

Power Pipe Cutters



Model 700 ready for mounting on Model 258 Unit.

MODEL 258 POWER PIPE CUTTER

The RIDGID® Model 258 Power Pipe Cutter cuts 2 1/2" (65 mm) to 8" (200 mm) schedule 10*/40 steel pipe, galvanized pipe, rigid conduit, etc. at the job site or in the shop. Powered by the RIDGID No. 700 Power Drive, the 258 is a displacement cutter that provides square cuts. The operator controls the feeding rate by pumping the hydraulic foot pump throughout the operation. A square cut with minimal burr on either 21 ft (6m) or nipple lengths of pipe is achieved quickly** without abrasive dust, sparks, or open flame. Also, the RIDGID Pipe Roller for beveling can be used to rotate the pipe while second operator uses a grinder to bevel the pipe.

- Square cut 21ft (6m) or nipple lengths of pipe without effort.
- Easily cuts by displacing instead of removing pipe material.
- No abrasive dust, dangerous sparks, or open flame.
- Quickly cuts steel pipe with minimal burr.
- Great for cutting pipe for groove joining.
- Heavy-duty design is perfect for field or shop use.
- Adaptable for beveling.
- Blade not intended for use on stainless steel.

SPECIFICATIONS

- **Cutting Capacity** – 2 1/2" (65 mm) to 8" (200 mm) schedule 10*/40 steel pipe
- **Powered by a model 700 Power Drive (not included).** Power Drive RPM – 26-30 (no load)
- **Weight** – 105 lbs. (48 kg) (excludes the No. 700 Power Drive)

Catalog No.	Model No.	Description	Weight	
			lb.	kg
50767	258	Pipe Cutter	105	48

Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
66687	-	8 1/2" H-D Cutter Wheel Assembly (includes HD Cutter Wheel, hub w/pins, cover plate)	13	6
50812	E-258	Cutter Wheel Std.	2	1
58222	E258-T	Cutter Wheel – Thin		
54397	-	Transport Cart	24	11
60002	258PS	Ball transfer Pipe Support 2 1/2" (65mm) to 12" (300mm)	21	10
61757	-	Pipe Roller for Beveling (for Model 258 only) (Quantity 2)	13	6

*Use the thin wall cutter wheel for best results.

**Cutting time varies with pipe schedule and diameter.

Note: Model 258 is not recommended to cut cast iron pipe.

For optimum wheel life always properly support the work piece with ball transfer pipe supports.



Model 258 with Pipe Roller in use for beveling. Two operators are recommended for this operation

Standard Equipment

Catalog No. Model No.	Description	50767 258
42620	Square Drive Adapter - 15/16"	•
60002	Ball transfer Pipe Support 2 1/2" (65mm) to 12" (300mm)	•
66687	8 1/2" H-D Cutter Wheel Assembly (includes HD Cutter Wheel (Qty 2), hub w/pins, cover plate)	•
59512	Pump, HF32 Hydraulic Foot	•
59517	RAM, Hydraulic 258	•



Model 258 Pipe Cutter with No. 700 Power Drive in use for cutting



Model 258 Pipe Cutter with No. 60002 Pipe Support

(TOOL TIP)

Do not overfill the hydraulic pump on power pipe cutters. Excess oil will purge out of seals on pump and ram.

Power Pipe Cutters



MODEL 258XL POWER PIPE CUTTER

The RIDGID® 258XL offers 8" (200 mm) to 12" (300 mm) diameter pipe cutting capacity. Powered by the RIDGID No. 700 Power Drive, the 258XL is a displacement cutter that provides square cuts. The operator controls the feeding rate by pumping the hydraulic foot pump throughout the operation. A square cut with minimal burr on either 21ft (6m) or nipple lengths of pipe is achieved quickly** without abrasive dust, sparks, or open flame. Now one person can easily square cut 12" schedule 40 pipe in minutes. Also, the RIDGID Pipe Roller for beveling can be used to rotate the pipe while second operator uses a grinder to bevel the pipe.

- Square cut 21ft (6m) or nipple lengths of pipe without effort.
- Easily cuts by displacing instead of removing pipe material.
- No abrasive dust, dangerous sparks, or open flame.
- Quickly cuts steel pipe with minimal burr.
- Great for cutting pipe for groove joining.
- Blade not intended for use on stainless steel.

SPECIFICATIONS

- Cutting Capacity – 8" (200mm) to 12" (300mm) schedule 10*/40 steel pipe
- Powered by a model 700 Power Drive (not included). Power Drive RPM – 26-30 (no load)
- Weight – 140 lbs. (63 kg) (excludes the No. 700 Power Drive)

Catalog No.	Model No.	Description	Weight	
			lb.	kg
58227	258-XL	Pipe Cutter	145	66

Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
59512	258FP	Pump, HF32 Hydraulic Foot	-	-
66687	-	8 1/2" H-D Cutter Wheel Assembly (includes HD Cutter Wheel, hub w/pins, cover plate)	13	6
50812	E-258	Cutter Wheel Std.		
58222	E258-T	Cutter Wheel – Thin	2	1
54397	-	Transport Cart	24	11
60002	258PS	Ball transfer Pipe Support 2 1/2" (65mm) to 12" (300mm)	21	10
61757	-	Pipe Roller for Beveling (for Model 258 only) (Quantity 2)	13	6

*Use the thin wall cutter wheel for best results.

**Cutting time varies with pipe schedule and diameter.

Note: Model 258 is not recommended to cut cast iron pipe.

For Optimum wheel life always properly support the work piece with ball transfer pipe supports.

Standard Equipment

Catalog No. Model No.	Description	58227 258-XL
42620	Square Drive Adapter - 15/16"	•
60002	Ball transfer Pipe Support 2 1/2" (65mm) to 12" (300mm)	•
66687	8 1/2" H-D Cutter Wheel Assembly (includes HD Cutter Wheel (Qty 2), hub w/pins, cover plate)	•
59512	Pump, HF32 Hydraulic Foot	•
59517	RAM, Hydraulic 258	•

(TOOL TIP)

When using 258 and 258XL pipe cutters with long lengths of pipe, it is especially important to properly support the pipe to prevent cutter wheel damage. Extra pipe supports may be needed and the work area must be level.