

## GENERAL INFORMATION

### STANDARDS, 2020 NATIONAL ELECTRICAL CODE®

#### Applications: Steel Boxes

RACO® high-quality steel boxes:

- Are used in branch circuit wiring
- Accommodate wiring devices, such as switches and receptacles
- Most may also serve as fixture supports
- Provide excellent protection for wiring system or devices
- Must be closed with a cover, light fixture canopy or wallplate
- Permit access to conductors for maintenance
- Allow for branch circuit runs
- Provide two-hour fire rating for 4x4 or smaller wall opening

#### Product Features: Outlet Boxes for Fixture or Fan Support

These high-quality boxes:

- Are listed to support lighting fixture canopies or fans
- Feature oversized #10 screws to provide strength and rigidity

#### Product Features: TKO® Knockouts

- TKO® knockouts offer greater flexibility with RACO® combination 1/2" and 3/4" knockout
- Stock just one product instead of two or three
- One product for the installer to carry

#### TKO Provides Reliable Grounding Path

- Independent tests conducted by UL prove that the TKO passes the same high-current fault test used to test grounding bushings and ground lugs
- RACO® TKO knockout is UL Listed, providing bonding without the use of bonding jumpers
- Suitable for bonding without any additional bonding means around concentric (or eccentric, TKO) knockouts where used in circuits above or below 250V
- This knockout does not impair the electrical connection to ground

#### Most RACO® Boxes Have At Least One Tapped #10-32 Grounding Hole

- The products that do not have a grounding screw hole are: plenum boxes catalog numbers 226 and 239

#### Product Features: Combination Screw Heads

- Cover and clamp screws have combination slotted/Phillips heads
- Self-tapping screws provide for 100% thread engagement

#### Metallic Boxes: Fire Resistance Rating Wall Penetrations\*

Listed single and double gang metallic outlet and switch boxes with metallic or nonmetallic cover plates, also metallic 4x4 and octagon boxes may be used in bearing and non-bearing wood stud and steel stud walls, and floor-ceiling and roof-ceiling assemblies with ratings not exceeding two hours.

The surface area of individual metallic outlet or switch boxes shall not exceed 16 square inches through a fire rated wall. The aggregate surface area of the boxes shall not exceed 100 square inches per 100 square feet. Boxes located on opposite sides of walls or partitions shall be separated by a horizontal distance of 24 inches.

The metallic outlet or switch boxes shall be securely fastened to the studs, and the opening in the wallboard facing shall be cut so that the clearance between the box and the wallboard does not exceed 1/8 inch.

\* Reference: Fire Resistance Ratings ANSI/UL 263, Sec. III-6.

#### Standard Materials: Steel Covers, Outlet and Standard Switch Boxes

- Steel boxes and covers are made of .0625 inch thick pre-galvanized sheet steel
- Handy Box covers are made of .030 inch thick galvanized sheet steel

#### Compliances

RACO® steel boxes and covers generally carry the following compliance ratings. Check specific catalog pages for individual compliances.

- UL Listed – Standard 514-A, file E195978 (“QCIT” Category)
- Boxes and covers are listed for their Electrical Applications (electrical codes), UL Electrical Construction Equipment Online Directory (electrical codes).
- Boxes are listed for Fire Resistance Directory, including the Two-Hour Fire Rating, (building codes) UL Orange Book
- UL Classified Standard – UL263 file R16536, CEYY, QBWY
- CSA Certified – C22.2 #18, CSA File LR-1082
- ANSI/NEMA OS1
- Federal Manufacturer’s number 28488



For installation guidelines and to learn more about RACO® products, visit the NEMA website at <http://www.nema.org>.

The National Electrical Manufacturers Association (NEMA) website is a valuable electrical resource providing the information you need - quickly.

#### Wiring Capacity: Steel Outlet and Switch Boxes; Cubic Inches

#### Maximum Number of Conductors or Minimum Size Box Required – National Electrical Code Article 314.16 (A and B) also table 314.16(A)

The purpose of NEC® Article 314.16 is to determine the maximum conductor count or the minimum box size required for an application. It also may be used to determine how many other conductors may be added without exceeding the Code-prescribed limit.

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Most applications have determined the number of conductors. The question that then remains is the smallest (minimum) size box that is permitted. The rules of Article 314.16 are to be used to determine the Code-recognized limit.

Selection of an outlet or junction box for use in an electrical circuit work must take into consideration the maximum number of wires permitted in the box. Safe electrical practice demands that wires not be jammed into boxes because of the possibility of nicks, abrasions or other damage to the insulating material, creating the potential for ground faults or short circuits.

#### Article 314 – Boxes and Fittings

##### **NEC® 314.16 (A and B) also table 314.16(A). Number of Conductors in Outlet, Device, and Junction Boxes, and Conduit Bodies.**

Boxes shall be of sufficient size to provide free space for all enclosed conductors. In no case shall the volume of the box, as calculated in (a) below, be less than the fill calculation as calculated in (b) below. The minimum volume for conduit bodies shall be as calculated in (c) below.

