ABB BALDOR RELIANCE

Customer information packet

CEM3546

1HP, 1770RPM, 3PH, 60HZ, 56C, 3520M, TEFC, F1, N
Class - None
Division - Not Applicable

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11/5/2026 5:19:02 PM

Specifications

Enclosure	TEFC
Frame	56C
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	1.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ
	460.0 V @ 60 HZ
Agency Approvals	CURUSEEV
	NEMA PREMIUM
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	1.600 A @ 460.0 V
	3.200 A @ 208.0 V
	3.200 A @ 230.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	85.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	1.6 a

Part Detail

Revision	J
Type	AC
Mech. spec.	35A012
Base	
Status	PRD/A
Elec. spec.	35WGG004
Layout	35LYA012
Eff. date	08-25-2026
CD Diagram	CD0005
Poles	04
Leads	9#18 Y
Proprietary	False
Created date	07-16-2021

Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	N
Lifting Lugs	No Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Quantity/Wire Size	9 @ 18 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3520M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	12.23 IN
Power Factor	69
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
RoHS Status	ROHS COMPLIANT
Service Factor	1.15
Shaft Diameter	0.625 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible: Connected Standard
Shaft Slinger Indicator	No Slinger
Speed	1770 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3441LUA										
CAT.NO.	CEM3546									
SPEC	35A012G004G1									
HP	1									
VOLTS	230/460									
AMPS	3.2/1.6									
RPM	1770									
FRAME	56C	**HZ**	60	**PH**	3					
SF	1.15	**CODE**	N	**DES**	B	**CLASS**	F			
NEMA NOM. EFF	85.5	**PF**	69							
RATING	40C AMB-CONT									
CC	010A									
ENCL	TEFC	**SER**								
DE	6205	**ODE**	6203							
VPWM INVERTER READY	SFA 3.4/1.7									
CT6-60H(10:1)VT3-60H(20:1										
	50HZ 1HP 190/380V 3.6/1.8A									SF1.0

AC Induction Motor Performance Data
Record # 91625
Typical performance - not guaranteed values

Winding: 35WGG004-R001	**Type:** 3520M	**Enclosure:** TEFC

Nameplate Data				**460 V, 60 Hz: High Voltage Connection**	
Rated Output (HP)			1	**Full Load Torque**	2.982 LB-FT
Volts			230/460	**Start Configuration**	direct on line
Full Load Amps			3.2/1.6	**Breakdown Torque**	14.6 LB-FT
R.P.M.			1770	**Pull-up Torque**	7.57 LB-FT
Hz	60	**Phase**	3	**Locked-rotor Torque**	9.17 LB-FT
NEMA Design Code	B	**KVA Code**	N	**Starting Current**	14.6 A
Service Factor (S.F.)			1.15	**No-load Current**	1.2 A
NEMA Nom. Eff.	85.5	**Power Factor**	69	**Line-line Res. @ 25ºC**	16.049 Ω
Rating - Duty			40C AMB-CONT	**Temp. Rise @ Rated Load**	36°C
S.F. Amps			3.4/1.7	**Temp. Rise @ S.F. Load**	41°C
				Locked-rotor Power Factor	61.549
				Rotor inertia	0.144 lb-ft²

Load Characteristics 460 V, 60 Hz, 1 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	29	45	58	67	73	78	71
Efficiency	71.1	81.2	84.7	85.8	86	85.6	85.9
Speed	1794	1787.3	1781.1	1774.3	1767.4	1759.4	1770
Line amperes	1.22	1.31	1.46	1.64	1.86	2.11	1.77

