marathon®

General Purpose Motors

Model No: 256TTFL16033
Catalog No: E2124

General Purpose Motor, 20 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256T Frame, TEFC

©2026 Marathon, All Rights Reserved.

marathon®

Product Information Packet: Model No: 256TTFL16033, Catalog No: E2124 General Purpose Motor, 20 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**20 & 20 Hp**
Output KW	**14.9 & 14.9 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1775 & 1450 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93 & 91.7 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48/24.1 & 57/28.5 A**
Power Factor	**84**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**43**	Number of Speeds	**1**

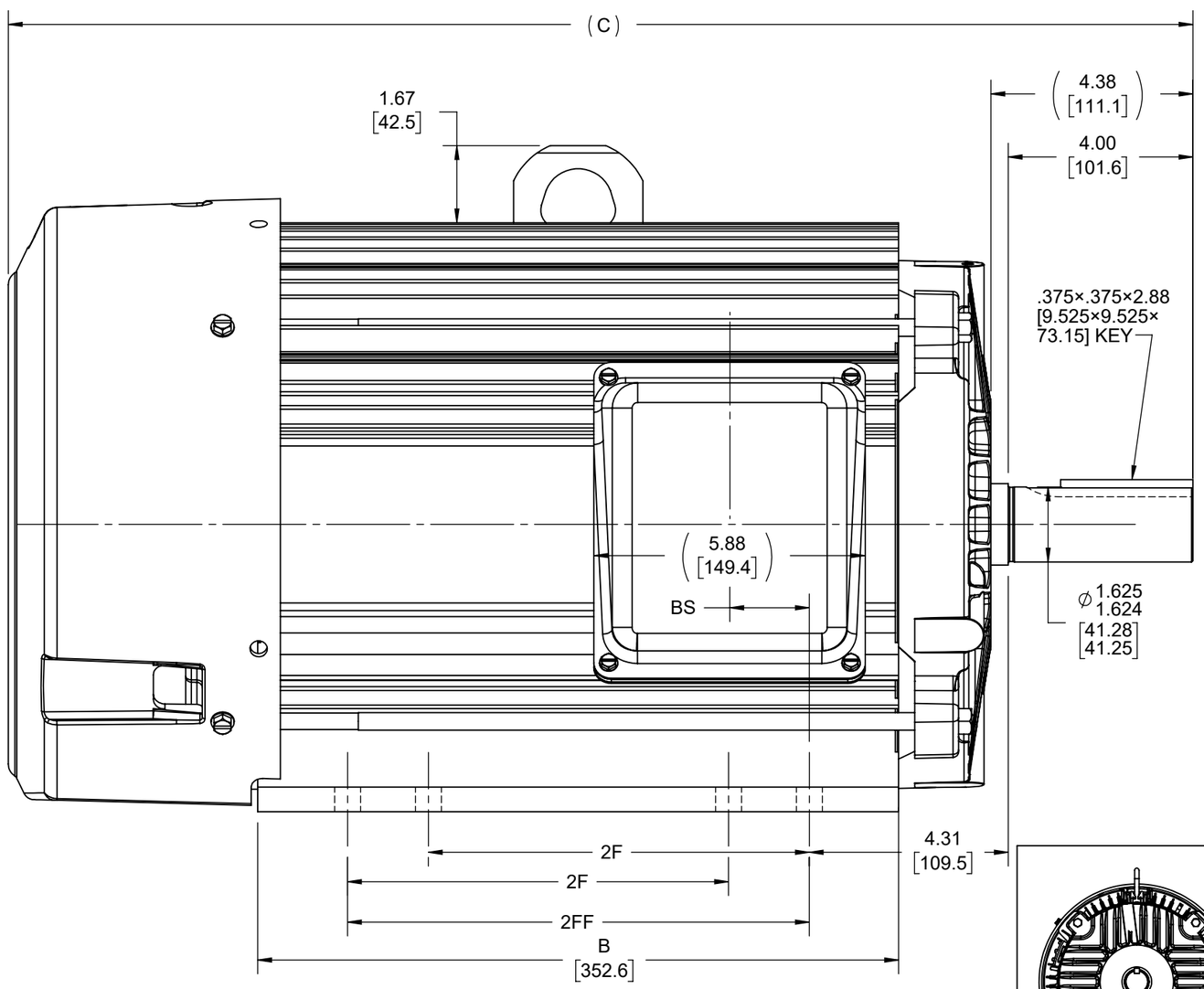
Technical Specifications

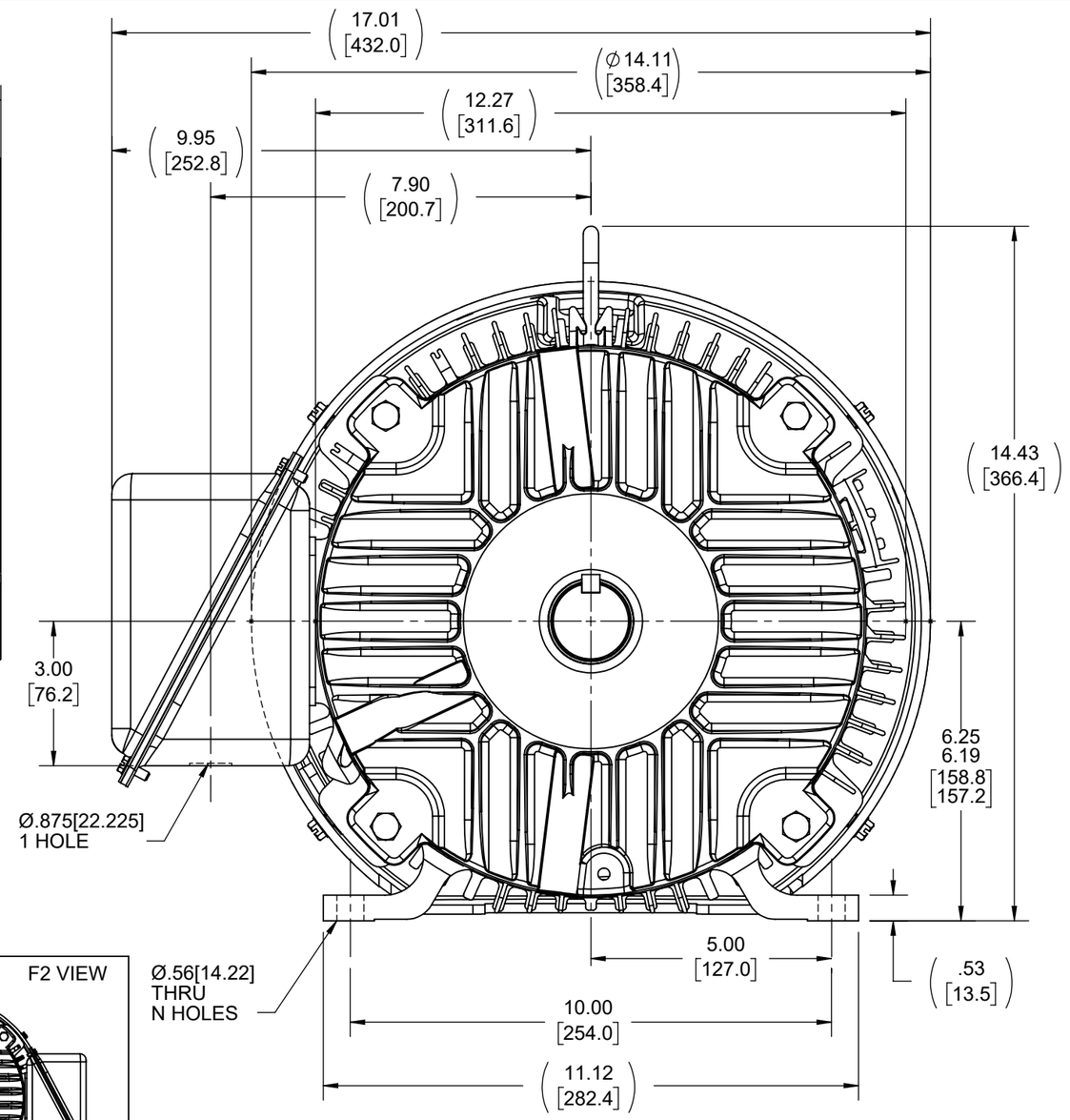
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.474 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Aluminum**
Shaft Type	**T**	Overall Length	**25.26 in**
Frame Length	**13.75 in**	Shaft Diameter	**1 5/8 in**
Shaft Extension	**4.38 in**	Assembly/Box Mounting	**F1/F2 Capable**
Inverter Load	**Constant 10:1**		

