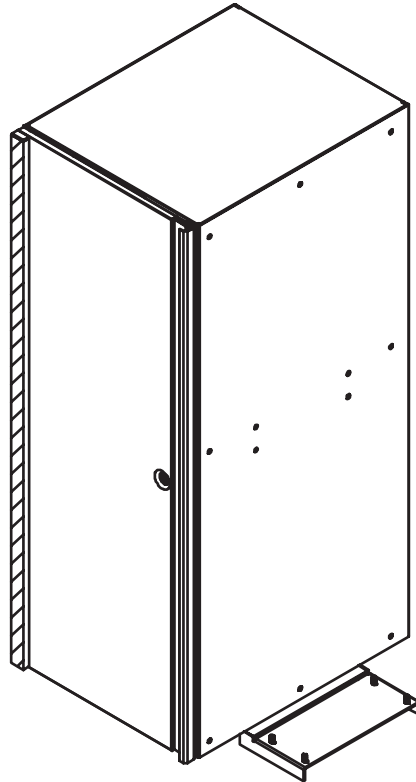




**24 inch Powder-Coated Steel
Professional Side Cabinet
with 4 Drawers and 2 Shelves**

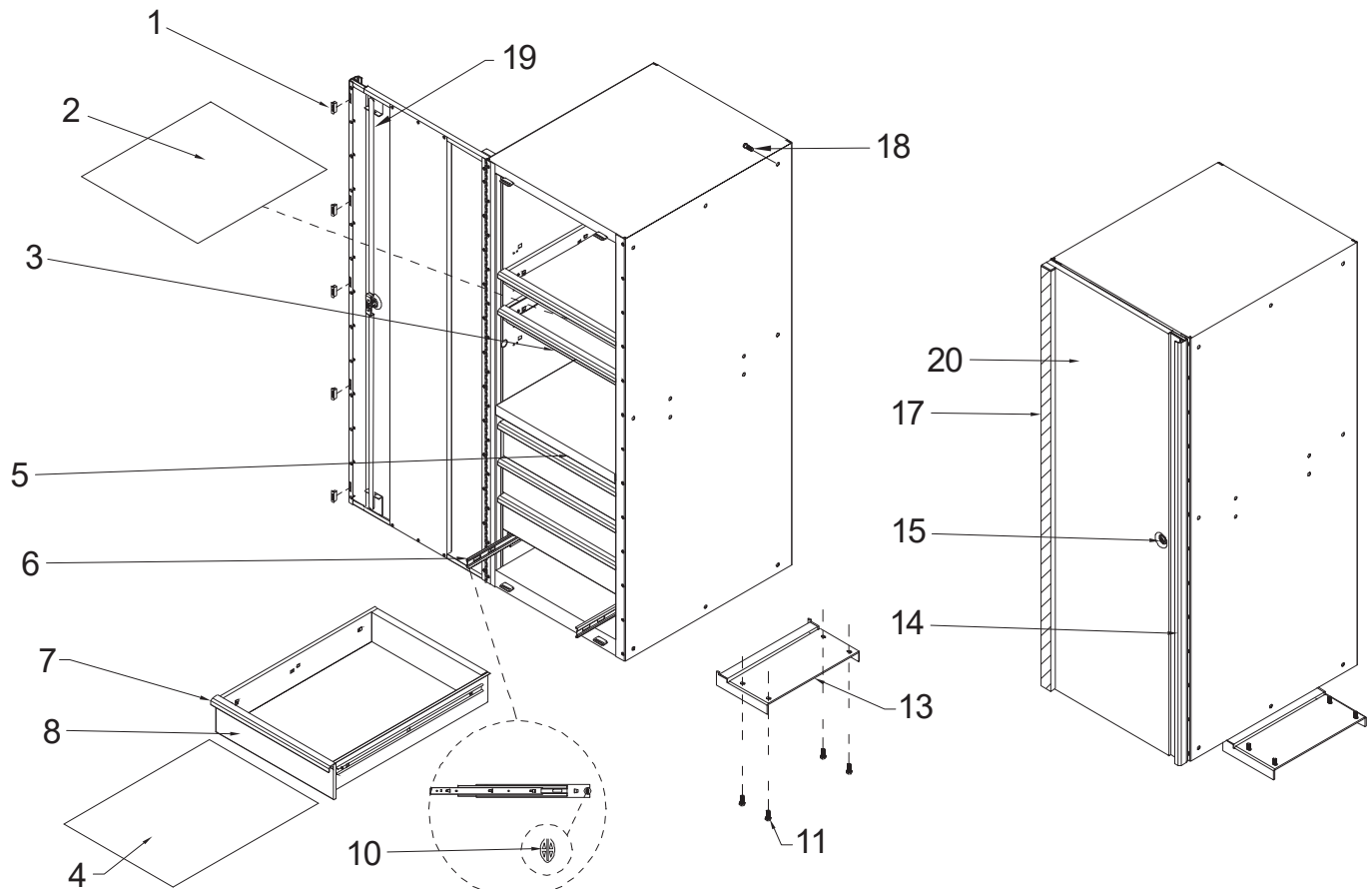
**Model:
EX2404SCQ
24"W x 30"D 4 Drawer and 2 Shelf Side Cabinet**