The provisions of this section shall not apply to terminal housings supplied with motors. See Section 430.12.

Boxes and conduit bodies enclosing conductors, size #4 or larger, shall also comply with the provisions of Section 314-28.

**(a) Box Volume Calculations.** The volume of a wiring enclosure (box) shall be the total volume of the assembled sections, and, where used, the space provided by plaster rings, domed covers, extension rings, etc., that are marked

with their volume in cubic inches or are made from boxes the dimensions of which are listed in Table 314.16(A).

**(1) Standard Boxes.** The volume of standard boxes that are not marked with a cubic inch capacity shall be as given in \*Table 314.16(A).

**(2) Other Boxes.** Boxes 100 cubic inches (1,640 cu. cm3.) or less, other than those described in table, and nonmetallic boxes shall be durably and legibly marked by the manufacturer with their cubic inch capacity. Boxes described in table that have a larger cubic inch capacity than is designated in the table shall be permitted to have their cubic inch capacity marked as required by this section.

**(b) Box Fill Calculations.** The volumes in paragraphs (1) through (5) below, as applicable, shall be added together. No allowance shall be required for small fittings such as locknuts and bushings.

**(1) Conductor Fill.** Each conductor that originates outside the box and terminates or is spliced within the box shall be counted once, and each conductor that passes through the box without splice or termination shall be counted once. The conductor fill, in cubic inches, shall be computed using Table 314.16(B)(1). A conductor, no part of which leaves the box, shall not be counted.

*Exception: Where an equipment grounding conductor or not over four fixture wires smaller than #14, or both, enter a box, from a domed fixture or similar canopy and terminate within that box, it shall be permitted to omit these conductors from the calculations.*

**(2) Clamp Fill.** Where one or more internal cable clamps, whether factory or field supplied, are present in the box, a single volume allowance in accordance with NEC® 314.16(B)(2) shall be made based on the largest conductor present in the box. No allowance shall be required for a cable connector with this clamping mechanism outside the box.

**(3) Support Fittings Fill.** Where one or more fixture studs or hickies are present in the box, a single volume allowance in accordance with NEC® 314.16(B)(3) shall be made for each type of fitting based on the largest conductor present in the box.

**(4) Device or Equipment Fill.** For each yoke or strap containing one or more devices or equipment, a double volume allowance in accordance with NEC® 314.16(B)(4) shall be made for each yoke or strap based on the largest conductor connected to a device(s) or equipment supported by that yoke or strap.

**(5) Equipment Grounding Conductor Fill.** Where one or more equipment grounding conductor(s) enter(s) a box, a single volume allowance in accordance with Table 314.16B shall be made based on the largest equipment grounding conductor present in the box. Where an additional set of equipment grounding conductors, as permitted by NEC® 314.16(B)(5) are present in the box, an additional volume allowance shall be made based on the largest equipment grounding conductor in the additional set.

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MOST OFTEN REQUESTED SECTIONS OF THE NATIONAL ELECTRICAL CODE®	HOW RACO® PRODUCTS HELP COMPLETE THE INSTALLATION
<p><b>250.97 Method of Bonding Service Equipment — Bonding Jumpers.</b> Bonding jumpers are <u>not</u> required for concentric and eccentric knockouts <u>if</u> they are listed.</p>	<p>This Section is used to ensure that there is ground continuity when a concentric or eccentric knockout incorporated in a box. A bonding jumper is not required when using any of the RACO® patented TKO knockout boxes.</p>
<p><b>314.27 (A) Boxes at Lighting Fixture Outlets.</b> Boxes to support light fixtures must be listed for fixture support.</p>	<p>Device boxes use #6-32 screws to secure devices such as snap-switches and receptacles. They are not suitable for support of other than very lightweight lighting fixtures, such as some wall-bracket types.</p>
<p><b>314.27 (B) Floor Boxes.</b> Boxes listed specifically for this application shall be used for receptacles located in the floor. Exception: Boxes located in elevated floors of show windows and similar locations where the authority having jurisdiction judges them free from physical damage, moisture and dirt.</p>	<p>Only boxes that are UL Listed for the application may be fastened into the floor. RACO® floor boxes are in Section A of this catalog.</p>
<p><b>314.27 (C) Boxes at Fan Outlets.</b> Boxes at Ceiling-Suspended (Paddle) Fan Outlets. Outlet boxes or outlet box systems used as the sole support of a ceiling suspended (paddle) fan shall be listed, shall be marked by their manufacturer as suitable for this purpose, and shall not support ceiling-suspended (paddle) fans that weigh more than 32kg (70lb).</p>	<p>For any ceiling outlet that is intended to have a ceiling (paddle) fan installed, a UL Listed outlet box rated for ceiling fan support must be installed. RACO® offers a complete line of products designed for various applications and mounting needs.</p>
<p><b>314.16 (A)(3) Space for Conductors.</b> Canopies and outlet boxes taken together shall provide adequate space so that fixture conductors and their connecting devices can be properly installed.</p>	<p>When calculating the minimum cubic inch requirements for an outlet box, the canopy may be included in the calculation at the discretion of the Authority Having Jurisdiction. If the canopy of the fixture/fan is marked with the cubic inch capacity, then the additional volume must be accepted by the Authority Having Jurisdiction.</p>
<p><b>314.27 (B) Maximum Luminaire Weight.</b> Fixtures greater than 50 pounds cannot be supported by a fixture box unless additional independent support is provided.</p>	<p>All outlet boxes that are intended to be used with fixtures are tested in accordance with UL Standard 514A.</p>
<p><b>250.146 (A) Surface-Mounted Box.</b> Where the box is mounted on the surface, direct metal-to-metal contact between the device yoke and the box or a contact yoke or device that complies with 250.146(B) shall be permitted to ground the receptacle to the box.</p>	<p>This new method provides better bonding for the cover. RACO flat corner covers and mud rings comply.</p>