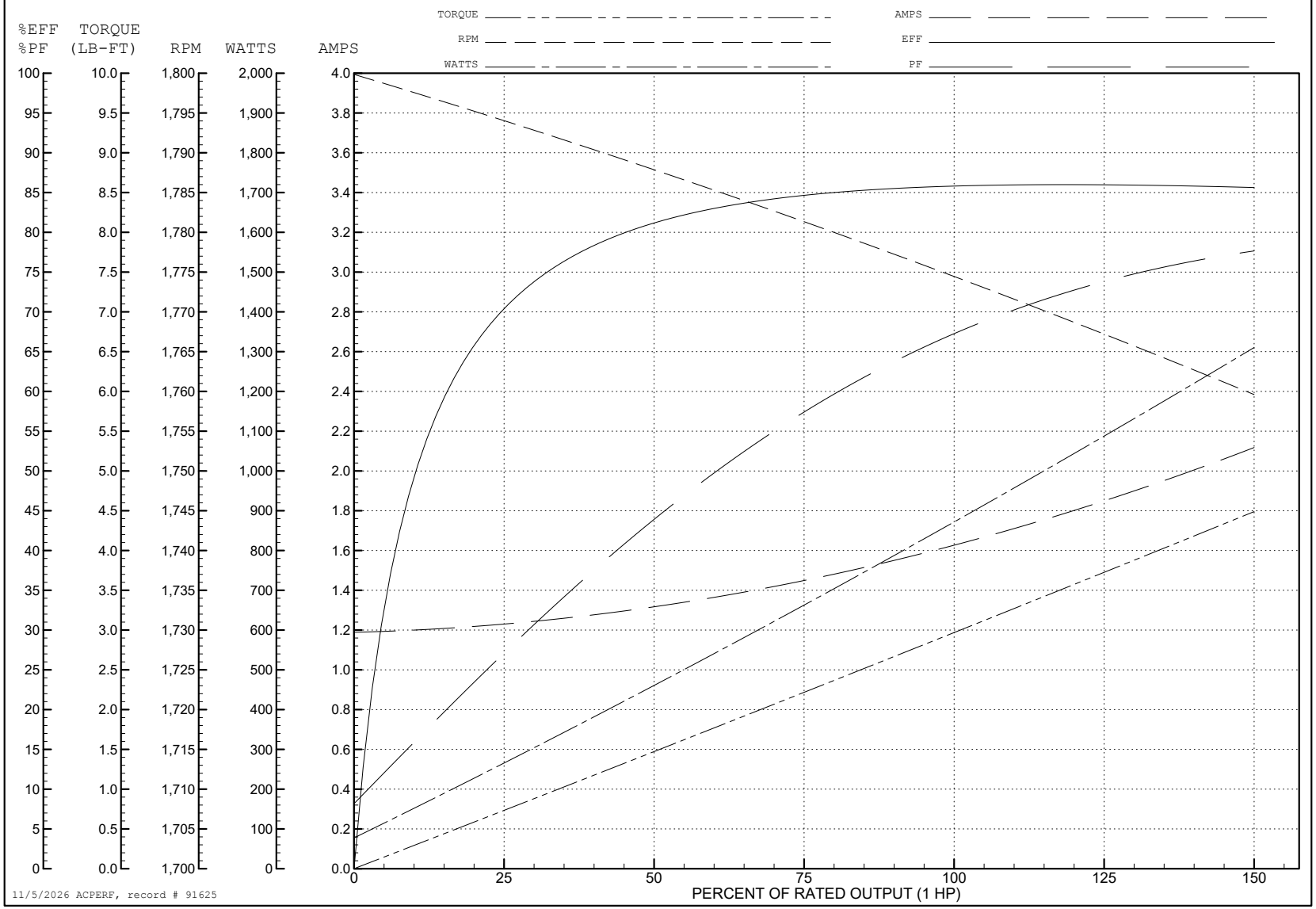
ABB Motors and Mechanical Inc.

