marathon®

General Purpose Motors

Model No: 254TTFCD6003
Catalog No: GT1221A

General Purpose Motor, 15 & 10 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 3600 RPM, 254TC Frame, TEFC

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Product Information Packet: Model No: 254TTFCD6003, Catalog No: GT1221A General Purpose Motor, 15 & 10 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 3600 RPM, 254TC Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**15 & 10 Hp**
Output KW	**11.2 & 7.5 kW**	Voltage	**230/460 & 190/380 V**
Speed	**3545 & 2955 r/min**	Synchronous RPM	**3600 & 3000 r/min**
Service Factor	**1.15 & 1.15**	Frame	**254TC**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**91 & 90.2 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**35.5/17.8 & 29.6/14.8 A**
Power Factor	**87**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6209**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

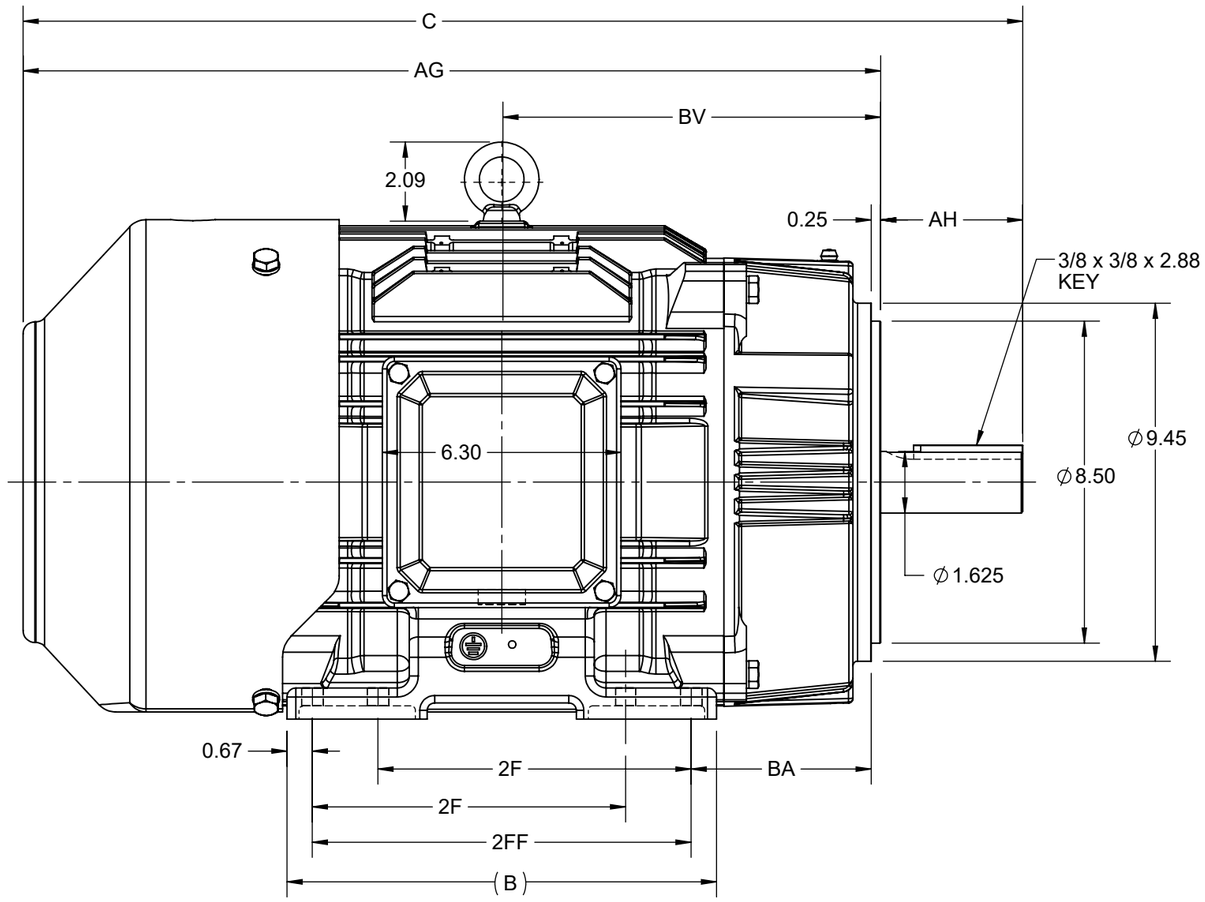
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**2**	Rotation	**Reversible**
Resistance Main	**.788 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Overall Length	**24.65 in**
Frame Length	**10.0 in**	Shaft Diameter	**1.626 in**
Shaft Extension	**4 in**	Assembly/Box Mounting	**F1/F2 Capable**
Inverter Load	**Constant 2:1/Variable 10:1**		

