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General Purpose Motors

Model No: 256TTDBD6026
Catalog No: GT0062

General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256T Frame, DP

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Product Information Packet: Model No: 256TTDBD6026, Catalog No: GT0062 General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256T Frame, DP

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1770 & 1475 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256T**
Enclosure	**Drip Proof**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48.5/24.3 & 45/22.4 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**22**	Number of Speeds	**1**

Technical Specifications

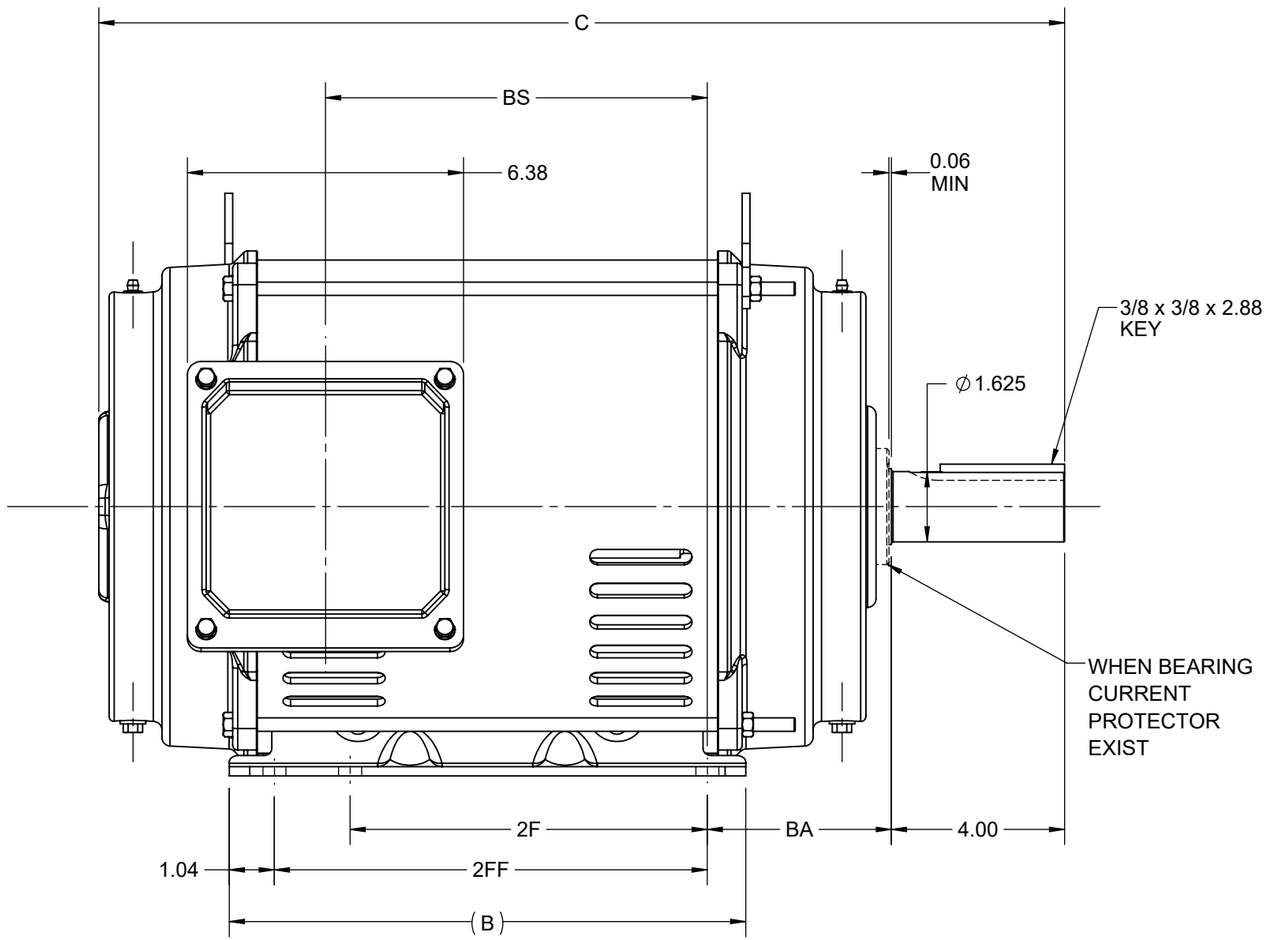
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Wye Start Delta Run Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.51 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Rolled Steel**
Shaft Type	**T**	Overall Length	**24.22 in**
Shaft Diameter	**1 5/8 in**	Shaft Extension	**4 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

