

**Garant****Indexable insert for milling LOEU 090408 R-L, for GARANT Power Tang, HB7635****Order data**

Order number	215988 INOX
GTIN	4045197938114
Item class	21A

**Description****Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 4\text{mm}$

**Technical description**

Type	INOX
Feed $f_z$	0.08 mm
ISO code indexable insert	LOEU090408 R-L
Corner radius	0.8 mm
Type	HB7635
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	130 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	105 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions	50 m/min	S
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air	suitable only under restricted conditions		