Extreme Tools, Inc.
740 Frontenac Road
Naperville, Illinois 60563
630.369.9303
www.ExtremeTools.com

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PARTS LIST - EX2404SCQ

24" 4 DRAWER AND 2 DRAWER PROFESSIONAL SIDE CABINET



Replacement keys may be ordered using the code that appears on the face of the lock.

To order replacement parts, you will need the part number, tool box color and quantity.

If under warranty, the SERIAL NUMBER is REQUIRED to get replacement parts.

Not all parts are available under warranty and may be purchased separately.

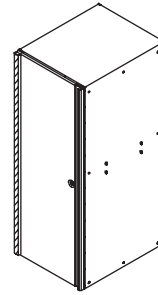
PARTS LIST - EX2404SCQ

Item #	Part #	Descriptions	Qty.
1	ZMT3911134KG	Magnet for all Extreme Tools Side Lockers. 39x11x13 mm 4KG.	5
2	ZDL480X678 PVC	EX2404SC/SCQ Shelf Drawer Liner, 480x678, PVC, Black.	2
2	ZDRE519F1NYUK	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Single Deep, Blue with Black Drawer Pull.	2
3	ZDRE519F1NYGK	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Single Deep, Green with Black Drawer Pull.	2
3	ZDRE519F1NYKC	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Single Deep, Black with Chrome Drawer Pull.	2
3	ZDRE519F1NYKR	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Single Deep, Black with Red Drawer Pull.	2
3	ZDRE519F1NYKU	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Single Deep, Black with Blue Drawer Pull.	2
3	ZDRE519F1NYOK	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Single Deep, Orange with Black Drawer Pull.	2
3	ZDRE519F1NYUC	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Single Deep, Blue with Chrome Drawer Pull.	2
4	ZDRE519F2NYUK	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Double Deep, Blue with Black Drawer Pull.	4
5	ZSHESC730X527GU	EX2404SC/SCQ Drawer Shelf Cover 730x527 mm, Blue.	1
5	ZSHESC730X527GK	EX2404SC/SCQ Drawer Shelf Cover 730x527 mm, Black.	1
5	ZSHESC730X527GG	EX2404SC/SCQ Drawer Shelf Cover 730x527 mm, Green.	1
5	ZSHESC730X527GO	EX2404SC/SCQ Drawer Shelf Cover 730x527 mm, Orange.	1
6	ZSLY660E659	250 lb. Drawer Slide set for EX2404SC, Detent.	6 sets
7	ZDPEN519K	EX2404SCQ Drawer Pull, F Shape 519 mm, Polished Anodized Black.	6
7	ZDPEN519U	EX2404SCQ Drawer Pull, F Shape 519 mm, Polished Anodized Blue.	6
7	ZDPEN519C	EX2404SCQ Drawer Pull, F Shape 519 mm, Polished Anodized Chrome.	6
7	ZDPEN519R	EX2404SCQ Drawer Pull, F Shape 519 mm, Polished Anodized Red.	6
8	ZDL480X655 PVC	EX2404SC, Drawer Liner, 480x655, PVC, Black.	4
8	ZDRE519F2NYGK	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Double Deep, Green with Black Drawer Pull.	4
8	ZDRE519F2NYKC	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Double Deep, Black with Chrome Drawer Pull.	4
8	ZDRE519F2NYKR	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Double Deep, Black with Red Drawer Pull.	4