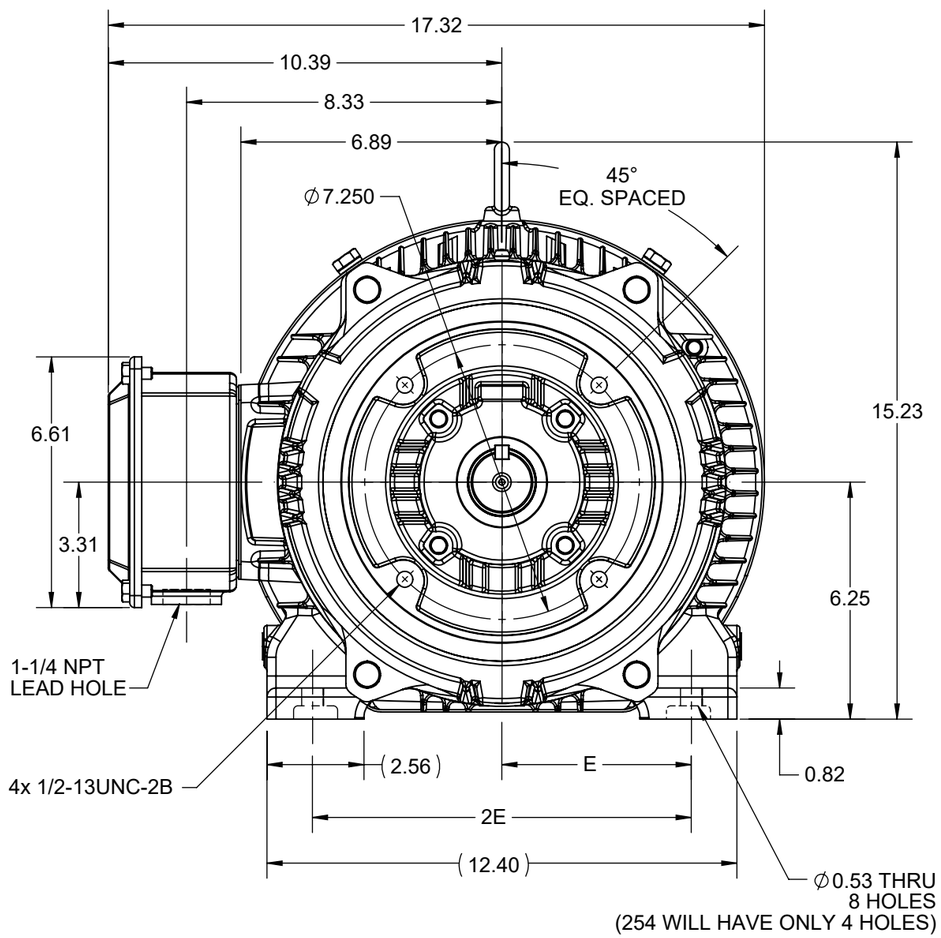
Drawings

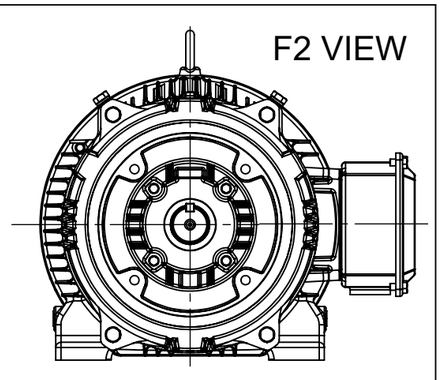
Connection Drawing	**EE7308K**	Outline Drawing	**SS620700-100**

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DASH NO.	B	C	E	2E	2F	2FF	AG	AH	BA	BV	MOUNTING	FRAME
100	9.60	24.65	5.00	10.00	---	8.25	20.90	3.75	4.75	9.14	F1 OR F2	254TC
200	11.34	26.39			8.25	10.00	22.64			10.00		254/256TC







DRAWING REVISION	REVISION BY	REV DATE/© DATE
D	SB	07/23/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023556	SBD	07/23/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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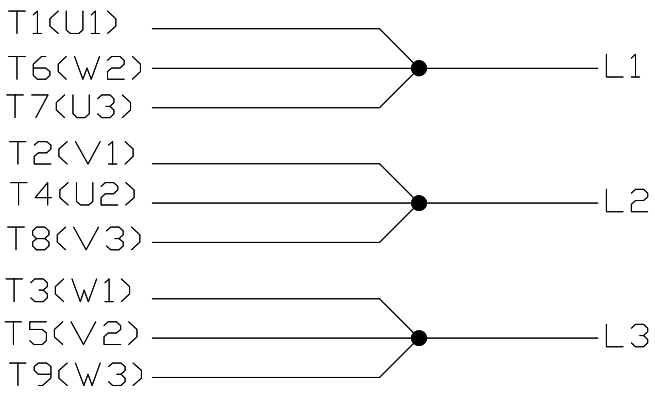
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DRAWN BY	DESCRIPTION
SMAR	OUTLINE
DATE	254/256TC FR-TEFC-CAST IRON
06/07/2015	
APPROVED BY	
SBD	
DATE	
06/07/2015	
REFERENCE	MATERIAL / PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B / DRAWING NUMBER SS620700 / SHEET 1 OF 1