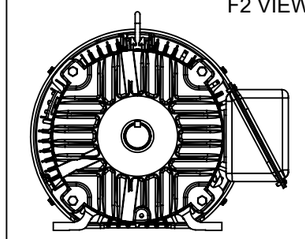
Drawings

Connection Drawing	**A-EE7308**	Outline Drawing	**B-SS321100-1375**

This is an uncontrolled document once printed or downloaded and is subject to change without notice. Date Created: 16/10/2026







NOTES:
1. CONDUIT BOX CAN BE ROTATED IN 90° STEPS.
2. NAMEPLATES TO BE READ FROM CONDUIT BOX SIDE OF MOTOR.

DASH	FRAME	C	B	2F	2FF	BS	N
1200	254T	23.78 [603.90]	12.13 [308.10]	8.25 [209.55]	------	1.73 [43.94]	4
1375	254/6T	25.66 [651.65]	13.88 [352.55]	8.25 [209.55]	10.00 [254.00]	1.73 [43.94]	8

DRAWING REVISION	REVISION BY	REV DATE/© DATE
E	SB	07/23/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023556	SBD	07/23/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

COPYRIGHT (PER REVISION DATE) MARATHON ELECTRIC, LLC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF MARATHON ELECTRIC, LLC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.

TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200 / 5.1 / INCH / mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	RJW
DATE	02-01-2005
APPROVED BY	BW
DATE	02-01-2005
REFERENCE	