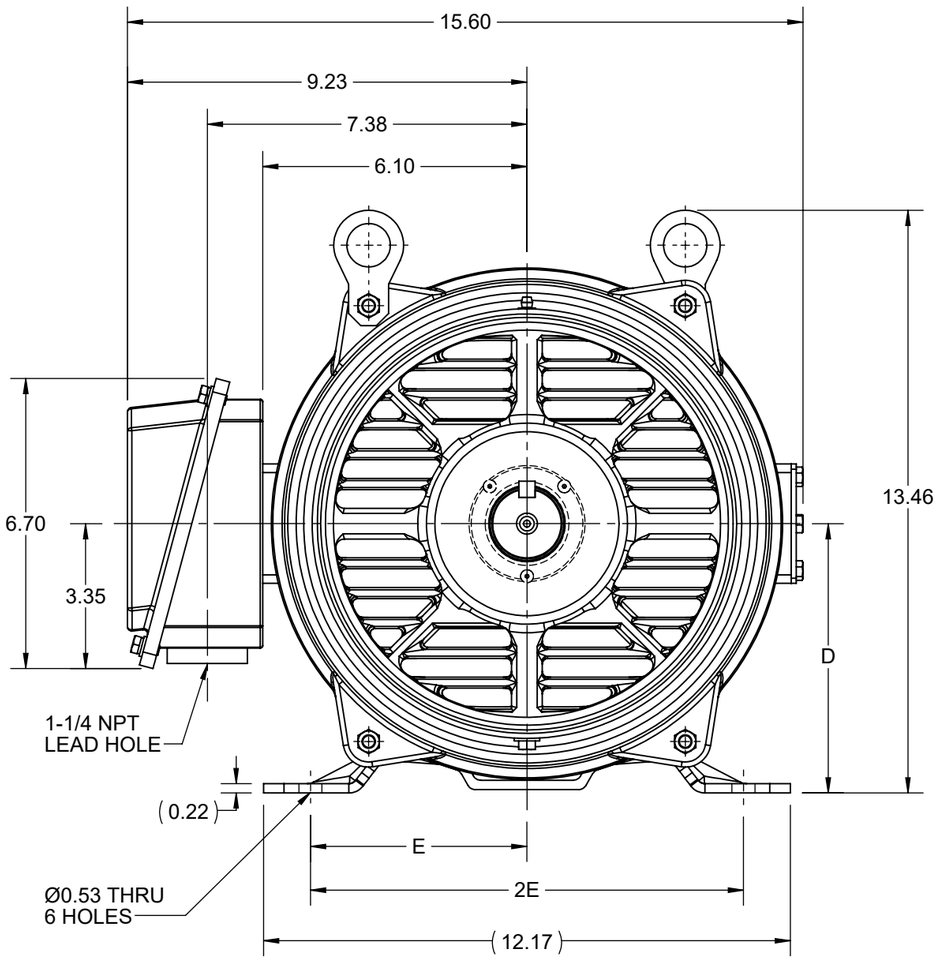
Drawings

Connection Drawing	**EE7358**	Outline Drawing	**SS620685-200**

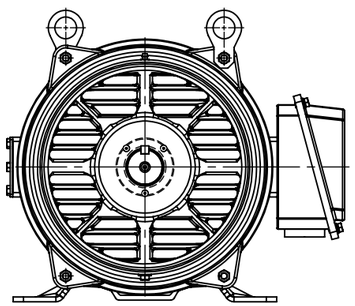
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DASH NO.	B	C	D	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	11.93	22.31	6.25	5.00	10.00	8.25	10.00	4.25	8.82	F1 OR F2	254T
200		23.88							10.45		256T





