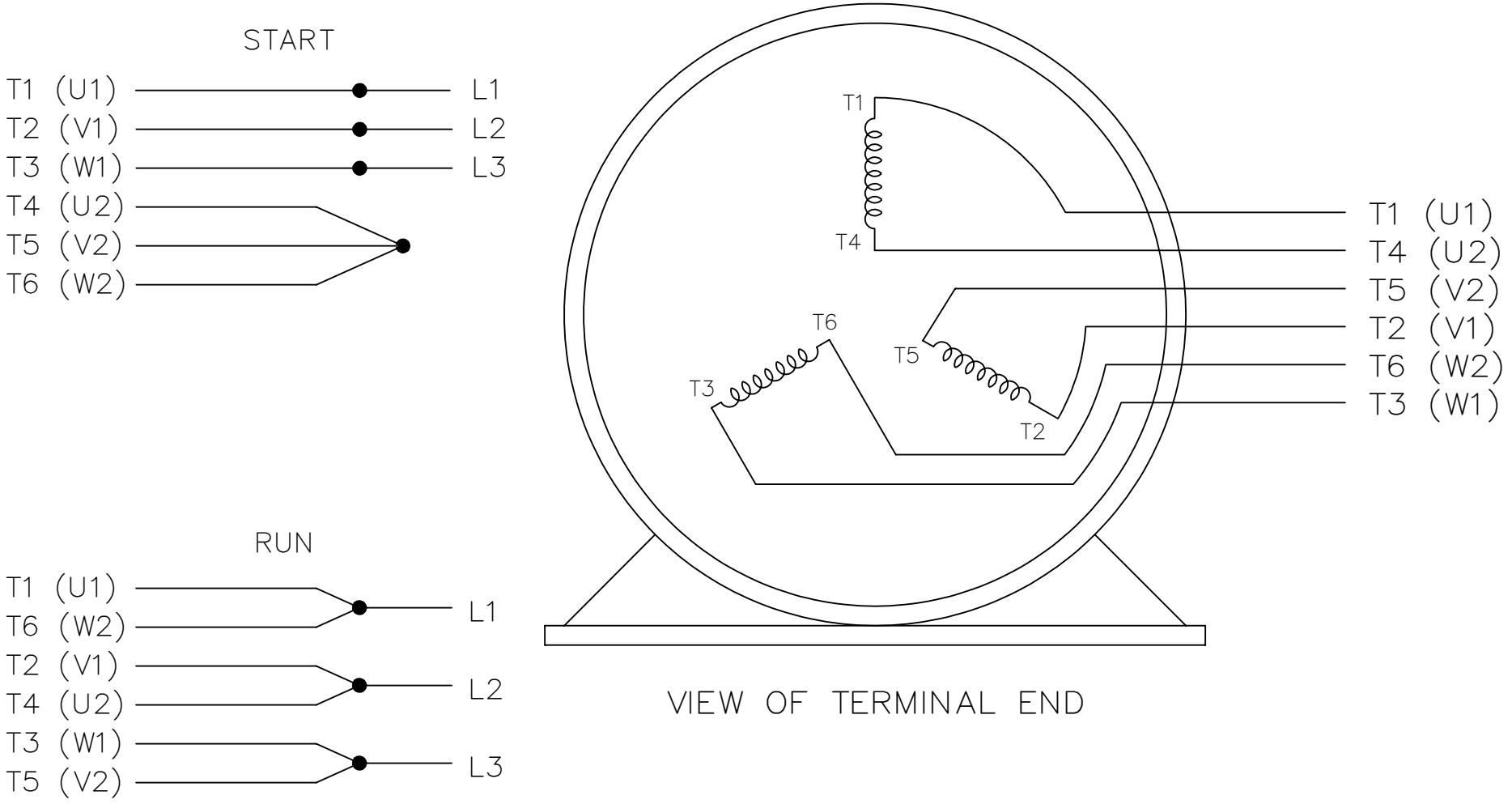
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DESCRIPTION
OUTLINE
254/256T FR NEMA ODP RS

MATERIAL | PROCESS/FINISH

SIZE B | DRAWING NUMBER SS620685 | SHEET 1 OF 1

THREE PHASE
WYE START DELTA RUN



DRAWING REVISION: G	REVISION BY: SB	REV DATE/© DATE: 08/04/2025	PRIMARY DIMENSIONS ARE INCH mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY	DRAWN BY: LZ	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/04/2025		DATE: 01-06-1994	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED				APPROVED BY: GK	DESCRIPTION: CONNECTION DIAGRAM 3∅ - WYE START DELTA RUN
				DATE: 01-18-1994	
				REFERENCE	MATERIAL / PROCESS/FINISH
				THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7340 / SHEET: 1 OF 1

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