8	ZDRE519F2NYKU	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Double Deep, Black with Blue Drawer Pull.	4
8	ZDRE519F2NYOK	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Double Deep, Orange with Black Drawer Pull.	4
8	ZDRE519F2NYUC	EX2404SC/SCQ Drawer 519 mm Wide, 250 Lb. Slides, Double Deep, Blue with Chrome Drawer Pull.	4
10	ZDTE250	Detents for 250 LB Slide. (Included with new product)	6
11	ZM10BTSR-25	M10 Hex Serrated Bolt, 25 mm, For Casters & Side Locker Support Brackets.	4
13	ZMBEXSCK	Mounting Bracket for EX245C/SCQ to EX55RC/RCQ or EX72RC/RCQ. Black.	1
14	ZDPEN1600K	EX2404SC/SCQ Drawer Pull, F Shape 1600 mm, Polished Anodized Black.	1
14	ZDPEN1600U	EX2404SCQ Drawer Pull, F Shape 1600 mm, Polished Anodized Blue.	1
14	ZDPEN1600C	EX2404SC/SCQ Drawer Pull, F Shape 1600 mm, Polished Anodized Chrome.	1
14	ZDPEN1600R	EX2404SCQ Drawer Pull, F Shape 1600 mm, Polished Anodized Red.	1
15	Z-LK-001-004	Professional Series Lock and Key Set, #001-004.	1
17	ZTRE1593K	EX2404SCQ Vertical Trim, 1593 X 26 mm, Polished Anodized Black.	1
17	ZTRE1593U	EX2404SCQ Vertical Trim, 1593 X 26 mm, Polished Anodized Blue.	1
17	ZTRE1593C	EX2404SCQ Vertical Trim, 1593 X 26 mm, Polished Anodized Chrome.	1
17	ZTRE1593R	EX2404SCQ Vertical Trim, 1593 X 26 mm, Polished Anodized Red.	1
18	ZM10BTSR-16	M10 Hex Serrated bolt, 16 mm long, for EX2404SC to EX HC&RC	6
19	ZLME24SCU	EX2404SC/SCQ Locking Bar Assembly, Blue.	1
19	ZLME24SCK	EX2404SC/SCQ Locking Bar Assembly, Black.	1
19	ZLME24SCG	EX2404SC/SCQ Locking Bar Assembly, Green.	1
19	ZLME24SCO	EX2404SC/SCQ Locking Bar Assembly, Orange.	1
20	ZDOE24SCQKC	EX2404SC/SCQ Door Assembly, Black with Polished Anodized F Shaped Chrome Drawer Pull and Trim.	1
20	ZDOE24SCQKR	EX2404SCQ Door Assembly, Black with Polished Anodized F Shaped Red Drawer Pull and Trim.	1
20	ZDOE24SCQUK	EX2404SCQ Door Assembly, Blue with Polished Anodized F Shaped Black Drawer Pull and Trim.	1
20	ZDOE24SCQUC	EX2404SC/SCQ Door Assembly, Blue with Polished Anodized F Shaped Chrome Drawer Pull and Trim.	1
20	ZDOE24SCQGK	EX2404SCQ Door Assembly, Green with Polished Anodized F Shaped Black Drawer Pull and Trim.	1
20	ZDOE24SCQOK	EX2404SCQ Door Assembly, Orange with Polished Anodized F Shaped Black Drawer Pull and Trim.	1
20	ZDOE24SCQKU	EX2404SCQ Door Assembly, Black with Polished Anodized F Shaped Blue Drawer Pull and Trim.	1
21	ZECEXQ	EXQ Plastic End Caps for Vertical Trim, 26 mm Black.	1
not shown	Z-DLEX2404SC-Kit	Replacement EX2404SC Drawer liner kit, PVC, Black, Shelf x 2; Drawer x 4	1 Set
not shown	Z-M4MSPHLF-6	M4 X 6MM PAN HEAD MS SCREW WITH LOCK & FLAT WASHER for 2 shelves drawers on EX2404	8
not shown	ZM4SCPH-12	PAN HEAD M4 SCREWS, 12 MM LONG, for 4 drawers on EX2404	16
not shown	ZM4SCPH-5	M4 Pan head screw, 5mm long, for door pull mounting	13