F2 VIEW



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DRAWING REVISION	REVISION BY	REV DATE/© DATE
E	MN	09/04/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023941	VS	09/04/2025

REQUEST NUMBER DESCRIPTION
UPDATED DRAWING VIEW

TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200 INCH / 5.1 mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	XZ
DATE	25/02/2016
APPROVED BY	
DATE	
REFERENCE	
THIRD ANGLE PROJECTION	

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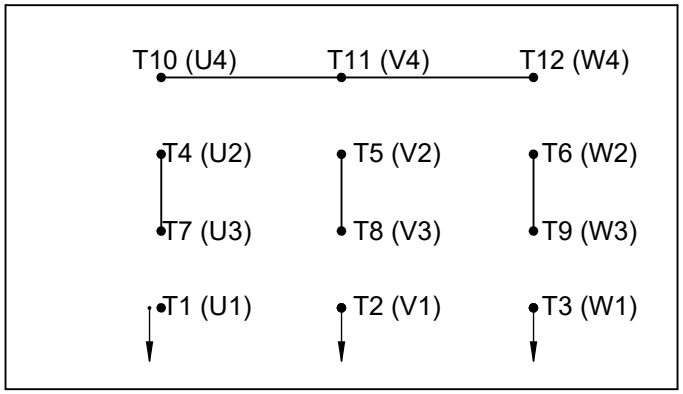
DESCRIPTION
OUTLINE
254/256T FR NEMA ODP RS

MATERIAL | PROCESS/FINISH

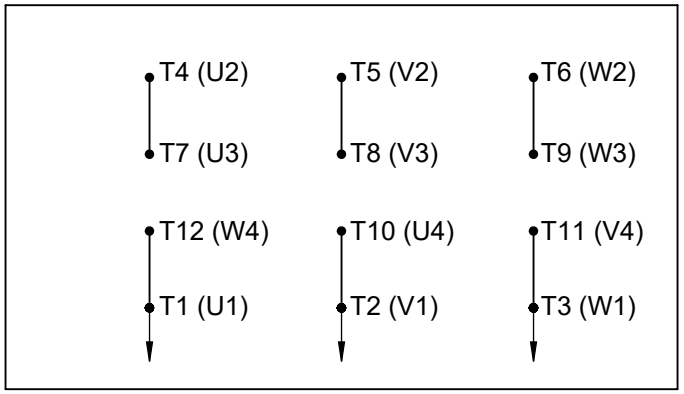
SIZE	DRAWING NUMBER	SHEET
B	SS620685	1 OF 1