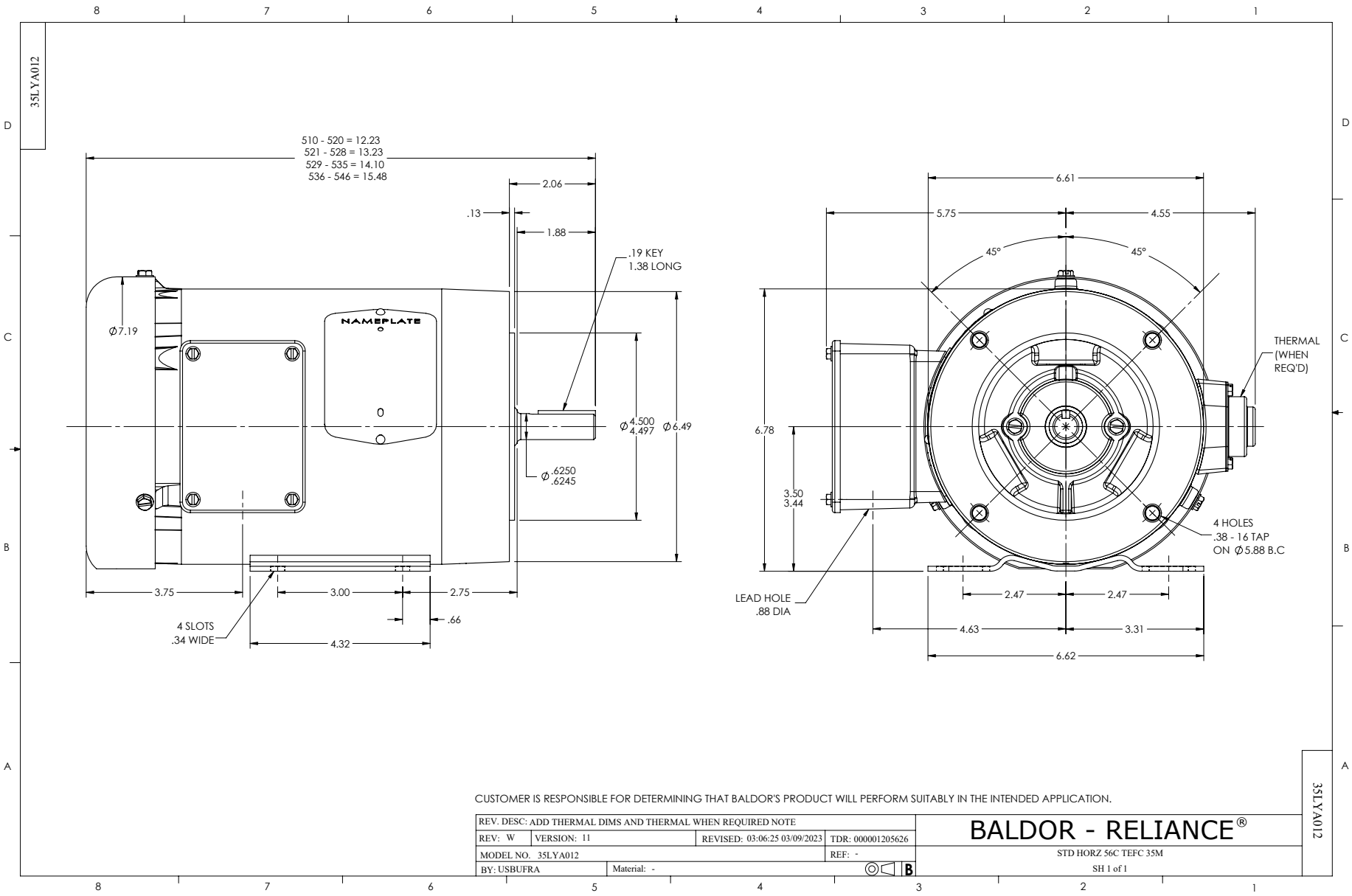
WINDING # 35WGG004

1 HP 3 PH 60 HZ 1770 RPM 460 V 3520M

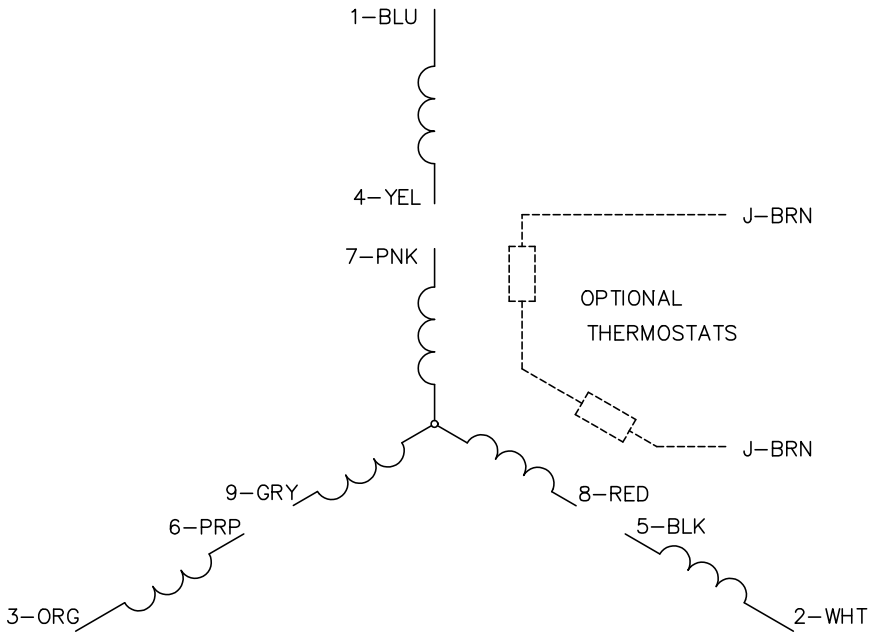
Typical performance - not guaranteed values.

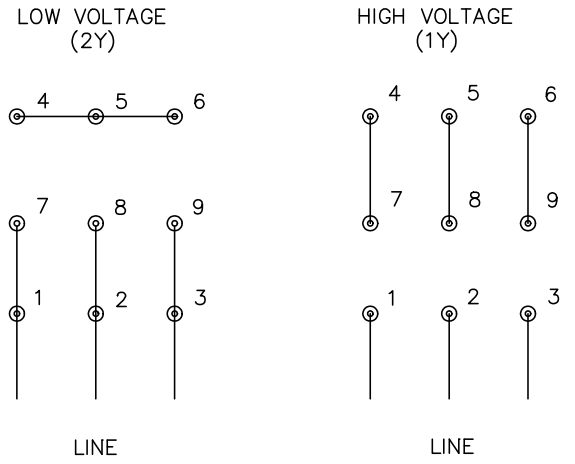
TORQUES(LB-FT): PO=14.6 PU=7.57 LR=9.17 LRA=14.6




35LYA012
510 - 520 = 12.23
521 - 528 = 13.23
529 - 535 = 14.10
536 - 546 = 15.48
2.06
.13
1.88
.19 KEY
1.38 LONG
Ø7.19
NAMEPLATE
Ø 4.500
4.497
Ø6.49
Ø .6250
.6245
3.75
3.00
2.75
.66
4.32
4 SLOTS
.34 WIDE
6.61
5.75
4.55
45°
45°
THERMAL
(WHEN
REQ'D)
6.78
3.50
3.44
4 HOLES
.38 - 16 TAP
ON Ø5.88 B.C
LEAD HOLE
.88 DIA
2.47
2.47
4.63
3.31
6.62
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.
REV. DESC: ADD THERMAL DIMS AND THERMAL WHEN REQUIRED NOTE
REV: W
VERSION: 11
REVISED: 03:06:25 03/09/2023
TDR: 000001205626
MODEL NO. 35LYA012
REF: -
BY: USBUFRA
Material: -
B
BALDOR - RELIANCE®
STD HORZ 56C TEFC 35M
SH 1 of 1
35LYA012

CD0005





NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			BALDOR ELECTRIC Co.
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
CD0005		FILE: AAA00005140	MDL: –
		MTL: –	3PH, DV, 9 LEADS