Change the Swing of the Door (OPTION)

If you want to change the door swing, follow the instructions below BEFORE installing on roller cabinet.

The side cabinet comes with the door pre-installed with the hinge on the left side of the cabinet.



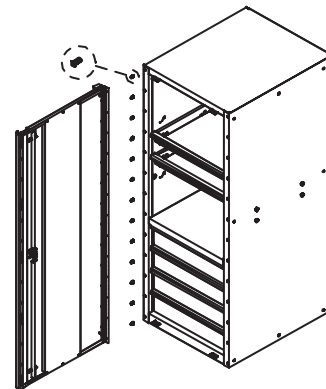
ONLY follow the next OPTIONAL steps if you want to change the swing of the door to the other side.

The Side Cabinet Door is **VERY HEAVY** and requires assistance to remove and re-attach to change the swing.
INJURY OR DAMAGE TO THE DOOR MAY OCCUR WITHOUT ASSISTANCE.

TO INSTALL THE DOOR ON THE RIGHT

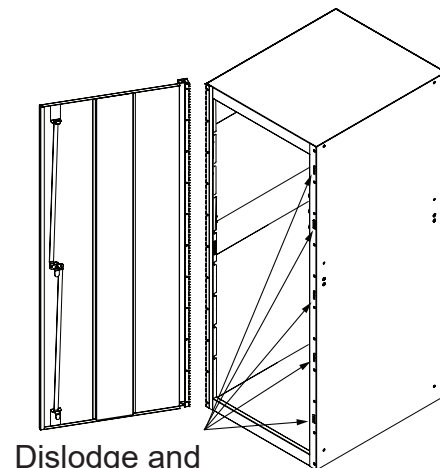
With assistance to support the door, loosen the screws on the hinge and remove the door from the cabinet.

Set the bolts aside to use when re-attaching the hinge and door on the other side of the door frame.



Dislodge and remove the magnets located on the right side of the door frame.

Relocate and install the magnets into the corresponding openings on the left side of the door frame.



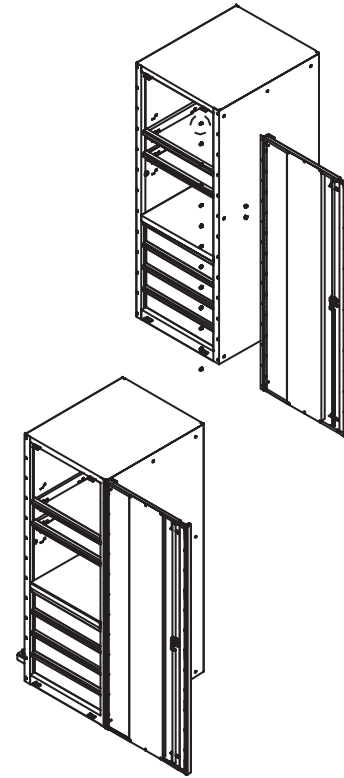
Dislodge and remove magnets.

Change the Swing of the Door (OPTION)

continued

Turn the door upside down and align the hinge side of the door with the holes on the frame. Attach the door using the bolts that were set aside when the door was removed.

Securely tighten all bolts.



The lock will now be upside down. It will still work but the key will need to be inserted upside down to lock and unlock the cabinet.