marathon™

DESCRIPTION
OUTLINE
250T FR.-ALUM. FR.-TEFC

MATERIAL | PROCESS/FINISH

THIRD ANGLE PROJECTION

SIZE	DRAWING NUMBER	SHEET
B	SS321100	1 OF 1

Uncontrolled Copy

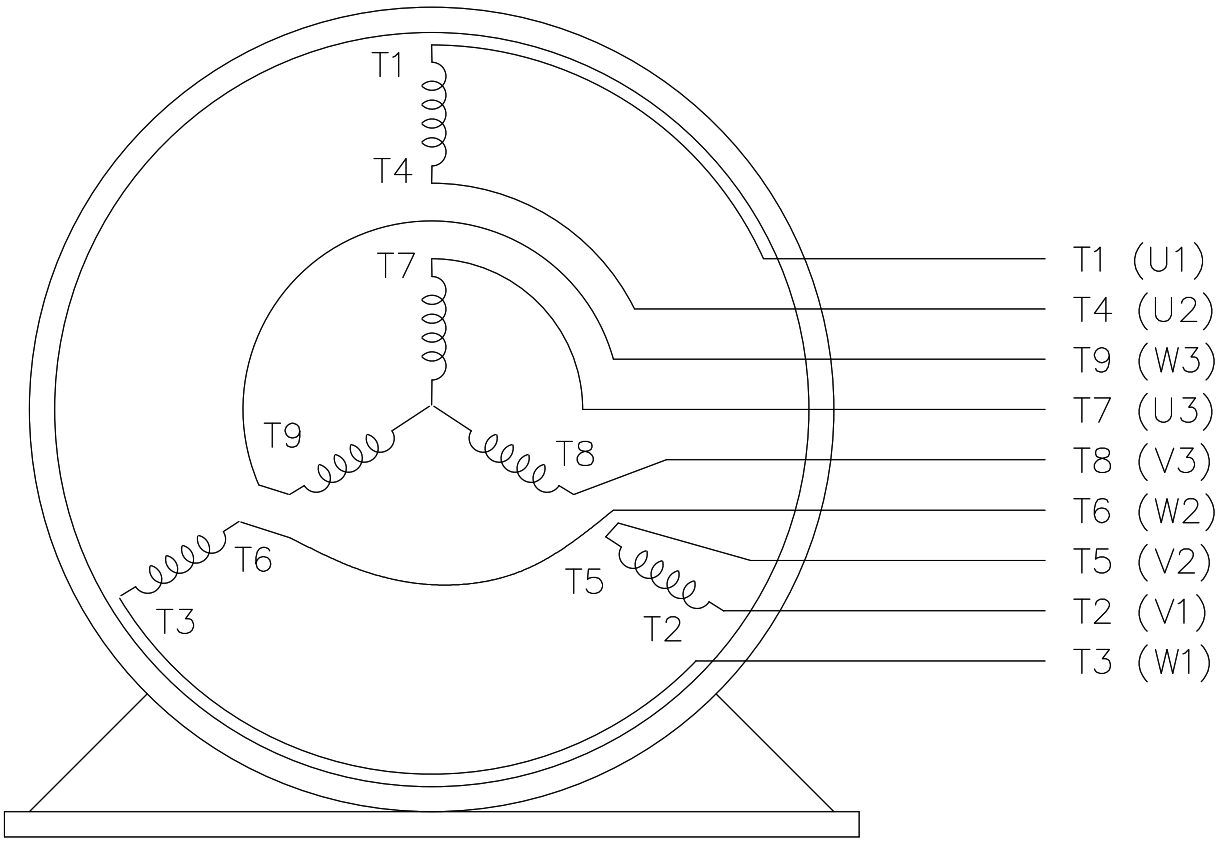
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE

(U1) T1 — L1
(V1) T2 — L2
(W1) T3 — L3
(U2) T4
(U3) T7
(V2) T5
(V3) T8
(W2) T6
(W3) T9

LOW VOLTAGE

(U1) T1
(U3) T7 — L1
(V1) T2
(V3) T8 — L2
(W1) T3
(W3) T9 — L3
(U2) T4
(V2) T5
(W2) T6



VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD CONNECTION

L1 — WHITE
L2 — RED
L3 — BLACK

DRAWING REVISION	REVISION BY	REV DATE/ © DATE
J	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

COPYRIGHT (PER REVISION DATE) MARATHON ELECTRIC, LLC. ALL RIGHTS RESERVED. PROPRIETARY AND CONFIDENTIAL INFORMATION - THIS DOCUMENT IS THE PROPERTY OF MARATHON ELECTRIC, LLC. ("OWNER") AND CONTAINS OWNER'S PROPRIETARY INFORMATION. ANY PERSON, CORPORATION OR OTHER FIRM RECEIVING IT IS DEEMED, BY RECEIVING IT, TO AGREE THAT IT, AND/OR ANY PART OF IT, SHALL NOT BE DISCLOSED TO ANY PERSON, CORPORATION OR OTHER ENTITY, DUPLICATED, AND/OR USED, EXCEPT AS EXPRESSLY APPROVED IN WRITING IN ADVANCE BY OWNER. THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. IT MAY BE SUBJECT TO CERTAIN RESTRICTIONS UNDER APPLICABLE EXPORT CONTROL LAWS AND REGULATIONS.

PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY	RM
DATE	11/20/1990
APPROVED BY	SAS
DATE	04/24/2003
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø - DUAL VOLTAGE MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	4 of 6 EE7308	1 OF 1