STANDARDS, 2020 NATIONAL ELECTRICAL CODES®

<b>MOST OFTEN REQUESTED ARTICLES OF THE 2020 NATIONAL ELECTRICAL CODE®</b>	<b>HOW RACO® PRODUCTS HELP COMPLETE THE INSTALLATION</b>
<p><b>800.133 Exception (A)(1)(d) Installation of Communications Wires, Cables and Equipment – Electric Light or Power Circuits.</b>                      Communications conductors shall not be placed in any raceway, compartment, outlet box, junction box, or similar fitting with conductors or electric light or power circuits or Class 1 circuits.</p>	<p>When power and voice/data are brought to one enclosure, a means of dividing the wiring is required. Voltage barriers are available on the following box types: 4" and 4-11/16" square boxes, three- and four-gang switch boxes, masonry boxes, and gang boxes.</p>
<p><b>406.12, Tamper-resistant Receptacles.</b>                      In all areas specified in 406.12(1) through 406.12(8), all 125 volt, 15 and 20 amp receptacles shall be listed tamper-resistant receptacles.</p>	<p>This is to prevent shocks of small children that like to insert keys, paper clips, etc. into the receptacle slots.</p>
<p><b>314.24 (B) Depth of Boxes.</b> Minimum depth of boxes for outlets, devices, and utilization equipment.</p>	<p>Boxes must be a minimum depth depending on their use and/or are required to have a minimum clearance behind the device or equipment of per 314.24 (B).</p>

### 4" SQUARE COVERS



752, 8752,  
8752-5



753, 8753,  
8753-5



754



911-8



787



774, 775, 8775  
782



771, 8771, 772, 8772  
773, 8773, 768, 8768



785, 786

CATALOG #	DESCRIPTION	CUBIC INCHES (CM <sup>3</sup> )	STD. PKG.	BAR CODE
<b>4" Square Flat Covers</b>				
752	Flat, Blank	—	50	—
8752	Flat, Blank	—	50	
8752-5*	Flat, Blank	—	50	
753	Flat, 1/2" KO in Center	—	50	—
8753	Flat, 1/2" KO in Center	—	50	
8753-5*	Flat, 1/2" KO in Center	—	50	
754	Flat, 3/4" KO in Center	—	50	—
911-8	Flat, Blank, <b>Painted Red</b>	—	50	
<b>4" Square Single Device Covers</b>				
787	Flat	—	25	
771	Raised 1/4"	1.5 (24.6)	100	—
8771	Raised 1/4"	1.5 (24.6)	25	
782	Raised 1/2" Tile	3.5 (57.3)	25	
772	Raised 1/2" Drawn	3.5 (57.3)	100	—
8772	Raised 1/2" Drawn	3.5 (57.3)	50	
768	Raised 5/8"	4.5 (73.7)	50	—
8768	Raised 5/8"	4.5 (73.7)	25	
773	Raised 3/4"	5.5 (90.1)	50	—
8773	Raised 3/4"	5.5 (90.1)	25	
774	Raised 1"	7.5 (122.9)	25	
775	Raised 1-1/4"	9.5 (115.6)	25	—
8775	Raised 1-1/4"	9.5 (115.6)	25	
785	Raised 1-1/2"	11.3 (185.2)	25	—
786	Raised 2"	14.5 (237.6)	25	—

#### APPLICATIONS

- RACO® covers are used to close an outlet box
- Raised device covers are used for mounting switches or receptacles

#### PRODUCT FEATURES

- Angled mounting slots compensate up to 12° for box misalignment
- Red boxes, covers and extensions for dedicated life safety alarm circuits

#### COMPLIANCE

- LISTED

\*5 Bundles of 10 – sold in carton quantities only