OPTIONAL: the lock can be removed and re-installed if you want the orientation of the lock to be changed.

Attaching to the Side Cabinet to the Roller Cabinet

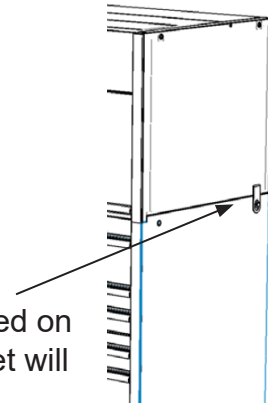
The Side Cabinet is **VERY HEAVY!!!** (362 lbs.)

Assistance/Material Handling Equipment is **REQUIRED** to mount the Side Cabinet to the Roller Cabinet (sold separately.)

If utilizing a hutch or top chest on the roller cabinet, secure the hutch or top chest to the roller cabinet BEFORE attaching the side cabinet.

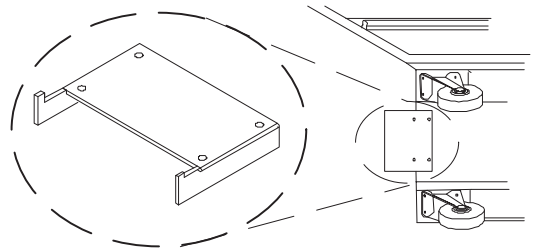
Only use **ONE** Hold Down Bracket on the side which is opposite where the Side Cabinet will be installed.

Hold Down Bracket installed on the side where side cabinet will NOT be attached.

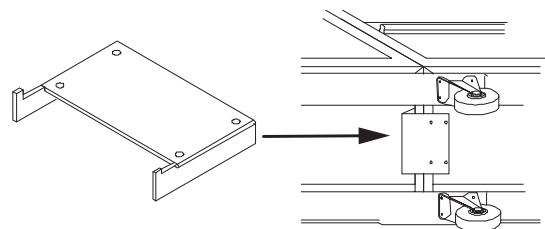


1, Position the support bracket on the bottom of the roller cabinet and attach with four (4) BOLTS (parts list #11.)

Hand-tighten the bolts to allow room for proper positioning of side cabinet. (Do not completely tighten bolts until Step 4.)



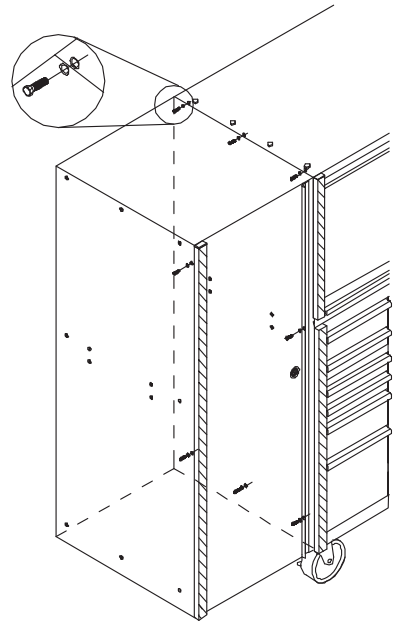
2. With assistance, lift the side cabinet onto the support bracket and position the side cabinet so that the channel on the bottom of the side cabinet fits onto the bracket.



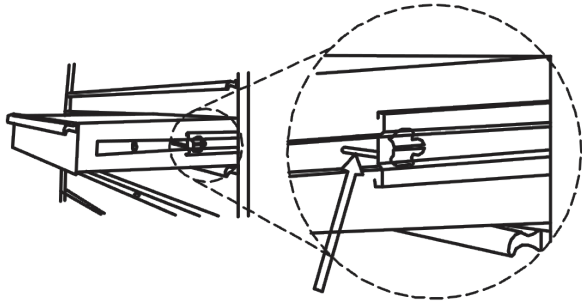
Continue to hold the side cabinet in place until Step 3 Bolting to the Roller Cabinet is completed.