Uncontrolled Copy

Data Sheet

Date: 19-06-2017
Customer:
Attention:
Submitted by: FAREEDA DUDEKULA

marathon® electric

256TTFL16033

Submittal

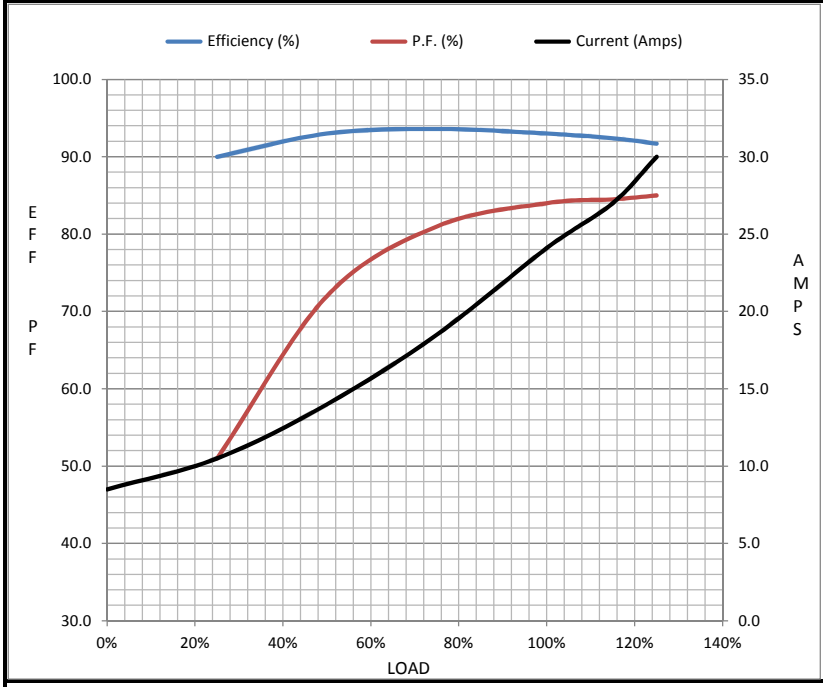
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	8.5	10.5	14.0	18.5	24.1	27.0	30.0	138	
Torque (ft-lb)	0.00	14.5	29.5	44.5	59.2	68.0	74.5	104	
RPM	1800	1795	1785	1780	1775	1,770	1760	0	
Efficiency (%)		90.0	93.0	93.6	93.0	92.4	91.7		
P.F. (%)	8.5	51.0	72.0	81.0	84.0	84.5	85.0	40.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1625	1775	1800
Current (Amps)	138	115	86.0	24.1	8.5
Torque (ft-lb)	104	100	146	59.2	0.00



Information Block

HP	20.0
Sync. RPM	1800
Frame	256
Enclosure	TEFC
Construction	TFY
Voltage	230/460#190/38(V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	65 ° C
Duty	CONT
Ambient	40 ° C
Elevation	1,000 feet
Rotor/Shaft wk²	3.2 Lb-Ft²
Ref Wdg	K2564164 R26
Sound Pressure @ 1M	65 dBA
VFD Rating	CONSTANT 10:1
Outline Dwg	B-SS321100-1375
Conn. Diag	A-EE7308

Additional Specifications:

