

Garant
Indexable insert for milling SEEN 1203 AFTN, for face mills, CU7725

Order data

Order number	213900 ST500
GTIN	4045197302700
Item class	21A

Description
Note:

Standard application values for $a_e = 0.5 \dots 1 \times D$ / $a_{p\max} = 3.5$ mm.

Technical description

Feed f_z per tooth	0.19 mm
Type	ST500
Insert thickness E	3.18 mm
ISO code indexable insert	SEEN1203-AFTN
Type	CU7725
Tool material	Cermet
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	220 m/min	P
dry	suitable		