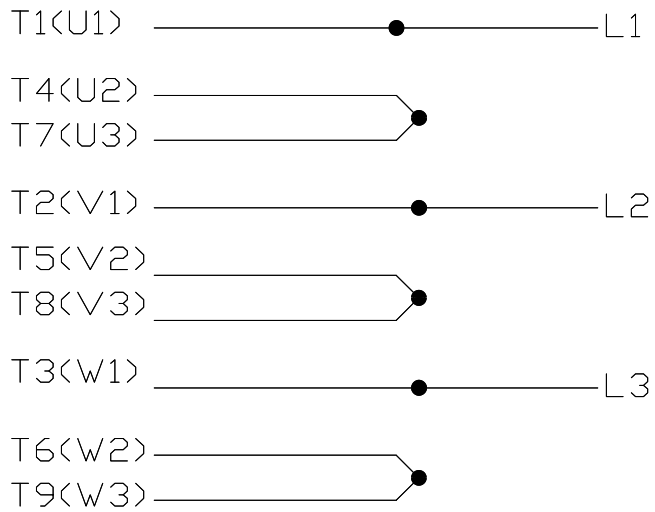
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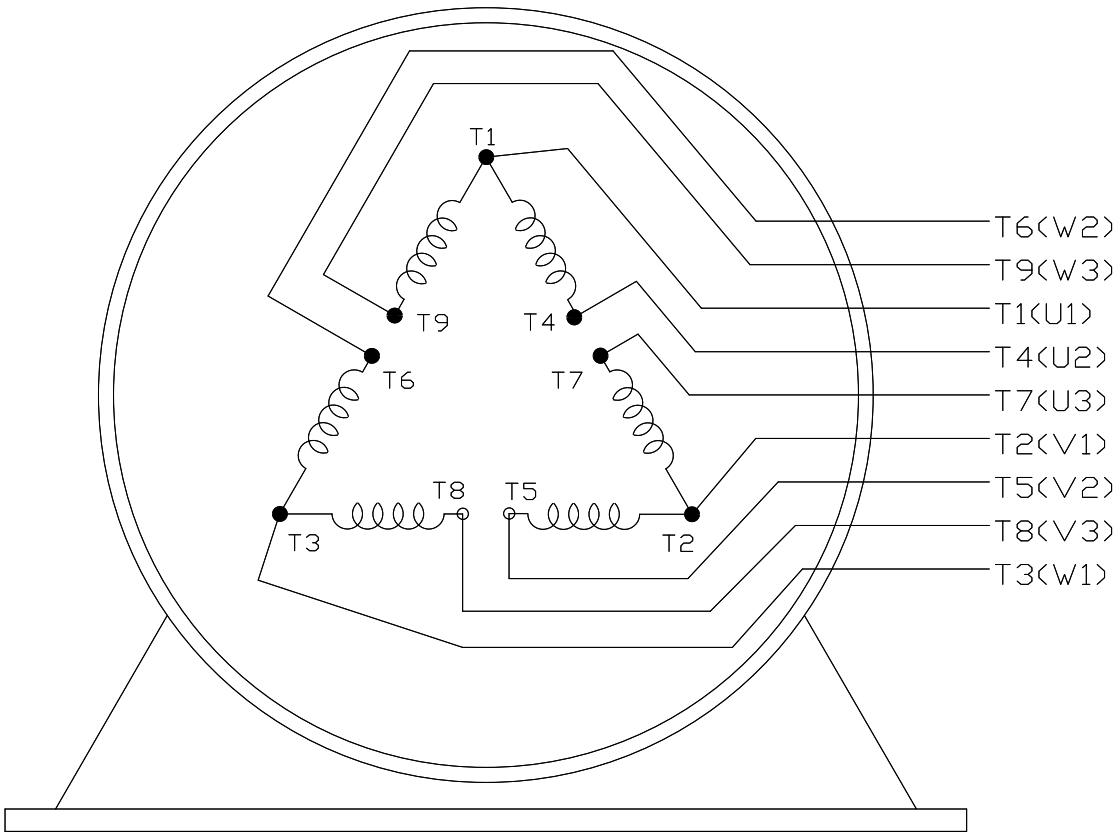
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LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS
			DATE: 06/15/1997	
			REFERENCE	MATERIAL / PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7308K / SHEET: 1 OF 1