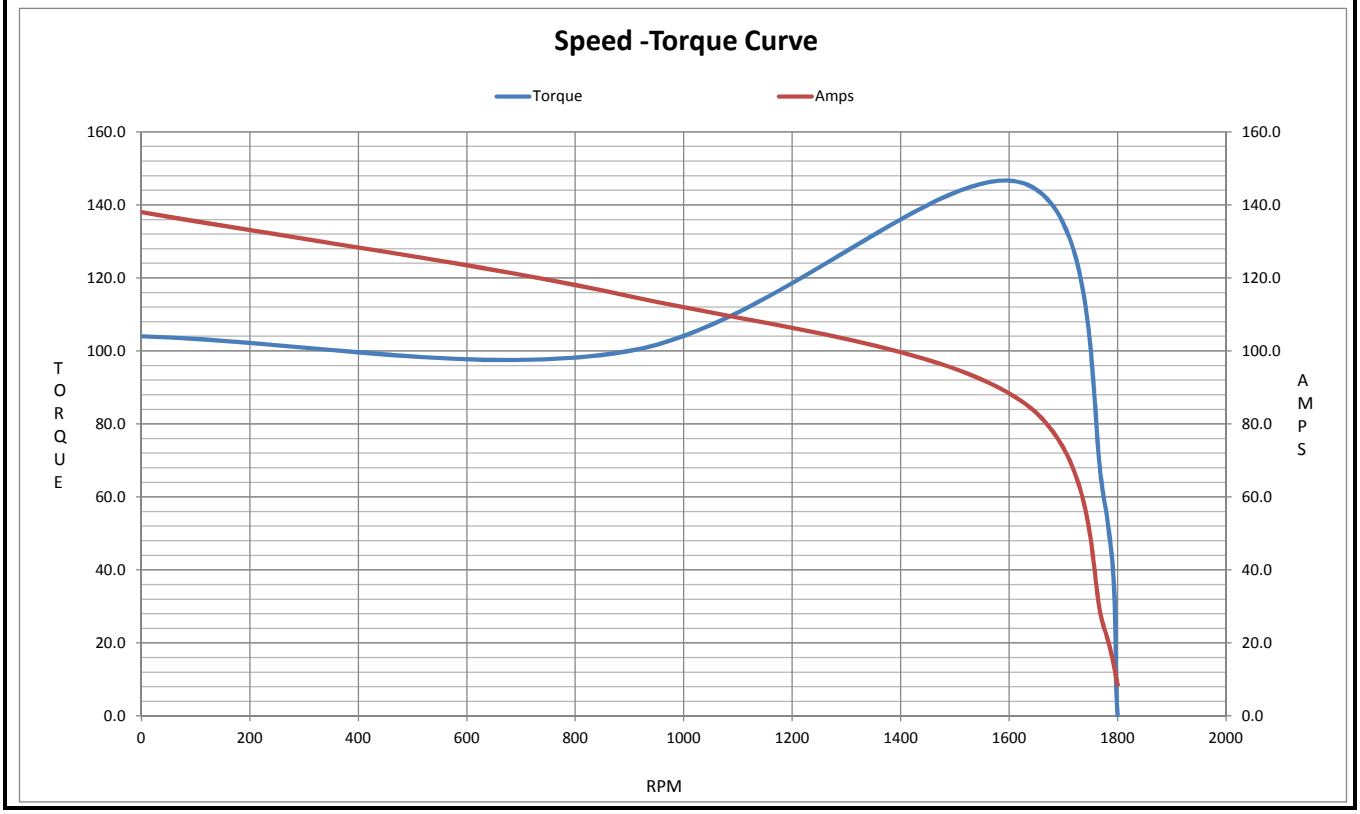
0

365THFS8036

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.2670	0.2070	0.9900	1.4910	28.4000

Speed -Torque Curve



Uncontrolled Copy

CERTIFICATION DATA SHEET

Model#:	256TTFL16033 AN	**WINDING#:**	K2564164 R26 6
CONN. DIAGRAM:	A-EE7308	**ASSEMBLY:**	F1/F2 CAPABLE
OUTLINE:	B-SS321100-1375		

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
20&20	14.9&14.9	1800	1775&1450	256T	TEFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#190/380	48/24.1&57/28.5	LINE OR INVERTER	CONTINUOUS	F3	1.15/1.15	40	3300

FULL LOAD EFF: 93&91.7	3/4 LOAD EFF: 93.6	1/2 LOAD EFF: 93	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 84&86	3/4 LOAD PF: 81	1/2 LOAD PF: 72	92.4	SQ CAGE INV RATED	17 / 8.5

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
59.2 LB-FT	276 / 138	104 LB-FT 176	146 LB-FT 247	65

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	3.2 LB-FT^2	125 LB-FT^2	25 SEC.	2	425 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	FALSE	NONE	FALSE	NONE	BLUE (ENAMEL)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL 6309	BALL 6208	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	ALUMINUM

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
NONE	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: CONSTANT 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE NONE
NONE NONE PPR

BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
- FT-LB NONE V NONE Hz

*
N
O
T
E
S
*

DATE: 06/23/2017 07:04:23 AM
FORM 3531 REV.3 02/07/99
** Subject to change without notice.