

**Garant**

**Indexable insert for milling XDMT090416ZDSR, for high feed rate indexable face mills, HB4130**


**Order data**

Order number	212879 INOX
GTIN	4045197943149
Item class	21A

**Description**
**Note:**

Standard application values for  $a_e = 0.5...1 \times D / a_{p,max}$

**Technical description**

Feed $f_z$ per tooth	1.1 mm
Type	INOX
Corner radius	1,6 mm
Insert thickness S	4.76 mm
ISO code indexable insert	XDMT090416ZDSR
Type	HB4130
Tool material	Carbide
recommended cutting depth $a_{p,max}$	1.1 mm

maximum cutting depth $a_{p\max}$	1.5 mm
Programming radius at $a_{p\max}$	3 mm
Number of changes/inserts	3
Type of product	Indexable insert for milling

## User data

	<b>Suitability</b>	<b><math>V_c</math></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	190 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	170 m/min	M
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		