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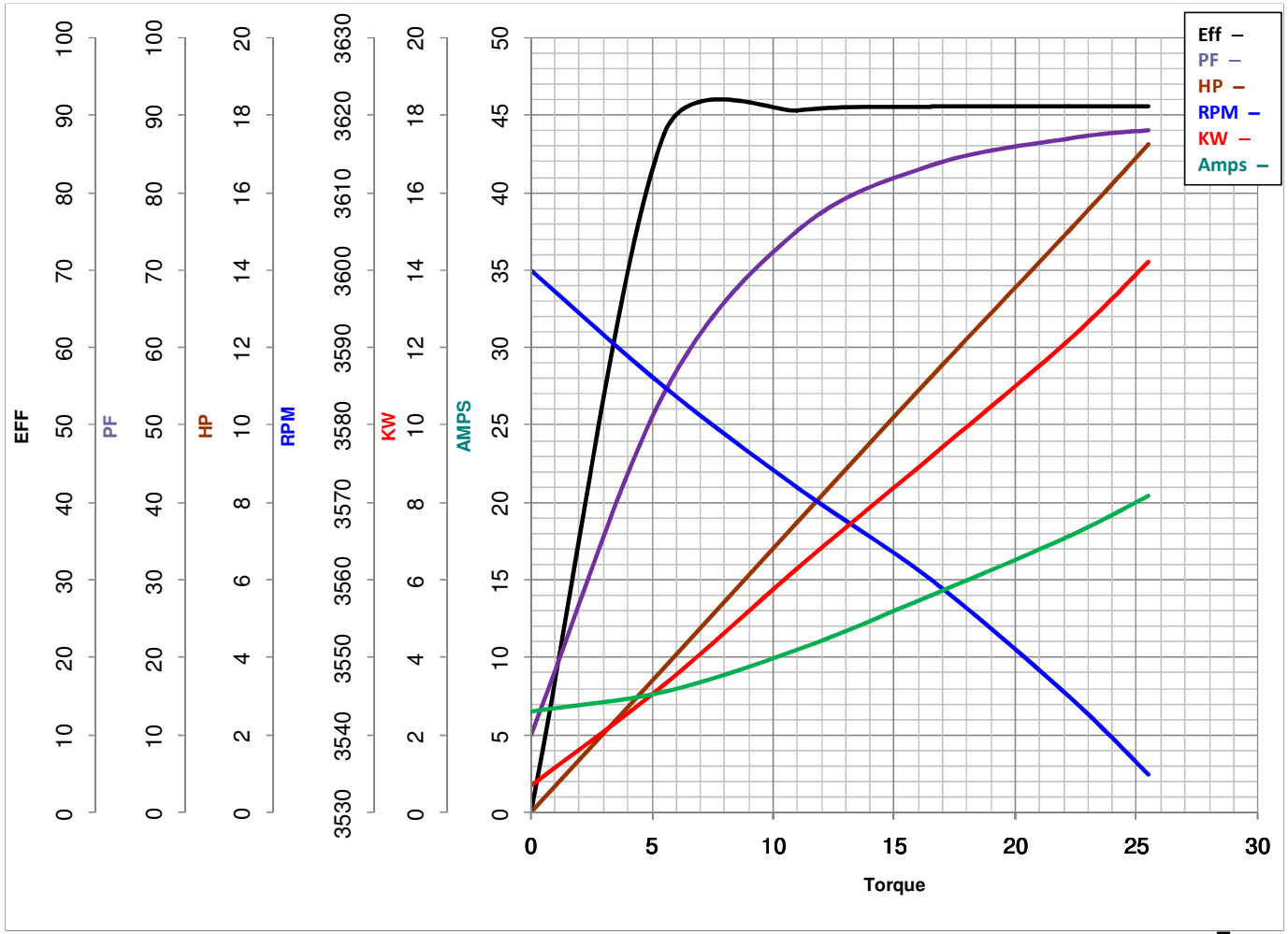
TYPICAL PERFORMANCE CURVE for AC MOTOR

Customer

Curve at 460 **Volts** **HP** 15&10 **PHASE** 3
60 **HZ**
15 **HP** **VOLTS** 230/460&190/380

Model No 254TTFCD6003

Catalog No GT1221A **HZ** 60&50 **RPM** 3545&2955



FL TORQUE	22.2 **Lb.Ft**		**FL AMPS**	35.5/17.8	
BD TORQUE	60.0 **Lb.Ft**		**PU TORQUE**	31.5	**Lb.Ft**
LR TORQUE	37 **Lb.Ft**		**LR AMPS**	114	
WINDING	HE31602008-2	**Prepared By** ANUSHA M		**Date**	5/4/2018