HIGH VOLTAGE

WYE START

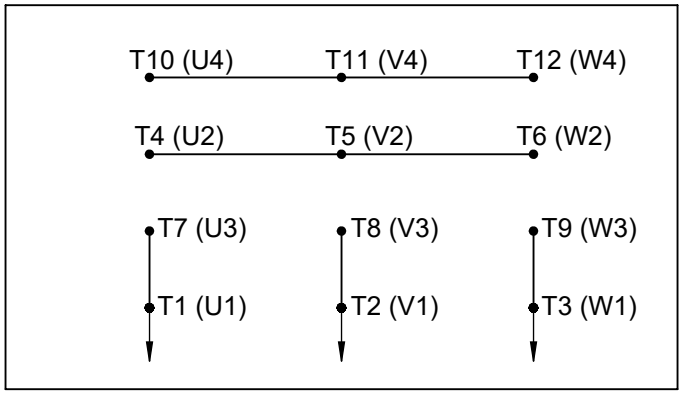


DELTA RUN

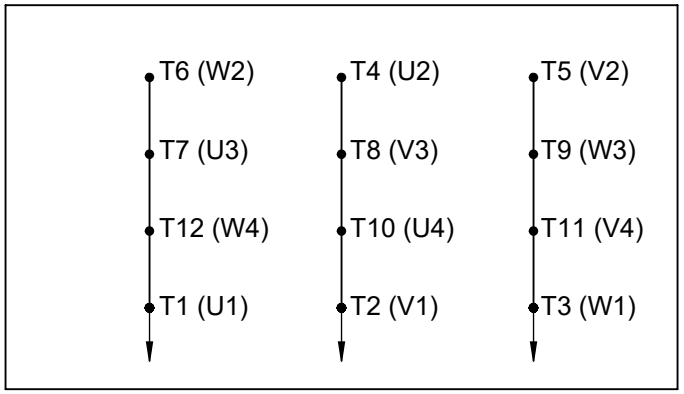


LOW VOLTAGE

WYE START



DELTA RUN



4/2 CKTY △

DRAWING REVISION	REVISION BY	REV DATE/© DATE
E	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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PRIMARY DIMENSIONS ARE INCH
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DRAWN BY	BLR
DATE	03-09-1998
APPROVED BY	GK
DATE	03-23-1998
REFERENCE	
THIRD ANGLE PROJECTION	

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DESCRIPTION
CONN DIAGRAM-EXTERNAL
12 LEAD - DUAL VOLT. - WYE START - DELTA RUN

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7358	1 OF 1

Data Sheet

Date: 12/1/2021
Customer:
Attention:
Submitted by: CHANDANA DESU

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256TTDBD6026

Submittal

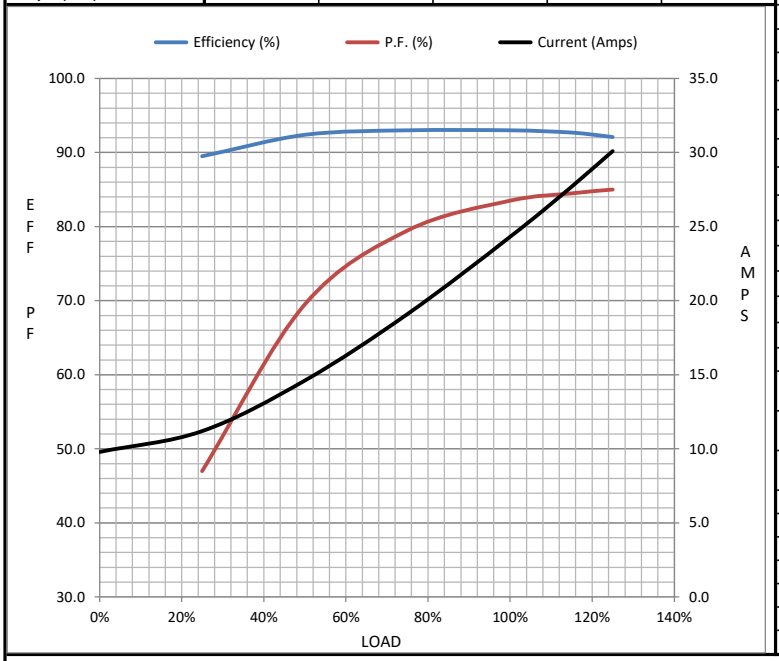
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	9.8	11.2	14.6	19.1	24.3	27.7	30.1	145	
Torque (ft-lb)	0.00	14.5	29.5	44.3	59.4	68.4	74.5	120	
RPM	1800	1793	1785	1778	1770	1,765	1762	0	
Efficiency (%)		89.5	92.4	93.0	93.0	92.7	92.1		
P.F. (%)	5.0	47.0	69.5	79.5	83.5	84.5	85.0	43.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1628	1770	1800
Current (Amps)	145	129	82.0	24.3	9.8
Torque (ft-lb)	120	98.0	146	59.4	0.00



Information Block

HP	20.0
Sync. RPM	1800
Frame	256
Enclosure	DP
Construction	TDB
Voltage	208-230/460#190/380 V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	45 ° C
Duty	CONT
Ambient	40 ° C
Elevation	3,300 feet
Rotor/Shaft wk²	2.80 Lb-Ft²
Ref Wdg	HA31604020 NONE
Sound Pressure @ 1M	74 dBA
VFD Rating	CONSTANT 2:1/VARIABLE 20:1
Outline Dwg	SS620685-200
Conn. Diag	EE7308K
Additional Specifications:	
0	
0	

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.3380	0.1920	1.0680	1.2350	27.3210

Speed -Torque Curve

