

**Garant**

**Indexable insert for milling SCLT 05T104, for high-performance 45° chamfer mills, HU7810**

**Order data**

Order number	216465 ALU
GTIN	4045197552785
Item class	21A

**Technical description**

Feed $f_z$ per tooth	0.08 – 0.18 mm
Type	ALU
Corner radius	0.4 mm
Insert thickness E	1.98 mm
ISO code indexable insert	SCLT 05T104
Type	HU7810
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	1000 m/min	N
Aluminium (short chipping)	suitable	700 m/min	N
Alu > 10% Si	suitable	400 m/min	N
Oil	suitable		
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		