3. Open the door of the side cabinet and align the holes on the inside wall of the side cabinet with the holes of the roller cabinet and hutch/top chest. Install all bolts (parts list #18) and hand-tighten.

4. After all bolts are in place, use a socket and ratchet to securely tighten all bolts on the inside of the side cabinet to the roller cabinet and hutch/top chest. **ALSO**, tighten all bolts holding the Support Bracket to the bottom of the roller cabinet.



Removing and Replacing Drawers

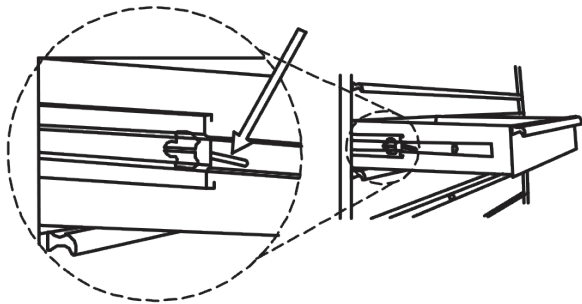


Drawer Removal

Pull drawer out so that it is almost fully extended.

Push up on the black lever on one drawer slide and at the same time push down on the lever on the other side.

With the levers in these positions, pull the drawer out until it releases from the drawer slides.



Drawer Replacement

Extend the drawer slides.

Careful align the brackets on the sides of the drawers with the slots of the cabinet slides. Insert the brackets on the side of each drawer into the slots of the cabinet slides.

Once properly inserted, completely close the drawer to set the slides into their properly functioning positions.

MAINTENANCE

Lubricate the casters on roller cabinet once a year with high quality ball bearing grease.

Lubricate the slides twice a year with high quality, petroleum-based lubricant. This may be required more often if operating the tool box in colder climates.

Use mild detergent/cleaner and water to clean drawer fronts, drawer trim and other surfaces.

Grease and oil can be removed with standard, non-abrasive, non-flammable cleaning products.

Auto wax will help preserve the unit's high gloss finish. Follow directions as provided with wax.

SAFETY



WARNING

If attaching the roller cabinet side handle to side cabinet, do not attempt to lift the cabinet by its side handle using chains, ropes or lifting device. Side handle may fail resulting in personal injury or damage to the product!

CLOSE THE DRAWERS AND LOCK THE TOOL BOX BEFORE MOVING THIS PRODUCT! If drawers are not locked they could open and make the product unstable and tip which may cause personal injury or damage to the product.

Do NOT stand on this product or lean on the drawer or work top.

Wear safety glasses when removing or repositioning the slides. The tool box could slip resulting in personal injury.

Do NOT mount this product on a truck bed or other moving object. This may cause personal injury or product damage. Mounting this product on any surface will void the warranty.

Do NOT tow with power equipment. The product could tip which may cause personal injury or product damage.

Do NOT alter this product in any manner or attach electrical equipment. This may cause personal injury or product damage and will void the warranty.

If using the combination top chest and roller cabinet, the side cabinet and/or top chest and/or hutch **MUST** be secured to the roller cabinet by following the directions provided. Not securing these items to the roller cabinet may cause the product to become unstable which may cause personal injury or damage to the product.



CAUTION - IMPORTANT PRODUCT INFORMATION

DRAWERS MUST BE CLOSED AND TOOL BOX LOCKED USING KEYS BEFORE MOVING!

The maximum weight for each drawer should not exceed 300 lbs. (136 kg) for single slides and 600 lbs. (272 kg) for drawers with double slides.

Maximum overall weight should not exceed 1,800 lbs. (816 kg.)

Do NOT pull this product. Push the product to prevent personal injury.

ENGAGE THE BRAKES on roller cabinet when not moving this product. Locked casters prevent the product from rolling which may result in personal injury or damage to the product.

This product may become unstable and tip if more than one drawer is open at a time. To prevent personal injury or damage to product, OPEN ONLY ONE DRAWER AT A TIME.

Lock product and properly secure before moving with a forklift or other device.

Keep the product on a level surface. The product could become unstable and tip if stored or moved on an uneven surface which may result in personal injury or product damage.

